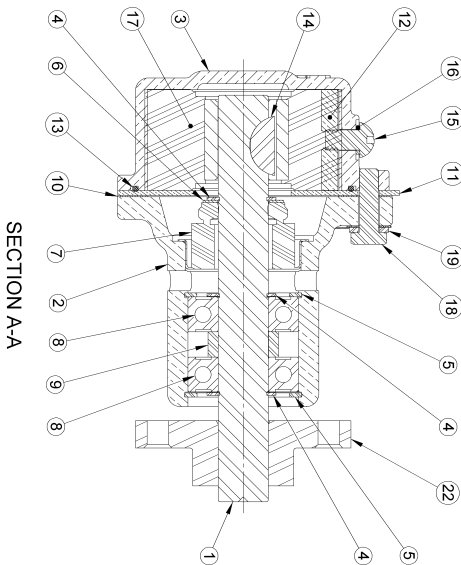
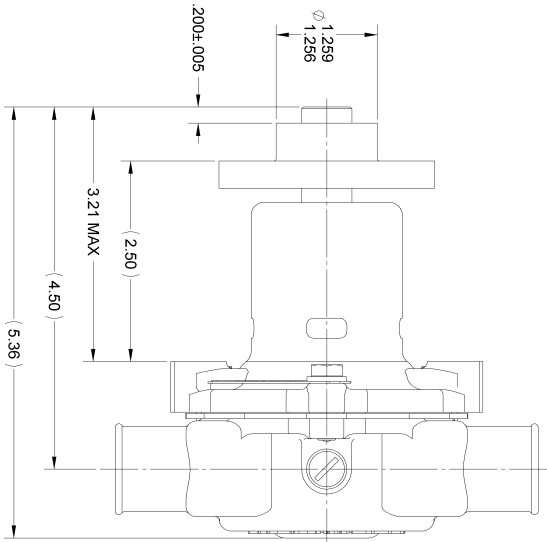


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	13363	SHAFT	1
2	19948	BODY - MACH	1
3	13793	HOUSING	1
4	04258	EXT. RETAINING RING	3
5	04259	INT. RETAINING RING	2
6	04264	FLAT WASHER	1
7	12314	TYPE 6A SEAL/SEAT ASSY	1
8	12211	BALL BEARING	2
9	05133	SPACER	1
10	12855	GASKET	1
11	12856	WEAR PLATE	1
12	15883	CAM	1
13	12231	O-RING	1
14	04432	WOODRUFF KEY	1
15	19995	SCREW 1/4-20 ROUND HD	1
16	19996	CAM WASHER	1
17	09959	RUBBER IMPELLER	1
18	13794	HHCS M6X1 X 20MM	3
19	12710	LOCKWASHER	3
20	13285	TAG	1
21	23083	HUB - PULLEY	1
22	13795	HUB - PULLEY	1

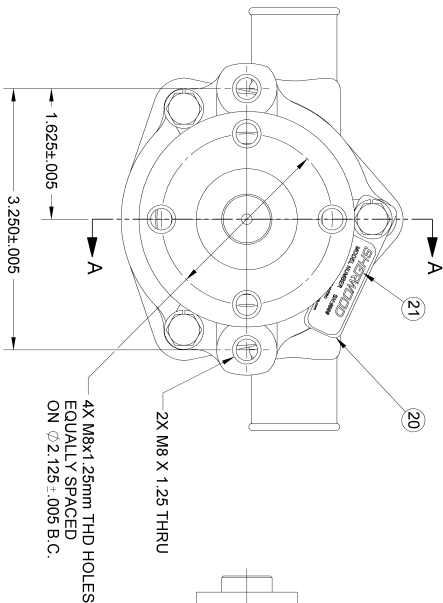
NOTES:

1. APPLY BEAD OF PERMATEX AROUND THREADED HOLE IN CAM PRIOR TO ASSEMBLY, ITEM 12.
2. USE WATER ONLY WHEN INSTALLING TYPE 6A SEAL/SEAT ASSY, ITEM 7.
3. USE COOLANT TO AID IN INSTALLATION OF RUBBER IMPELLER, ITEM 17.
4. TORQUE HHCS M6x1 X 20mm TO 5 - 8 FT/LBS.
5. TO PROVIDE MAXIMUM SHAFT TO HUB BREAK AWAY TORQUE, THE SHAFT MUST BE HELD SQUARE WITH THE HUB PULLEY WHEN THEY ARE PRESSED TOGETHER. SHEARING OF METAL WILL REDUCE BREAK AWAY TORQUE; ITEMS 1 & 22.
6. PRESSURE TEST PUMP TO 20 - 30 PSI.
7. PRINT ON LABEL, ITEM 21.

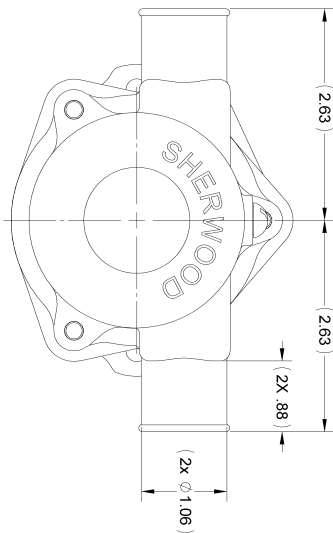
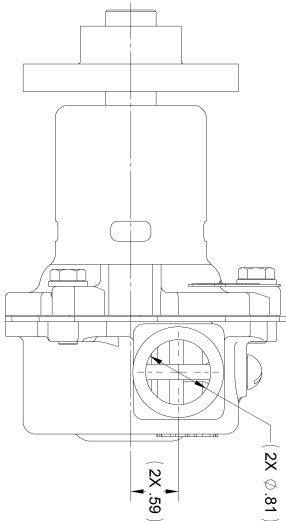
DATE CODE



SECTION A-A



4X M8x1.25mm THD HOLES
EQUALLY SPACED
ON Ø2.125 ± .005 B.C.



SHERWOOD		A Div. of Hygro Corporation A PERMA COMPANY		REPLACES PART NO.		REV
375 Pitts Avenue NW, New Brighton, MN 55112 (651) 756-0300		DWG BY: K9		DATE: 3/6/1992		
DRAWING BASED ON ASME Y14.5M 1994 (DO NOT SCALE PRINT)		CHECKED BY: TUG		DATE: 5/19/1992		
SCALE: 1:1		SHEET NUMBER: 1 OF 1		APPROVED BY: DATE: 5/19/1992		
PART DESCRIPTION: RUBBER IMPELLER PUMP ASSY		PART NUMBER: K75B		REV: D		