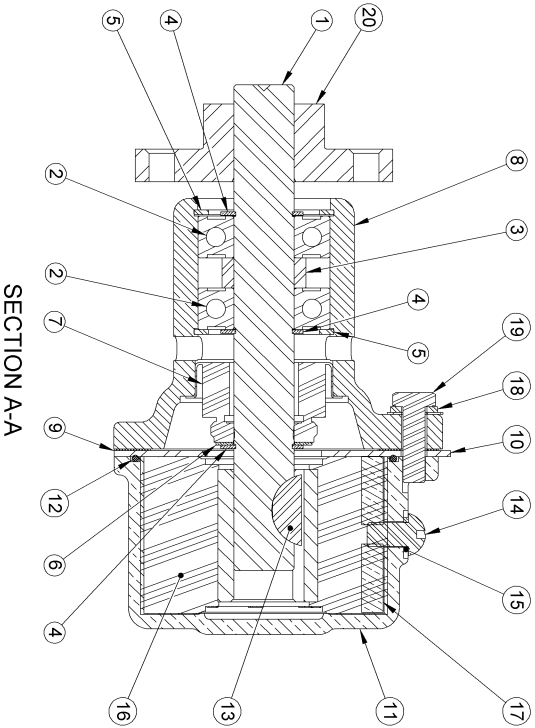
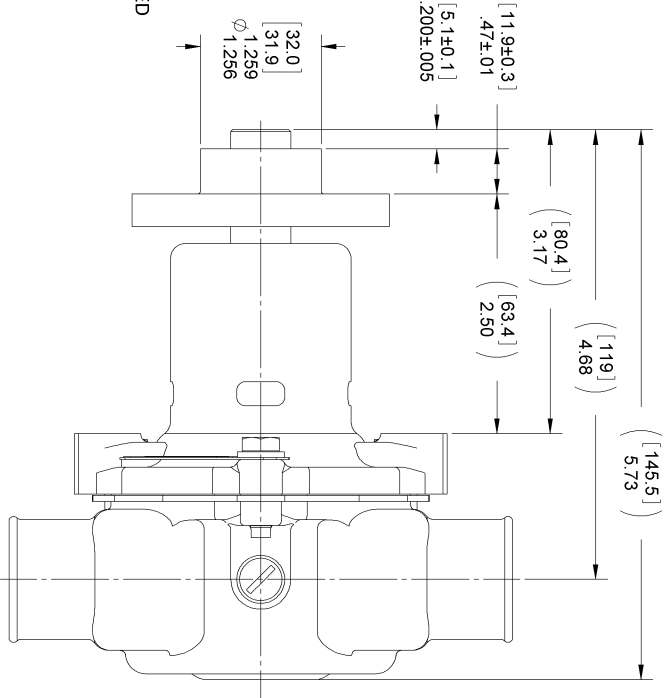
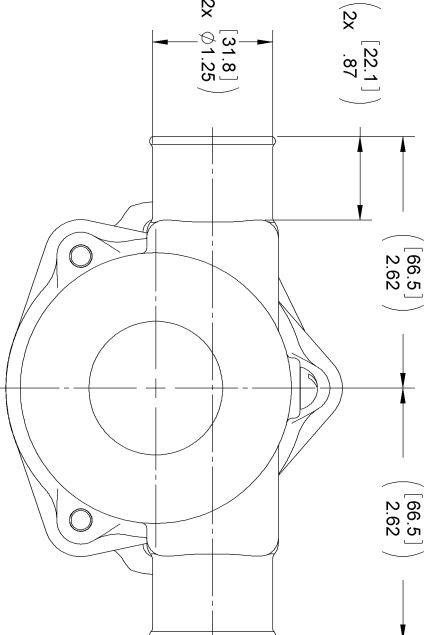
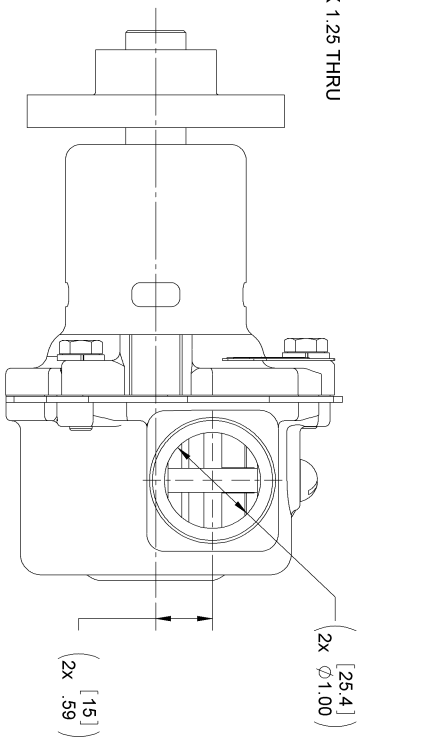
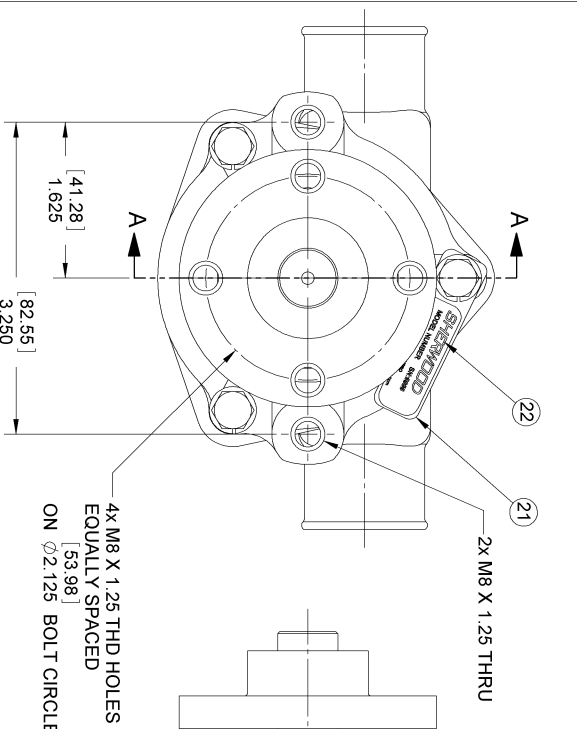


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	13363	SHAFT	1
2	12211	BALL BEARING	2
3	05133	SPACER	1
4	04258	EXT. RETAINING RING	3
5	04259	INT. RETAINING RING	2
6	04264	FLAT WASHER	1
7	12314	TYPE 6A SEAL/SEAT ASSY	1
8	19948	BODY - MACH	1
9	12855	GASKET	1
10	12856	WEAR PLATE	1
11	13899	HOUSING	1
12	12231	O-RING	1
13	04432	WOODRUFF KEY	1
14	19995	SCREW 1/4-20 ROUND HD	1
15	19996	CAM WASHER	1
16	10615	RUBBER IMPELLER	1
17	10929	CAM	1
18	12710	LOCKWASHER	3
19	13794	HHCS M6x1 X 20MM	3
20	13795	HUB - PULLEY	1
21	13285	TAG	1
22	23083	LABEL	1



- NOTES:
1. APPLY BEAD OF PERMATEX AROUND THREADED HOLE IN CAM PRIOR TO ASSEMBLY. (ITEM 17).
 2. USE WATER ONLY WHEN INSTALLING TYPE 6A SEAL/SEAT ASSY. (ITEM 7).
 3. USE COOLANT TO AID IN INSTALLATION OF RUBBER IMPELLER. (ITEM 16).
 4. TORQUE HHCS M6x1 X 20MM TO 5 - 8 FT/LBS. (ITEM 19).
 5. TO PROVIDE MAXIMUM SHAFT TO HUB BREAK AWAY TORQUE, THE SHAFT, ITEM 1, MUST BE HELD SQUARE WITH HUB - PULLEY, ITEM 20, WHEN THEY ARE PRESSED TOGETHER. SHEARING OF METAL WILL REDUCE BREAK AWAY TORQUE.
 6. PRESSURE TEST PUMP TO 20 - 30 PSI.
 7. PRINT "L10B" AND "DATE CODE" ON LABEL. (ITEM 22).



A Div. of Hypco Corporation A PERIAR COMPANY 375 Fifth Avenue NW, New Brighton, MN 55112 (651) 766-6300		REPLACES PART NO.		REV.
DRAWING BASED ON ASME Y14.5M-1994 DO NOT SCALE PRINT		DWG BY:		KB DATE: 3/6/1992
THIRD ANGLE PROJECTION		CHECKED BY:		TLG DATE: 5/19/1992
SCALE 1:1		APPROVED BY:		N/A DATE: N/A
SHEET NUMBER 1 OF 1		THIS DRAWING IS THE PROPERTY OF HYPKO AND WITHOUT WRITTEN AUTHORIZATION, IT IS NOT TO BE COPIED OR REPRODUCED		
PART DESCRIPTION RUBBERIMPELLER PUMP ASSY		PART NUMBER L10B		D