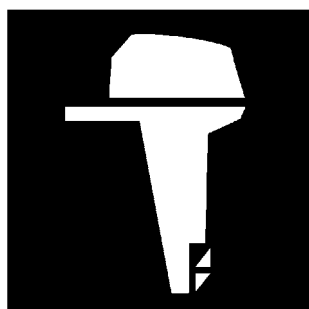




**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES DÉTACHÉES**

F115A'04 (68V3)

FL115A'04 (68W3)



1C68V-300F2

(2C68V-300F2)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

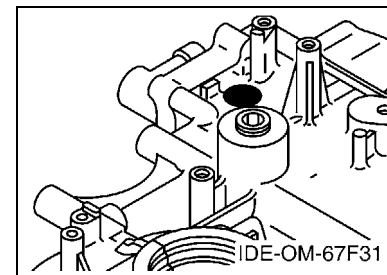
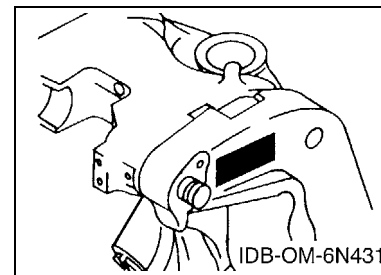
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F115A	68V-1016859	FL115A	68W-1000743

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	68V3	F115AET
2	68W3	FL115AET

AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

N° PIECES	DESCRIPTION	QTE	REMARQUES
2F5-83310-60	ENS. CLIGNOTANT AVANT	2	
115-83311-60	.AMPOULE (6V-18W)	1	

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

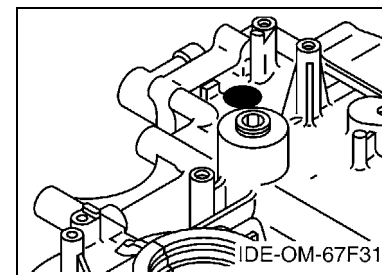
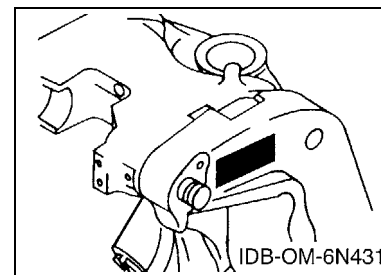
N° PIECES	DESCRIPTION	QTE	REMARQUES
2N4-24110-00-X5	RESERVOIR A ESSENCE.	2	MXR
3J1-24240-10	.GRAPHIQUE	1	POUR MXR

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

7. N° de série applicable

N° de Série du moteur



8. N° de série initial du moteur applicable

Modèle	N° de série	Modèle	N° de série
F115A	68V-1016859	FL115A	68W-1000743

9. Code couleur applicable

Abréviation	Nom de la couleur	Code couleur
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informations relatives à la colonne Quantité

N° de la colonne	Nom de la colonne Qté	Modèle applicable
1	68V3	F115AET
2	68W3	FL115AET

CONTENTS

SHEET1/2

TOP COWLING	A4
CYLINDER & CRANKCASE 1	A6
CRANKSHAFT & PISTON	B1
CYLINDER & CRANKCASE 2	B2
VALVE	B4
INTAKE 1	B7
INTAKE 2	C1
FUEL INJECTION NOZZLE	C3
FUEL INJECTION PUMP	C5
FUEL 1	C7
FUEL 2	D2
GENERATOR	D3
ELECTRICAL 1	D5
ELECTRICAL 2	D6
ELECTRICAL 3	E1
STARTING MOTOR	E2
BOTTOM COWLING	E4
STEERING 1	E6
STEERING 2	F2
STEERING FRICTION	F4
CONTROL	F5
BRACKET 1	F7

INDEX

NUMERICAL INDEX	G1
-----------------------	----

SHEET2/2

BRACKET 1	A4*
BRACKET 2	A5*
POWER TRIM & TILT ASSY 1	A7*
POWER TRIM & TILT ASSY 2	B2*
UPPER CASING	B4*
OIL PAN	B6*
LOWER CASING & DRIVE 1	C1*
LOWER CASING & DRIVE 2	C5*
LOWER CASING & DRIVE 3	C7*
LOWER CASING & DRIVE 4	D4*
STEERING GUIDE ATTACHMENT 1	D6*
STEERING GUIDE ATTACHMENT 2	D7*
REMOTE CONTROL BOX	E1*
REMOTE CONTROL ASSY 1	E2*
REMOTE CONTROL ASSY 2	E5*
METER	F1*
SWITCH & PANEL	F3*
REPAIR KIT 1	F4*
REPAIR KIT 2	F5*

INDEX

NUMERICAL INDEX	G1*
-----------------------	-----

TABLE DES MATIERES

Feuille1/2

CAPOT SUPERIEUR	A4
CYLINDRE & CARTER 1	A6
VILEBREQUIN & PISTON	B1
CYLINDRE & CARTER 2	B2
SOUPAPE	B4
ADMISSION 1	B7
ADMISSION 2	C1
FUEL INJECTION NOZZLE	C3
FUEL INJECTION PUMP	C5
CARBURANT 1	C7
CARBURANT 2	D2
GENERATRICE	D3
PARTIE ELECTRIQUE 1	D5
PARTIE ELECTRIQUE 2	D6
PARTIE ELECTRIQUE 3	E1
DEMARREUR ELECTRIQUE	E2
CAPOT INFERIEUR	E4
DIRECTION 1	E6
DIRECTION 2	F2
CUVETTE POIGNEE DE DIRECTION	F4
COMMANDE	F5
SUPPORT 1	F7

INDEX

INDEX NUMERIQUE	G1
-----------------------	----

Feuille2/2

SUPPORT 1	A4*
SUPPORT 2	A5*
PUISSANCE PARER ET INCLINER 1	A7*
PUISSANCE PARER ET INCLINER 2	B2*
FOURREAU	B4*
VENTILATEUR D'HUILE	B6*
BOITIER D'HELICE TRANSMISSION1	C1*
BOITIER D'HELICE TRANSMISSION2	C5*
BOITIER D'HELICE TRANSMISSION3	C7*
BOITIER D'HELICE TRANSMISSION4	D4*
DIRECTION GUIDE ACCESSOIRE 1	D6*
DIRECTION GUIDE ACCESSOIRE 2	D7*
BOITIER DE COMMANDE A DISTANCE	E1*
BOITIER DE COMMANDE A DISTANCE	E2*
BOITIER DE COMMANDE A DISTANCE	E5*
COMPTEUR	F1*
TABLEAU DE CONTACTEUR	F3*
KITS DE REPARATION 1	F4*
KITS DE REPARATION 2	F5*

INDEX

INDEX NUMERIQUE	G1*
-----------------------	-----

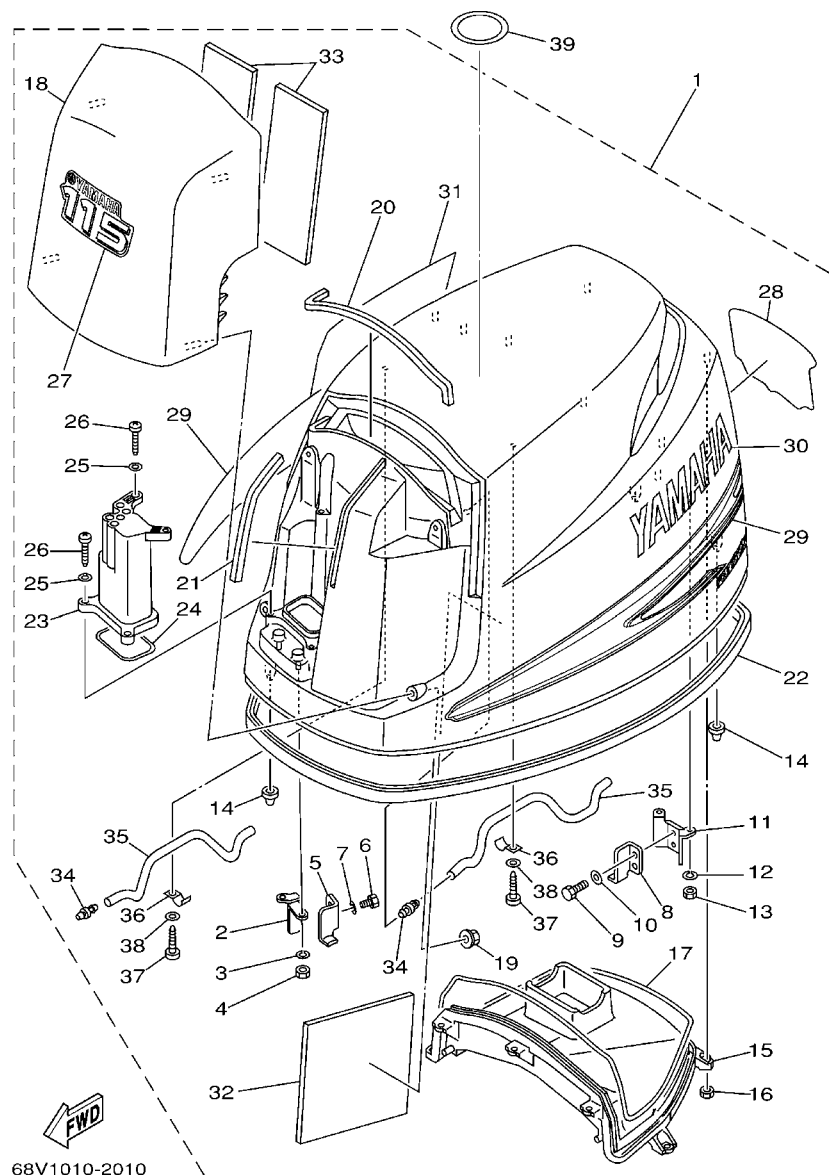
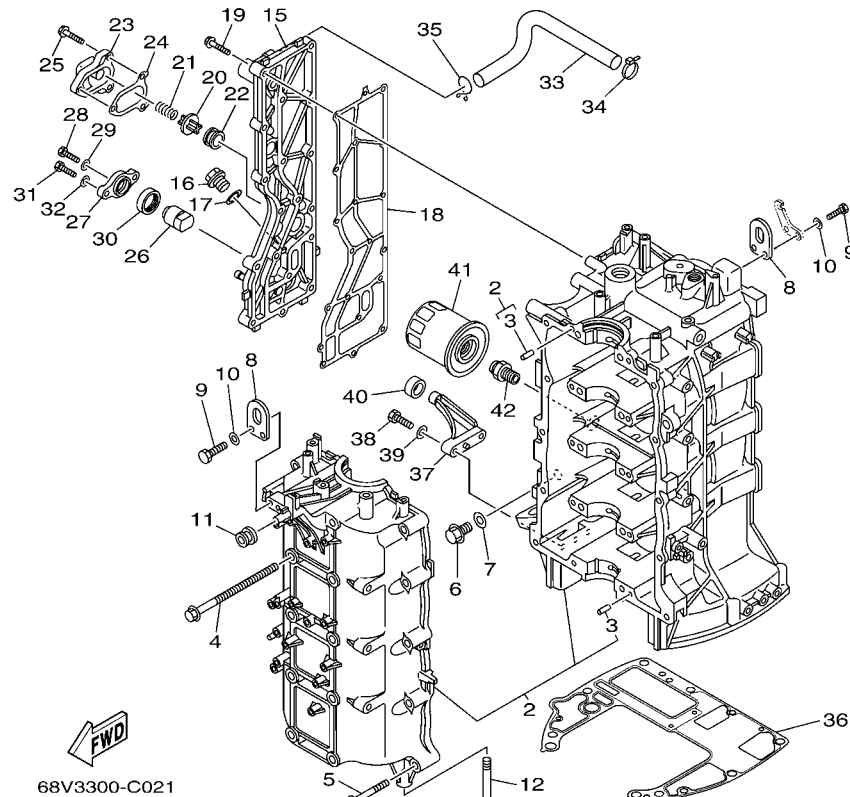
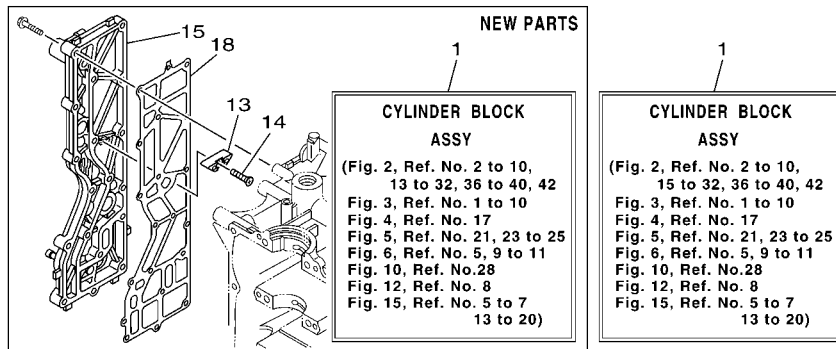


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-42610-10-8D	TOP COWLING ASSY CAPOT (ENS.)	1	1			
2	68V-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1			
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2			
4	95380-06600	.NUT, HEXAGON .ECROU	2	2			
5	68V-42651-00	.HOOK .CROCHET	1	1			
6	97095-06012	.BOLT .BOULON	2	2			
7	92995-06600	.WASHER .RONDELLE	2	2			
8	68V-42652-00	.HOOK .CROCHET	1	1			
9	97095-06012	.BOLT .BOULON	2	2			
10	92995-06600	.WASHER .RONDELLE	2	2			
11	67F-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1			
12	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2			
13	95380-06600	.NUT, HEXAGON .ECROU	2	2			
14	67F-42662-00	.DAMPER .AMORTISSEUR	3	3			
15	68V-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1			
16	95380-06600	.NUT, HEXAGON .ECROU	7	7			
17	68V-42629-00	.SEAL .JOINT	1	1			
18	68V-42612-00-8D	.AIR DUCT, TOP COWLING .FLASQUE, PLATEAU D'AVANCE	1	1			
19	90179-06M28	.NUT .ECROU	4	4			
20	68V-42628-00	.SEAL .JOINT	1	1			
21	68V-42718-00	.RUBBER, SEAL 3 .JOINT	1	1			
22	68V-42615-00	.SEAL .JOINT	1	1			
23	68V-42632-00	.WINDOW .FENETRE	1	1			
24	68V-42634-00	.SEAL, WINDOW .JOINT	1	1			
25	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	4	4			
26	97780-50625	.SCREW, TAPPING .VIS, TETE BOMBEE	4	4			
27	68V-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1			

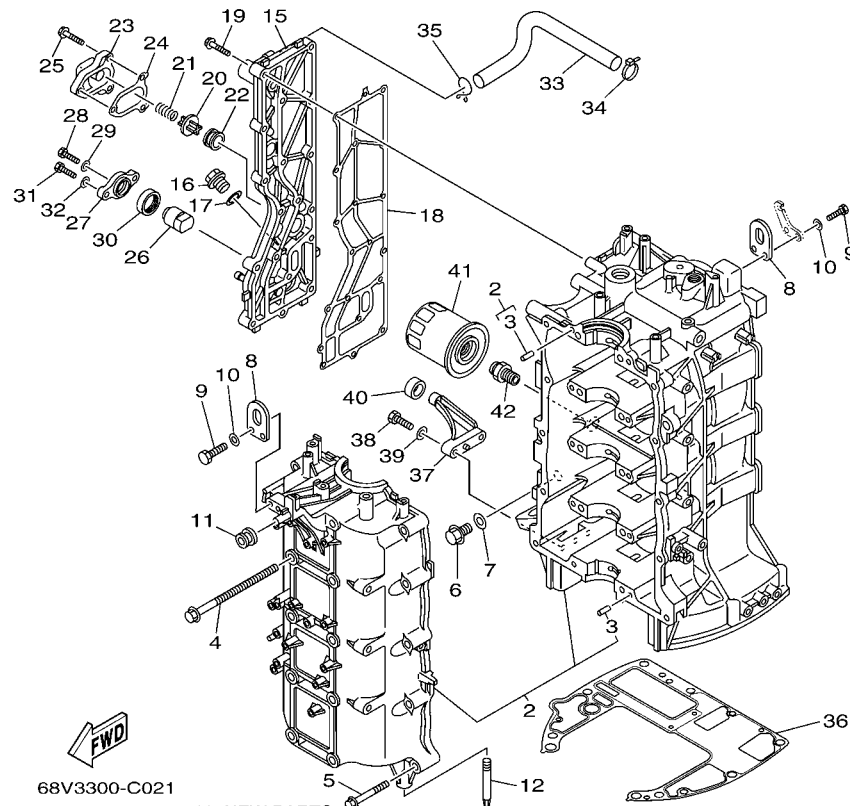
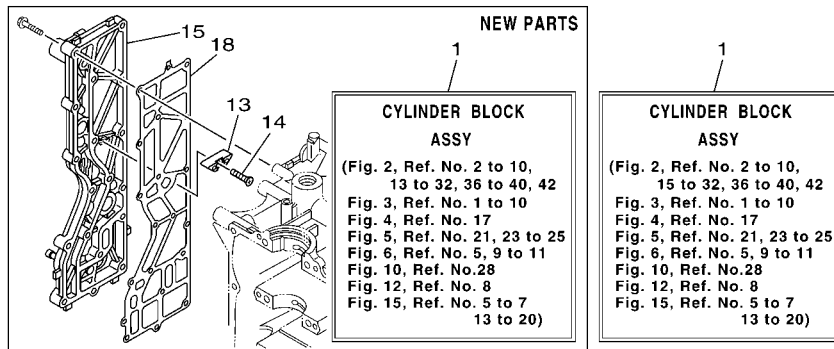


68V3300-C021

*1: NEW PARTS
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

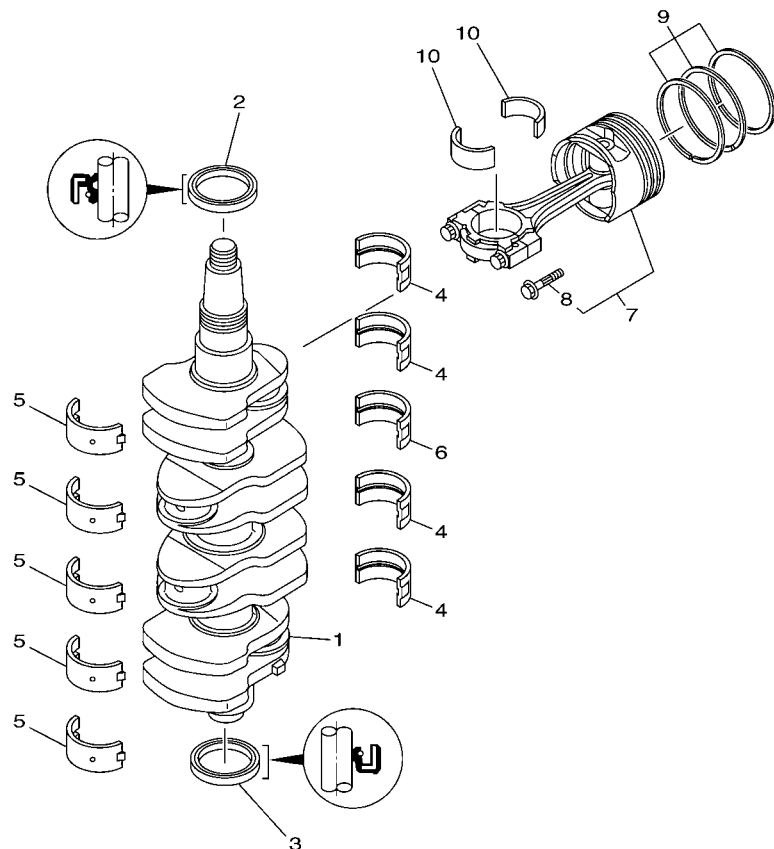
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3		REMARKS REMARQUES
1	68V-W009B-04-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		NEW PARTS *1 NEW PARTS *1
	68V-W009B-05-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1		
2	68V-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
3	93606-12019	.PIN, DOWEL .GOUPILLE	10	10		
4	90119-10M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10		
5	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10		
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1		
7	90430-14115	GASKET JOINT	1	1		
8	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2	2		
9	97095-06020	BOLT BOULON	4	4		
10	92995-06600	WASHER RONDELLE	4	4		
11	90480-12072	GROMMET PASSE-FIL	1	1		
12	67F-15142-00	GUIDE 1 GUIDE 1	2	2		
13	6E5-11325-00	ANODE ANODE	3	3		NEW PARTS *1 NEW PARTS *1
14	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	3	3		NEW PARTS *1 NEW PARTS *1
15	68V-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1		NEW PARTS *1 NEW PARTS *1
	68V-41113-01-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1		
16	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1		
17	90430-18130	GASKET JOINT	1	1		
18	67F-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1		
	67F-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1		NEW PARTS *1 NEW PARTS *1
19	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18		
20	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1		
21	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1		
22	90480-20M05	GROMMET PASSE-FIL	1	1		
23	67F-1246A-00-1S	COVER 1 COUVERCLE 1	1	1		
24	67F-12435-A0	GASKET JOINT	1	1		



*1: NEW PARTS
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

FIG. 2 CYLINDER & CRANKCASE 1 CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
25	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
26	68V-11325-00	ANODE ANODE	1	1			
27	67F-11327-00-94	COVER, ANODE COUVERCLE	1	1			
28	97075-06020	BOLT BOULON	1	1			
29	92995-06600	WASHER RONDELLE	1	1			
30	67F-11328-00	GROMMET, ANODE PASSE-FIL	1	1			
31	97075-08025	BOLT BOULON	2	2			
32	92995-08600	WASHER RONDELLE	2	2			
33	67F-1243A-00	HOSE 1 DURITE 1	1	1			
34	90465-11M10	CLAMP BRIDE	1	1			
35	90467-20M15	CLIP JONC	1	1			
36	68V-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	1			
37	67F-42761-00-94	STOPPER PLAQUETTE	2	2			
38	97095-06025	BOLT BOULON	4	4			
39	92995-06600	WASHER RONDELLE	4	4			
40	68F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2			
41	5GH-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1			
42	90401-20145	BOLT, UNION BOULON, RACCORD	1	1			



68V0010-0031

FIG. 3 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1			
2	93102-48009	OIL SEAL JOINT SPY	1	1			
3	93101-48002	OIL SEAL JOINT SPY	1	1			
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR GREEN UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR BLUE UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4			UR RED UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR YELLOW UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR GREEN UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR BLUE UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5			UR RED UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1			UR GREEN UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1			UR BLUE UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3 COUSSINET DE VILEBREQUIN 3	1	1			UR RED UR RED
7	68V-W1164-00	PISTON/CON-ROD ASSY(STD) PISTON/BIELLE COMPLETE(STD)	4	4			
	68V-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS) PISTON/BIELLE COMPLETE:0.25MM	4	4			AP AP
8	K1C-A3275-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2			
9	67F-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4	4			
	67F-11604-01	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	4	4			AP AP
10	68V-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR YELLOW UR YELLOW
	68V-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR GREEN UR GREEN
	68V-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR BLUE UR BLUE
	68V-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8			UR RED UR RED

B1

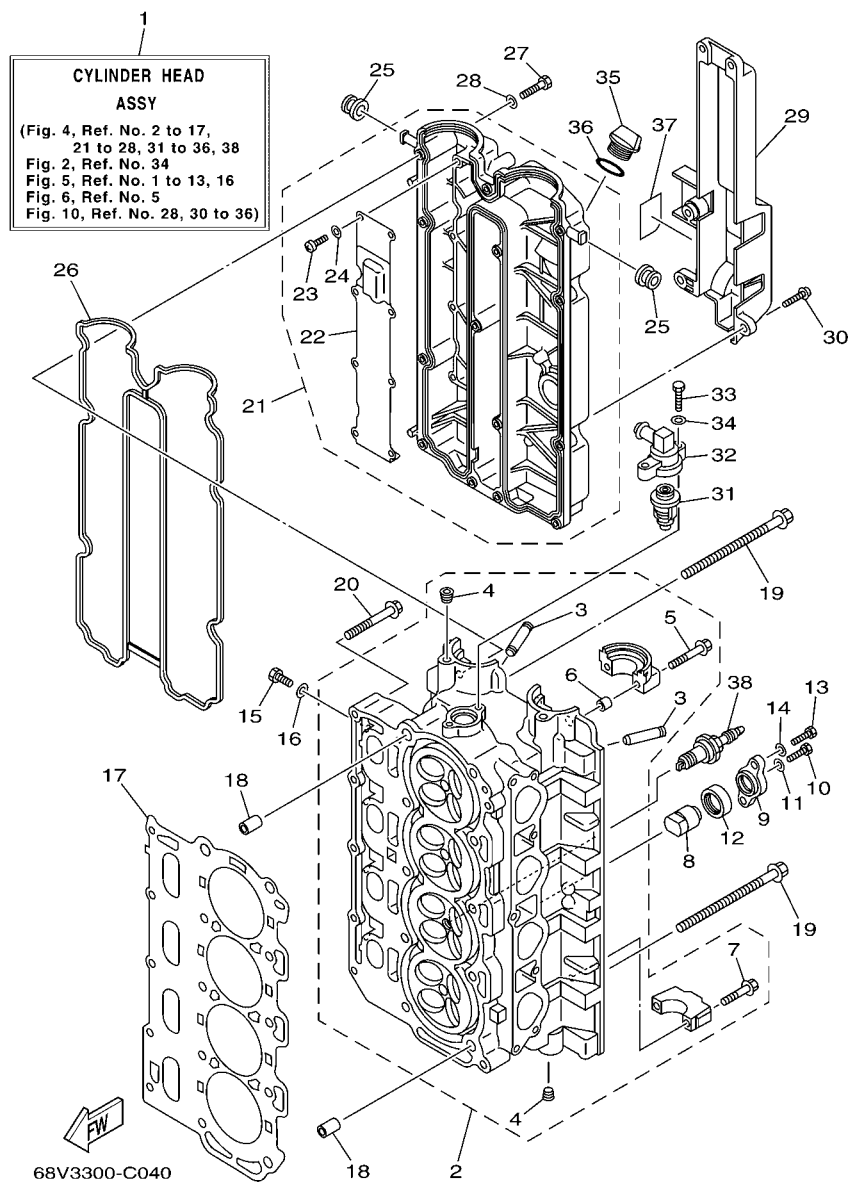
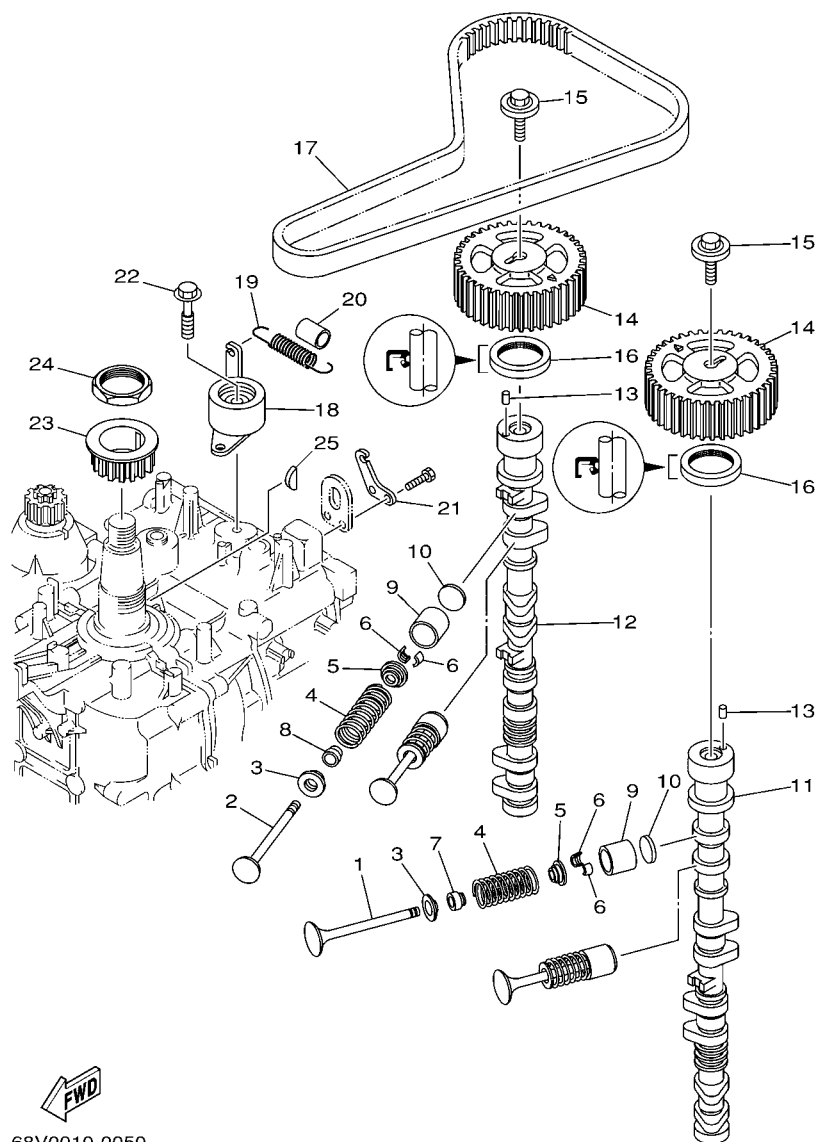


FIG. 4 CYLINDER & CRANKCASE 2 CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-W009A-03-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1			
2	68V-11110-01-94	CYLINDER HEAD ASSY JEU DE CULASSE	1	1			
3	67F-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16	16			
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4	4			
5	90119-07235	.BOLT/WASHER-CAM CAPS .BOULON, AVEC RONDELLE	4	4			
6	91809-08006	.SLEEVE GUIDE-DOWEL .GOIJON, D'ASSEMBLAGE	4	4			
7	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16	16			
8	68V-11325-00	ANODE ANODE	2	2			
9	67F-11327-00-94	COVER, ANODE COUVERCLE	2	2			
10	97075-06020	BOLT BOULON	2	2			
11	92995-06600	WASHER RONDELLE	2	2			
12	67F-11328-00	GROMMET, ANODE PASSE-FIL	2	2			
13	97075-08025	BOLT BOULON	4	4			
14	92995-08600	WASHER RONDELLE	4	4			
15	97095-08014	BOLT BOULON	4	4			
16	90430-08143	GASKET JOINT	4	4			
17	67F-11181-02	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1			
18	90387-10M08	COLLAR COLLERETTE	2	2			
19	90105-10M89	BOLT, FLANGE BOULON	10	10			
20	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5			
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1			
22	67F-11168-00	.COVER, BREATHER .COUVERCLE, RENIFLARD	1	1			
23	98507-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8	8			
24	92907-04600	.WASHER .RONDELLE	8	8			
25	90480-12072	GROMMET PASSE-FIL	2	2			
26	67F-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1			
27	97095-06030	BOLT BOULON	14	14			

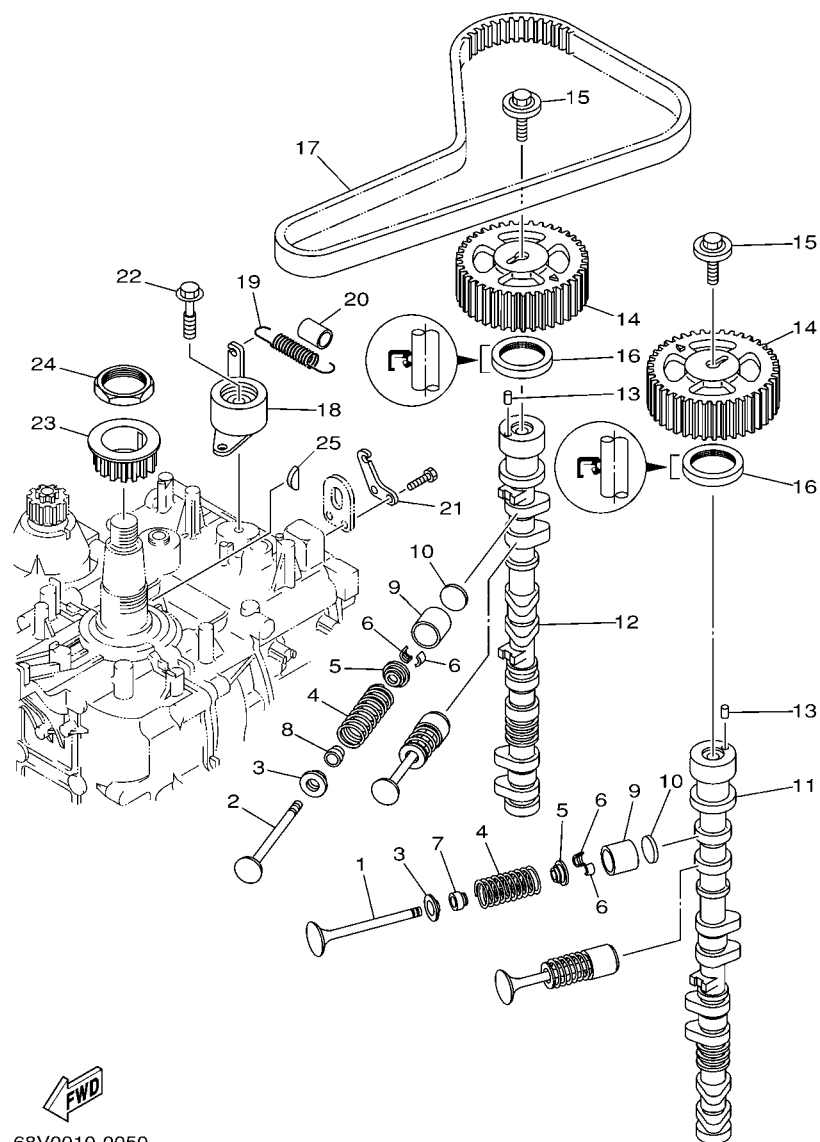


68V0010-0050

FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	8	8			
2	68V-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8	8			
3	67F-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16	16			
4	67F-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	16	16			
5	67F-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPE	16	16			
6	67F-12118-00	COTTER, VALVE FRAISE, SOUPAPE	32	32			
7	K0A-A3721-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	8			
8	K0A-A3722-00	SEAL, VALVE STEM 2 JOINT, QUEUE DE SOUPAPE 2	8	8			
9	67F-12153-00	LIFTER, VALVE LEVE-SOUPAPE	16	16			
10	67F-12168-00	PAD, ADJUSTING (2.000) PASTILLE, DE REGLAGE (2.000)	16	16			UR
	67F-12168-10	PAD, ADJUSTING (2.025) PASTILLE, DE REGLAGE (2.025)	16	16			UR
	67F-12168-20	PAD, ADJUSTING (2.050) PASTILLE, DE REGLAGE (2.050)	16	16			UR
	67F-12168-30	PAD, ADJUSTING (2.075) PASTILLE, DE REGLAGE (2.075)	16	16			UR
	67F-12168-40	PAD, ADJUSTING (2.100) PASTILLE, DE REGLAGE (2.100)	16	16			UR
	67F-12168-50	PAD, ADJUSTING (2.125) PASTILLE, DE REGLAGE (2.125)	16	16			UR
	67F-12168-60	PAD, ADJUSTING (2.150) PASTILLE, DE REGLAGE (2.150)	16	16			UR
	67F-12168-70	PAD, ADJUSTING (2.175) PASTILLE, DE REGLAGE (2.175)	16	16			UR
	67F-12168-80	PAD, ADJUSTING (2.200) PASTILLE, DE REGLAGE (2.200)	16	16			UR
	67F-12168-A0	PAD, ADJUSTING (2.225) PASTILLE, DE REGLAGE (2.225)	16	16			UR
	67F-12168-B0	PAD, ADJUSTING (2.250) PASTILLE, DE REGLAGE (2.250)	16	16			UR
	67F-12168-C0	PAD, ADJUSTING (2.275) PASTILLE, DE REGLAGE (2.275)	16	16			UR
	67F-12168-D0	PAD, ADJUSTING (2.300) PASTILLE, DE REGLAGE (2.300)	16	16			UR
	67F-12168-E0	PAD, ADJUSTING (2.325) PASTILLE, DE REGLAGE (2.325)	16	16			UR
	67F-12168-F0	PAD, ADJUSTING (2.350) PASTILLE, DE REGLAGE (2.350)	16	16			UR
	67F-12168-G0	PAD, ADJUSTING (2.375) PASTILLE, DE REGLAGE (2.375)	16	16			UR
	67F-12168-H0	PAD, ADJUSTING (2.400) PASTILLE, DE REGLAGE (2.400)	16	16			UR
	67F-12168-J0	PAD, ADJUSTING (2.425) PASTILLE, DE REGLAGE (2.425)	16	16			UR



68V0010-0050

FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
10	67F-12168-K0	PAD, ADJUSTING (2.450) PASTILLE, DE REGLAGE (2.450)	16	16			UR UR
	67F-12168-L0	PAD, ADJUSTING (2.475) PASTILLE, DE REGLAGE (2.475)	16	16			UR UR
	67F-12168-M0	PAD, ADJUSTING (2.500) PASTILLE, DE REGLAGE (2.500)	16	16			UR UR
	67F-12168-N0	PAD, ADJUSTING (2.525) PASTILLE, DE REGLAGE (2.525)	16	16			UR UR
	67F-12168-P0	PAD, ADJUSTING (2.550) PASTILLE, DE REGLAGE (2.550)	16	16			UR UR
---	67F-12168-R0	PAD, ADJUSTING (2.575) PASTILLE, DE REGLAGE (2.575)	16	16			UR UR
	67F-12168-S0	PAD, ADJUSTING (2.600) PASTILLE, DE REGLAGE (2.600)	16	16			UR UR
	67F-12168-T0	PAD, ADJUSTING (2.625) PASTILLE, DE REGLAGE (2.625)	16	16			UR UR
	67F-12168-U0	PAD, ADJUSTING (2.650) PASTILLE, DE REGLAGE (2.650)	16	16			UR UR
	67F-12168-V0	PAD, ADJUSTING (2.675) PASTILLE, DE REGLAGE (2.675)	16	16			UR UR
---	67F-12168-W0	PAD, ADJUSTING (2.700) PASTILLE, DE REGLAGE (2.700)	16	16			UR UR
	67F-12168-X0	PAD, ADJUSTING (2.725) PASTILLE, DE REGLAGE (2.725)	16	16			UR UR
	67F-12168-Y0	PAD, ADJUSTING (2.750) PASTILLE, DE REGLAGE (2.750)	16	16			UR UR
	67F-12169-00	PAD, ADJUSTING (2.775) PASTILLE, DE REGLAGE (2.775)	16	16			UR UR
	67F-12169-10	PAD, ADJUSTING (2.800) PASTILLE, DE REGLAGE (2.800)	16	16			UR UR
---	67F-12169-20	PAD, ADJUSTING (2.825) PASTILLE, DE REGLAGE (2.825)	16	16			UR UR
	67F-12169-30	PAD, ADJUSTING (2.850) PASTILLE, DE REGLAGE (2.850)	16	16			UR UR
	67F-12169-40	PAD, ADJUSTING (2.875) PASTILLE, DE REGLAGE (2.875)	16	16			UR UR
	67F-12169-50	PAD, ADJUSTING (2.900) PASTILLE, DE REGLAGE (2.900)	16	16			UR UR
	67F-12169-60	PAD, ADJUSTING (2.925) PASTILLE, DE REGLAGE (2.925)	16	16			UR UR
---	67F-12169-70	PAD, ADJUSTING (2.950) PASTILLE, DE REGLAGE (2.950)	16	16			UR UR
	67F-12169-80	PAD, ADJUSTING (2.975) PASTILLE, DE REGLAGE (2.975)	16	16			UR UR
	67F-12169-A0	PAD, ADJUSTING (3.000) PASTILLE, DE REGLAGE (3.000)	16	16			UR UR
	67F-12169-B0	PAD, ADJUSTING (3.025) PASTILLE, DE REGLAGE (3.025)	16	16			UR UR
	67F-12169-C0	PAD, ADJUSTING (3.050) PASTILLE, DE REGLAGE (3.050)	16	16			UR UR
---	67F-12169-D0	PAD, ADJUSTING (3.075) PASTILLE, DE REGLAGE (3.075)	16	16			UR UR
	67F-12169-E0	PAD, ADJUSTING (3.100) PASTILLE, DE REGLAGE (3.100)	16	16			UR UR

B5

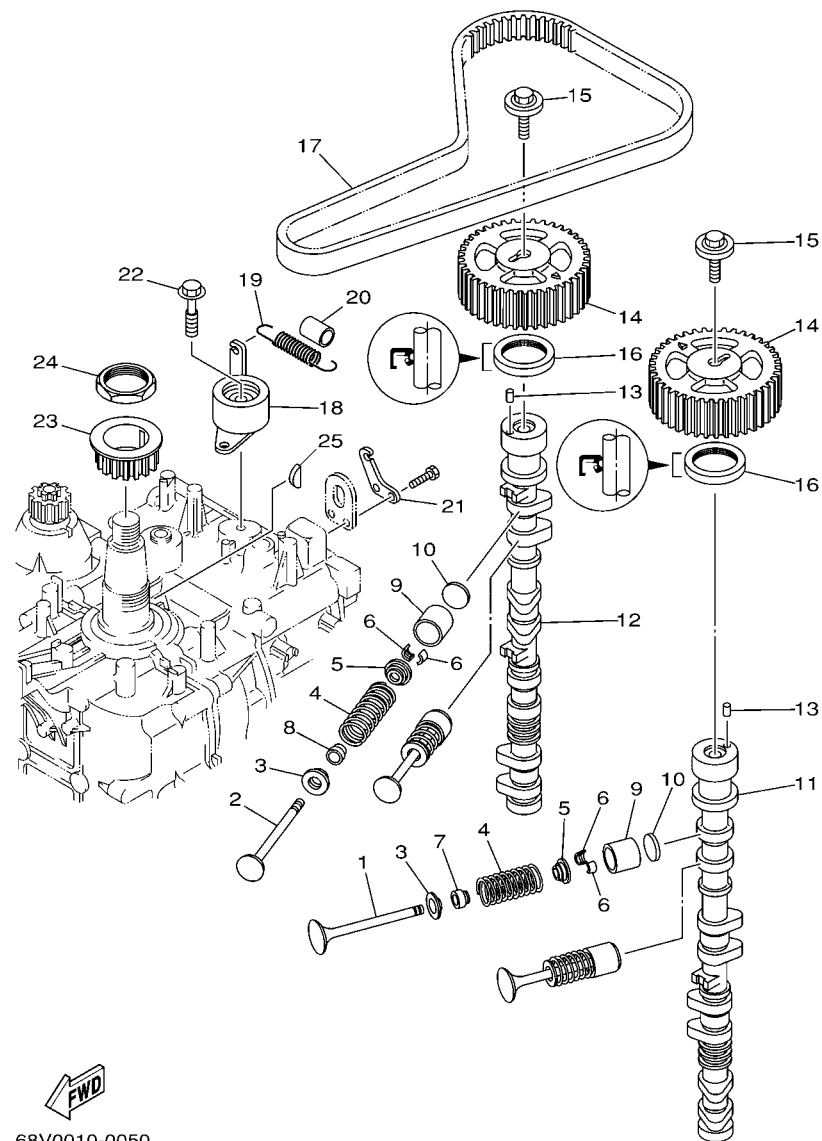
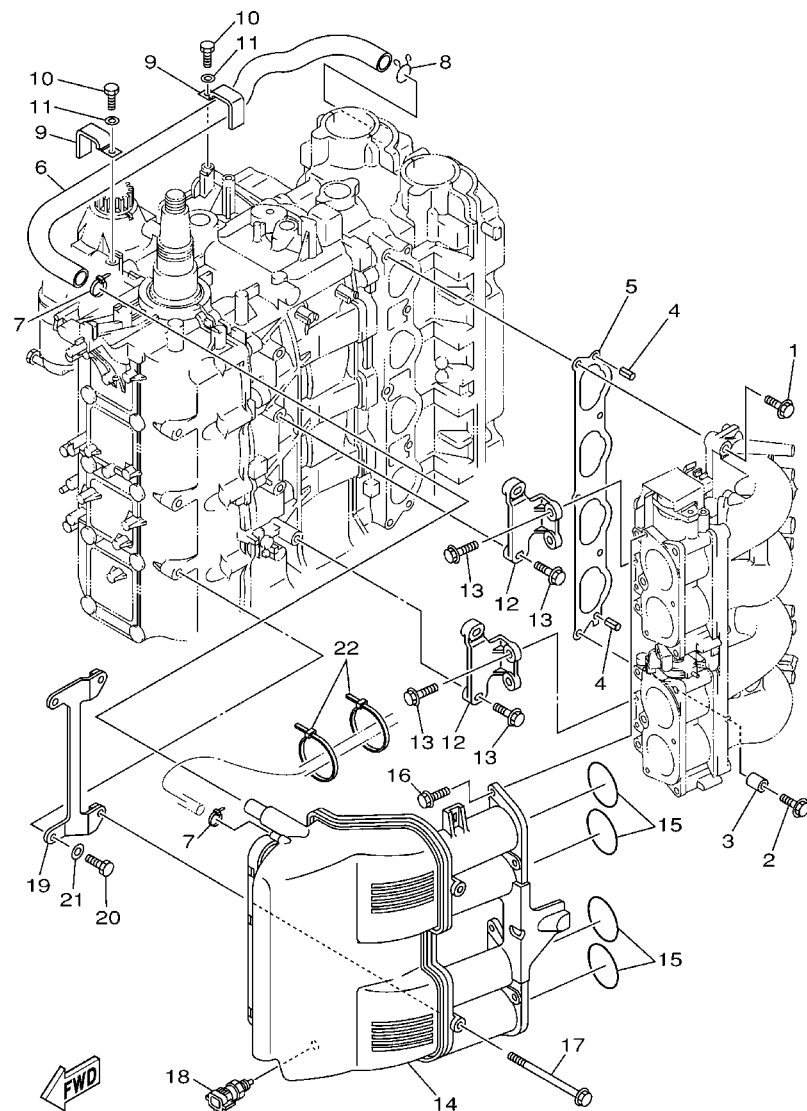


FIG. 5 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
10	67F-12169-F0	PAD, ADJUSTING (3.125) PASTILLE, DE REGLAGE (3.125)	16	16			UR UR
	67F-12169-G0	PAD, ADJUSTING (3.150) PASTILLE, DE REGLAGE (3.150)	16	16			UR UR
	67F-12169-H0	PAD, ADJUSTING (3.175) PASTILLE, DE REGLAGE (3.175)	16	16			UR UR
	67F-12169-J0	PAD, ADJUSTING (3.200) PASTILLE, DE REGLAGE (3.200)	16	16			UR UR
	67F-12169-K0	PAD, ADJUSTING (3.225) PASTILLE, DE REGLAGE (3.225)	16	16			UR UR
---	67F-12169-L0	PAD, ADJUSTING (3.250) PASTILLE, DE REGLAGE (3.250)	16	16			UR UR
	67F-12169-M0	PAD, ADJUSTING (3.275) PASTILLE, DE REGLAGE (3.275)	16	16			UR UR
	67F-12169-N0	PAD, ADJUSTING (3.300) PASTILLE, DE REGLAGE (3.300)	16	16			UR UR
11	67F-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1			
12	67F-12181-00	CAMSHAFT 2 ARBRE A CAMES 2	1	1			
13	93605-10108	PIN, DOWEL AXE	2	2			
14	67F-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	2	2			
15	90119-10M06	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
16	93102-38M59	OIL SEAL JOINT SPY	2	2			
17	67F-46241-00	BELT COURROIE TRAPEZOIDALE	1	1			
18	67F-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1	1			
19	90506-16M39	SPRING, TENSION RESSORT, TENSION	1	1			
20	90445-15M03	HOSE (L23) DURITE (L23)	1	1			
21	67F-11595-00	PLATE, VALVE PLAQUE DE SOUPAPE	1	1			
22	90119-10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
23	67F-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1			
24	90170-40003	NUT ECROU	1	1			
25	90280-04008	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			



68V1010-2060

FIG. 6 INTAKE 1

ADMISSION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4			
2	90119-08M68	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1			
3	90387-08M32	COLLAR COLLERETTE	1	1			
4	91690-50014	PIN, SPRING AGRAFFE	2	2			
5	68V-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1			
6	67F-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1			
7	90465-11M10	CLAMP BRIDE	2	2			
8	90467-20M15	CLIP JONC	1	1			
9	90465-12M03	CLAMP BRIDE	2	2			
10	97095-06012	BOLT BOULON	2	2			
11	92995-06600	WASHER RONDELLE	2	2			
12	68V-14291-00-94	BRACKET 1 SUPPORT 1	2	2			
13	90119-06M49	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8			
14	68V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1			
15	93210-48MJ9	O-RING JOINT TORIQUE	4	4			
16	90119-06M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
17	90119-06ME1	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2			
18	65L-85886-00	THERMOSENSOR SENSITOMETRE	1	1			
19	68V-14292-00	BRACKET 2 SUPPORT 2	1	1			
20	97095-08020	BOLT BOULON	2	2			
21	92995-08600	WASHER RONDELLE	2	2			
22	90465-13M18	CLAMP BRIDE	2	2			

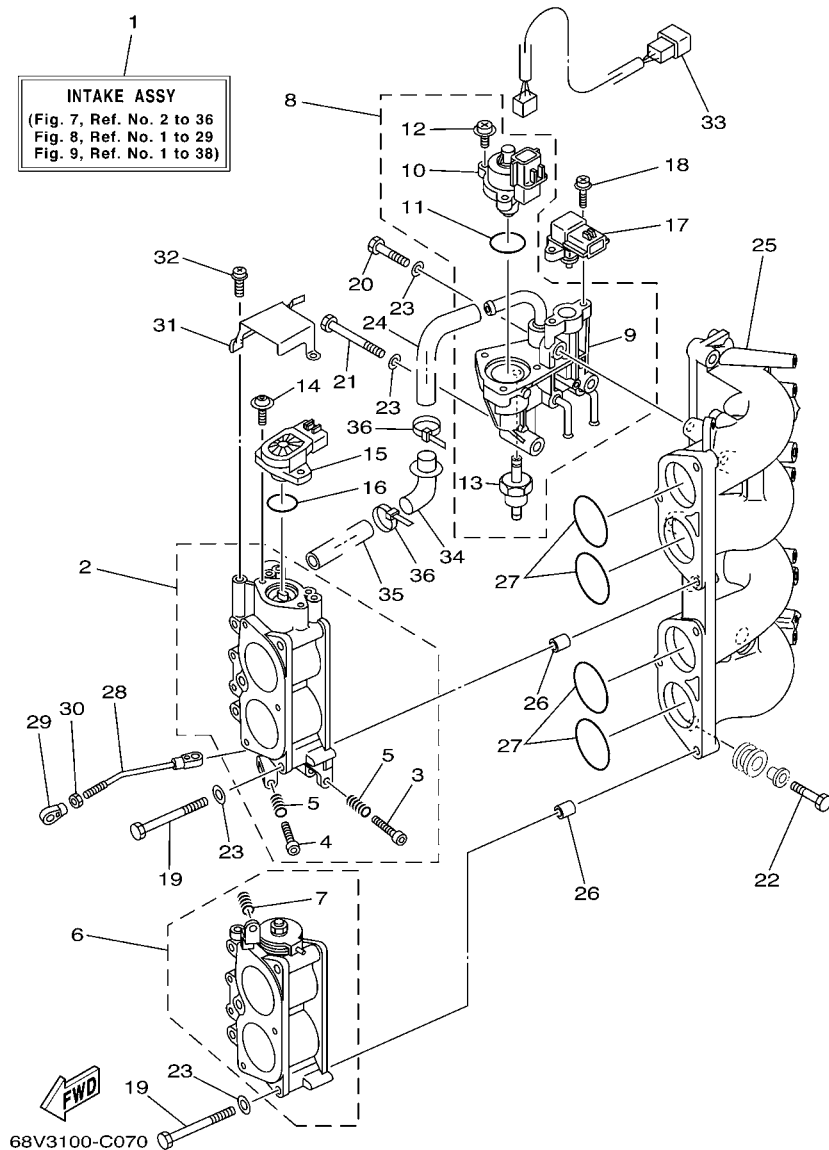
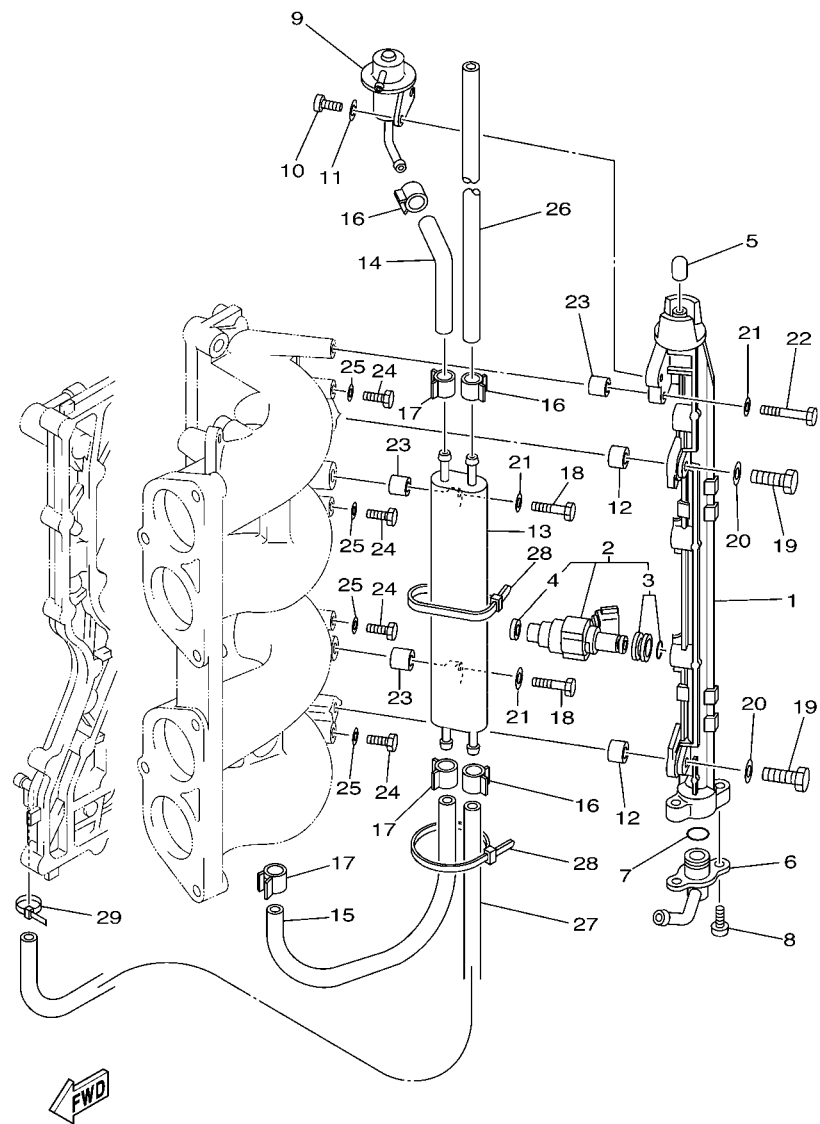


FIG. 7 INTAKE 2

ADMISSION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-14200-03	INTAKE ASSY ADMISSION (ENS.)	1	1			
2	68V-13751-01	BODY, THROTTLE 1 CARTER 1	1	1			
3	68V-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1			
4	68V-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1			
5	68V-14331-00	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	2	2			
6	68V-13752-01	BODY, THROTTLE 2 CARTER 2	1	1			
7	68V-14331-00	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1	1			
8	68V-13105-00	CONTROL VALVE ASSY SOUPAPE DE CONTROLE COMPLET	1	1			
9	68V-14960-00	.BODY ASSY .CARTER (ENS.)	1	1			
10	68V-1312A-00	.VALVE, CONTROL .EMBLEME, YAMAHA	1	1			
11	68V-13473-00	.O-RING .JOINT TORIQUE	1	1			
12	68V-81146-01	.SCREW 2 .VIS 2	3	3			
13	68V-14511-00	.FILTER ASSY .ENS FILTRE	1	1			
14	68V-81145-01	SCREW 1 VIS 1	2	2			
15	68V-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1			
16	68V-8182L-00	.O-RING 1 JOINT TORIQUE 1	1	1			
17	68V-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1	1			
18	68V-81147-00	SCREW 3 VIS 3	2	2			
19	68V-14496-00	BOLT BOULON	6	6			
20	68V-13574-00	BOLT 2 BOULON 2	1	1			
21	68V-13573-00	BOLT 1 BOULON 1	2	2			
22	68V-14777-00	BOLT BOULON	3	3			
23	68V-14475-00	WASHER RONDELLE	9	9			
24	68V-14419-10	PIPE DURITE	1	1			
25	68V-13641-00-94	MANIFOLD 1 TUBULURE 1	1	1			
26	99530-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	4	4			
27	93210-48MG8	O-RING JOINT TORIQUE	4	4			



68V1010-2080

FIG. 8 FUEL INJECTION NOZZLE

FUEL INJECTION NOZZLE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-13160-00	DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1	1	1			
2	68V-8A360-00	INJECTOR UNIT INJECTEUR	4	4			
3	68V-1410B-00	.PACKING KIT .POCHETTE DE JOINTS	1	1			
4	68V-13766-00	.RUBBER, INJECTOR .RONDELLE CAOUTCHOUC	1	1			
5	68V-14225-00	CAP COUVERCLE	1	1			
6	68V-13435-00	NIPPLE RACCORD	1	1			
7	68V-14397-00	O-RING JOINT TORIQUE	1	1			
8	68V-81147-00	SCREW 3 VIS 3	2	2			
9	68V-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1			
10	68V-14565-00	SCREW VIS	2	2			
11	68V-14356-00	WASHER, SPRING RONDELLE	2	2			
12	68V-14264-00	COLLAR COLLERETTE	2	2			
13	68V-21841-00	COOLER RADIATEUR	1	1			
14	68V-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1			
15	68V-13972-00	PIPE, FUEL 2 TUBE 2, CARBURANT	1	1			
16	68V-24519-00	CLIP JONC	3	3			
17	68V-2411M-00	CLIP JONC	3	3			
18	68V-14777-00	BOLT BOULON	2	2			
19	68V-14428-00	BOLT BOULON	2	2			
20	68V-14475-00	WASHER RONDELLE	2	2			
21	68V-14357-00	WASHER, PLAIN RONDELLE PLATE	3	3			
22	68V-14446-00	BOLT BOULON	1	1			
23	68V-14265-00	COLLAR COLLERETTE	3	3			
24	97095-06010	BOLT BOULON	4	4			
25	90430-06014	GASKET JOINT	4	4			
26	68V-2447A-00	HOSE 1 DURITE 1	1	1			
27	68V-2247B-00	HOSE 2 DURITE 2	1	1			



C4

FUEL INJECTION NOZZLE

[illegible]

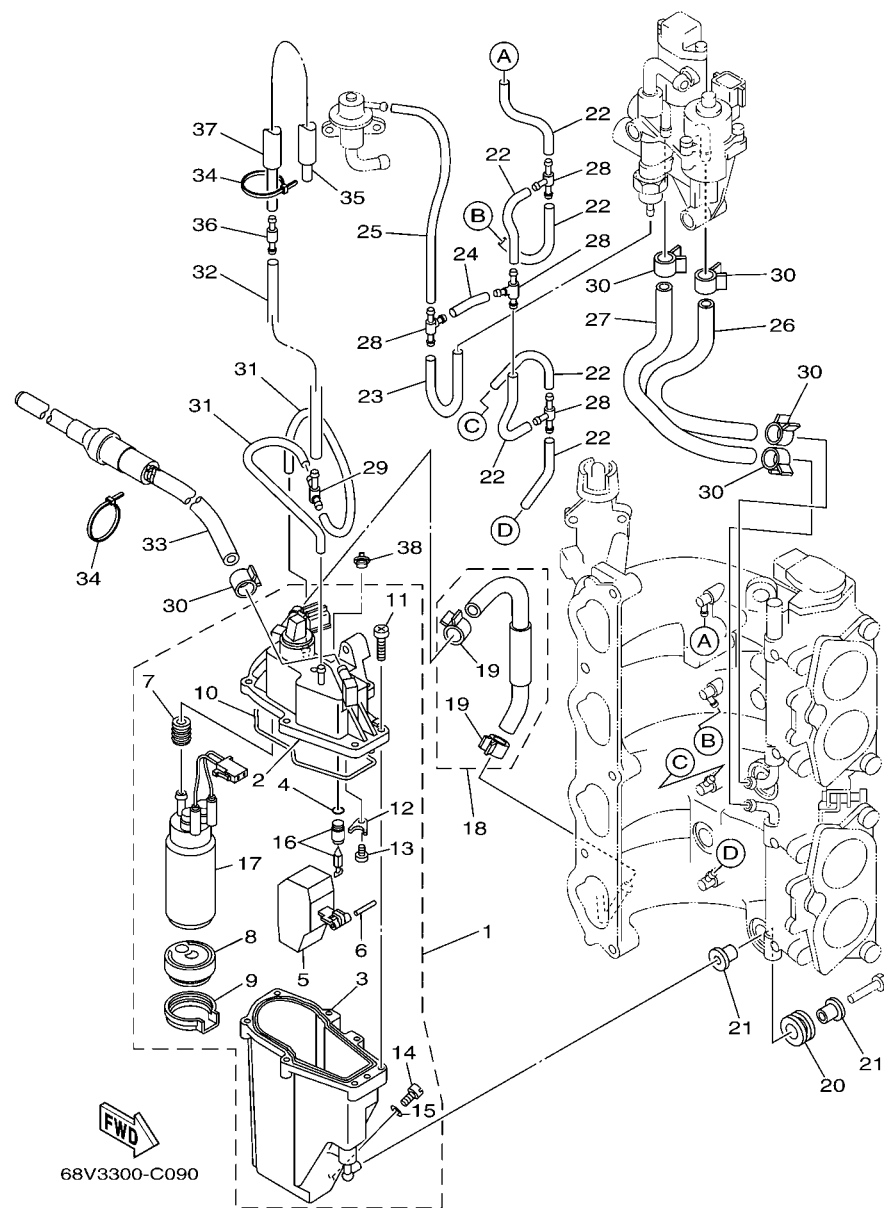


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-14180-02	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1			
2	68V-14182-01	.COVER, FLOAT CHAMBER .COUVERCLE, CUVE DE FLOTTEUR	1	1			
3	68V-14181-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	1			
4	68V-13769-00	.O-RING .JOINT TORIQUE	1	1			
5	68V-14985-00	.FLOAT .FLOTTEUR	1	1			
6	68V-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1			
7	68V-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1			
8	68V-13915-00	.FILTER .FILTRE	1	1			
9	68V-13784-00	.COVER, PUMP .COUVERCLE, POMPE	1	1			
10	68V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1			
11	68V-14567-00	.SCREW .VIS	7	7			
12	68V-14255-00	.PLATE .PLAQUE	1	1			
13	68V-14592-00	.SCREW .VIS	1	1			
14	68V-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1			
15	68V-14126-00	.GASKET .JOINT	1	1			
16	68V-14546-00	.VALVE, NEEDLE .POINTEAU	1	1			
17	68V-13907-01	.FUEL PUMP COMP. .POMPE A CARBURANT COMP.	1	1			
18	68V-14807-00	HOSE COMP. DURITE (ENS.)	1	1			
19	68V-24387-00	.CLIP .SANDOW	2	2			
20	68V-13593-00	DAMPER AMORTISSEUR	3	3			
21	68V-13716-00	COLLAR COLLERETTE	6	6			
22	68V-13542-00	HOSE, VACUUM SENSING 1 DURITE 1	6	6			
23	68V-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1			
24	68V-13544-00	HOSE, VACUUM SENSING 2 DURITE 2	1	1			
25	68V-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1			
26	68V-13545-00	HOSE 1 DURITE 1	1	1			
27	68V-13546-00	HOSE 2 DURITE 2	1	1			

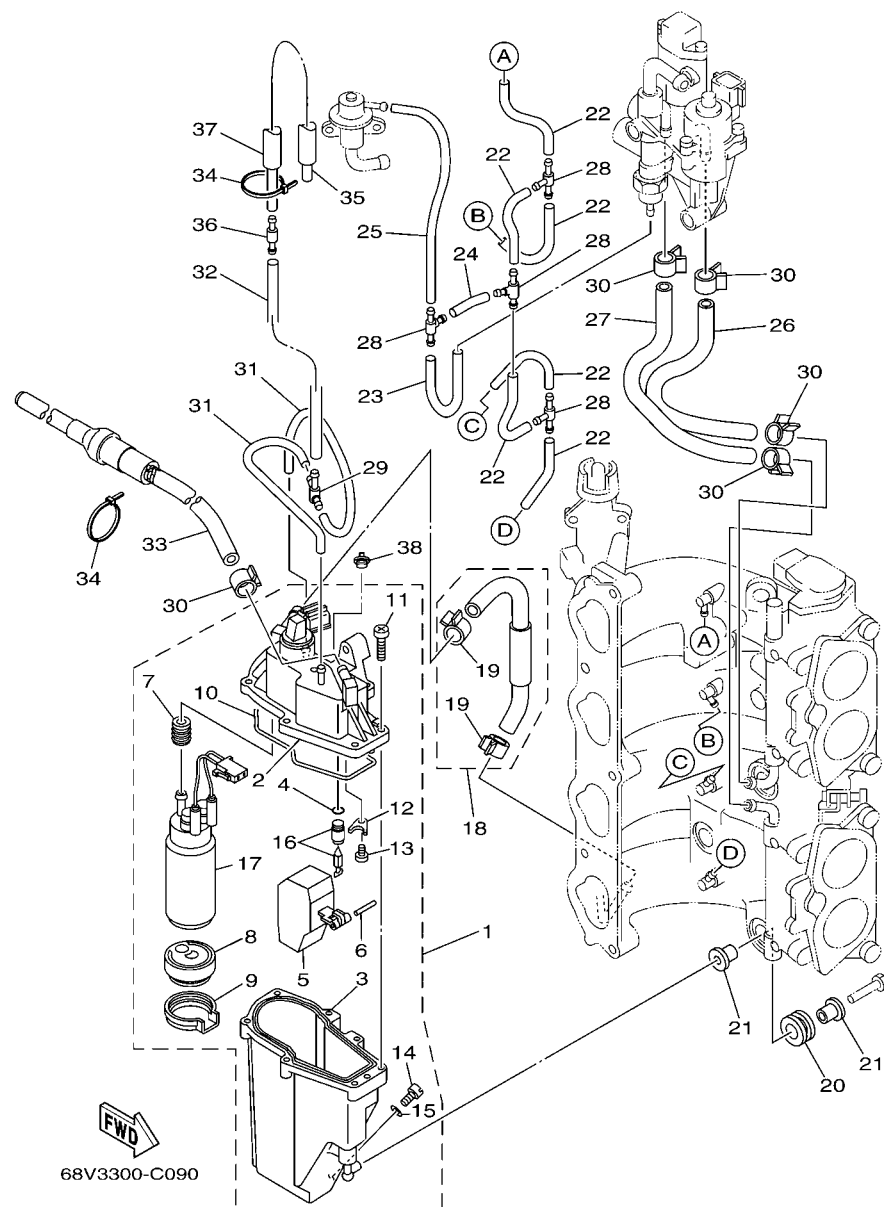


FIG. 9 FUEL INJECTION PUMP

FUEL INJECTION PUMP

[illegible]

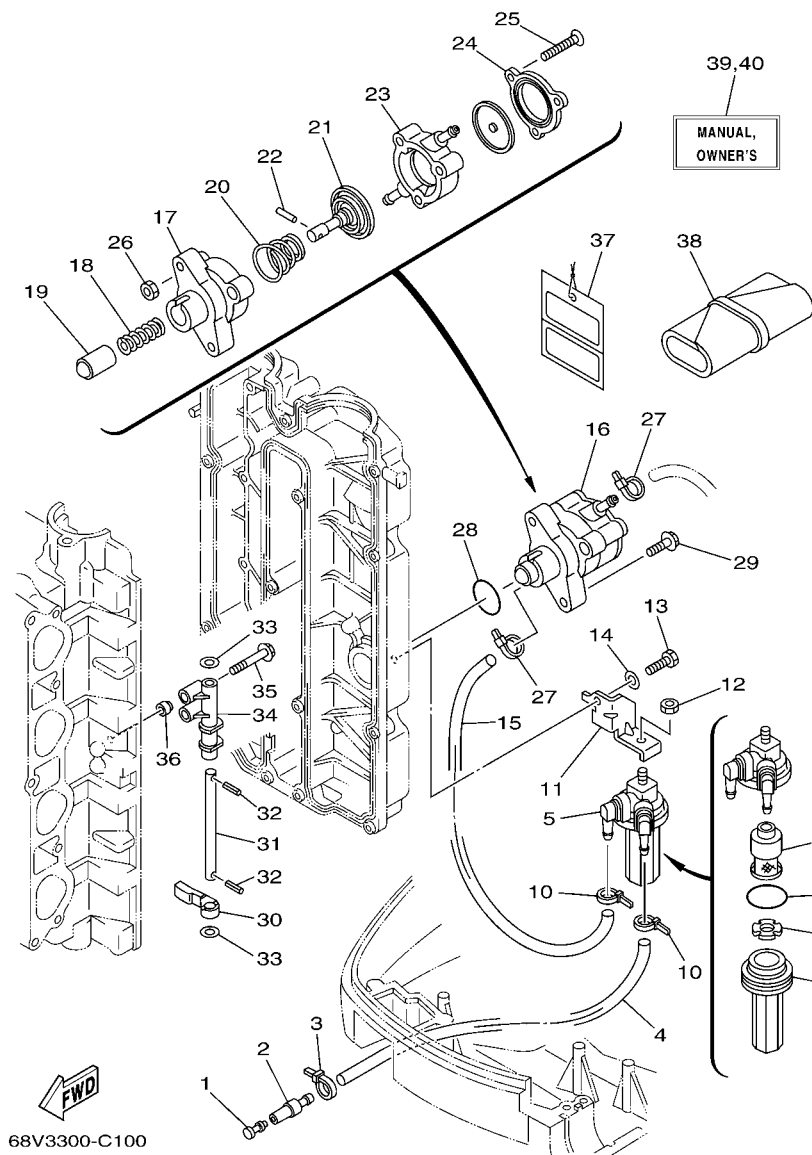


FIG. 10 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1	1			
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1			
3	90465-11M10	CLAMP BRIDE	1	1			
4	90445-13M27	HOSE (L950) DURITE (L950)	1	1			
5	68V-24560-01	FILTER ASSY ENS FILTRE	1	1			
6	68V-24521-01	.CUP, FILTER .CUVETTE, FILTRE	1	1			
7	68V-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1			
8	93210-32738	.O-RING .JOINT TORIQUE	1	1			
9	68V-24469-01	.FLOAT, WATER LEVEL .FLOTTEUR	1	1			
10	90465-11M10	CLAMP BRIDE	2	2			
11	68V-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1			
12	95380-08600	NUT ECROU	1	1			
13	97095-06016	BOLT BOULON	1	1			
14	92995-06600	WASHER RONDELLE	1	1			
15	90445-13M11	HOSE (L300) DURITE (L300)	1	1			
16	68V-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1			
17	68V-24412-00	.BODY 1 .CORPS 1	1	1			
18	68V-24454-00	.SPRING .RESSORT	1	1			
19	68V-13131-00	.PLUNGER .PLONGEUR	1	1			
20	68V-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1			
21	68V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1			
22	68V-24374-00	.PIN .GOUPILLE	1	1			
23	68V-24413-00	.BODY 2 .CORPS 2	1	1			
24	68V-24414-00	.BODY 3 .CORPS 3	1	1			
25	68V-24444-00	.SCREW .VIS	3	3			
26	68V-24149-00	.NUT .ECROU	3	3			
27	90465-11M10	CLAMP BRIDE	2	2			



D2

CARBURANT 2

[illegible]

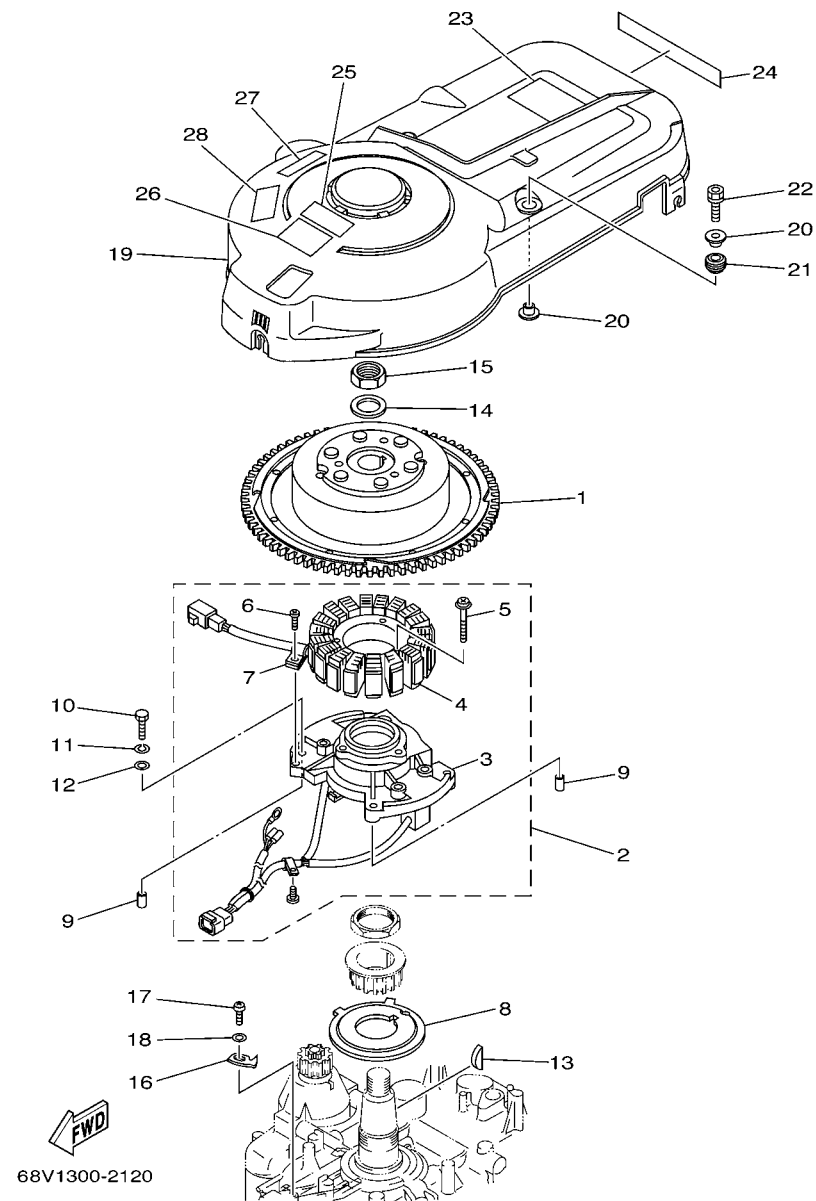


FIG. 12 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3				REMARKS REMARQUES
1	68V-81450-00	ROTOR ASSY ROTOR COMPLET	1	1				
2	68V-81460-00	BASE ASSY ENS. FLASQUE	1	1				
3	68V-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1	1				
4	68V-81410-00	.STATOR ASSY .STATOR COMPLET	1	1				
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	3	3				
6	97607-04110	.SCREW, WITH WASHER .VIS HEXAGONAL	1	1				
7	445-81328-20	.CLAMP .COLLIER	1	1				
8	68V-81673-00	ROTOR ROTOR	1	1				
9	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2				
10	97095-06030	BOLT BOULON	4	4				
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4				
12	92995-06600	WASHER RONDELLE	4	4				
13	90280-04M08	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1				
14	90201-24014	WASHER, PLATE RONDELLE, PLATE	1	1				
15	90179-24002	NUT ECROU	1	1				
16	67F-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1				
17	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1				
18	92995-06600	WASHER RONDELLE	1	1				
19	67F-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1				
20	90387-06M71	COLLAR COLLERETTE	4	4				
21	90480-15M31	GROMMET PASSE-FIL	2	2				
22	90119-06M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
23	67F-12138-60	MARK, CAUTION MAKER	1	1				
24	68V-13437-60	MARK, CAUTION MAKER	1	1				
25	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1				
26	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1				
27	6K1-83623-41	MARK 3 ETIQUETTE 3		1				

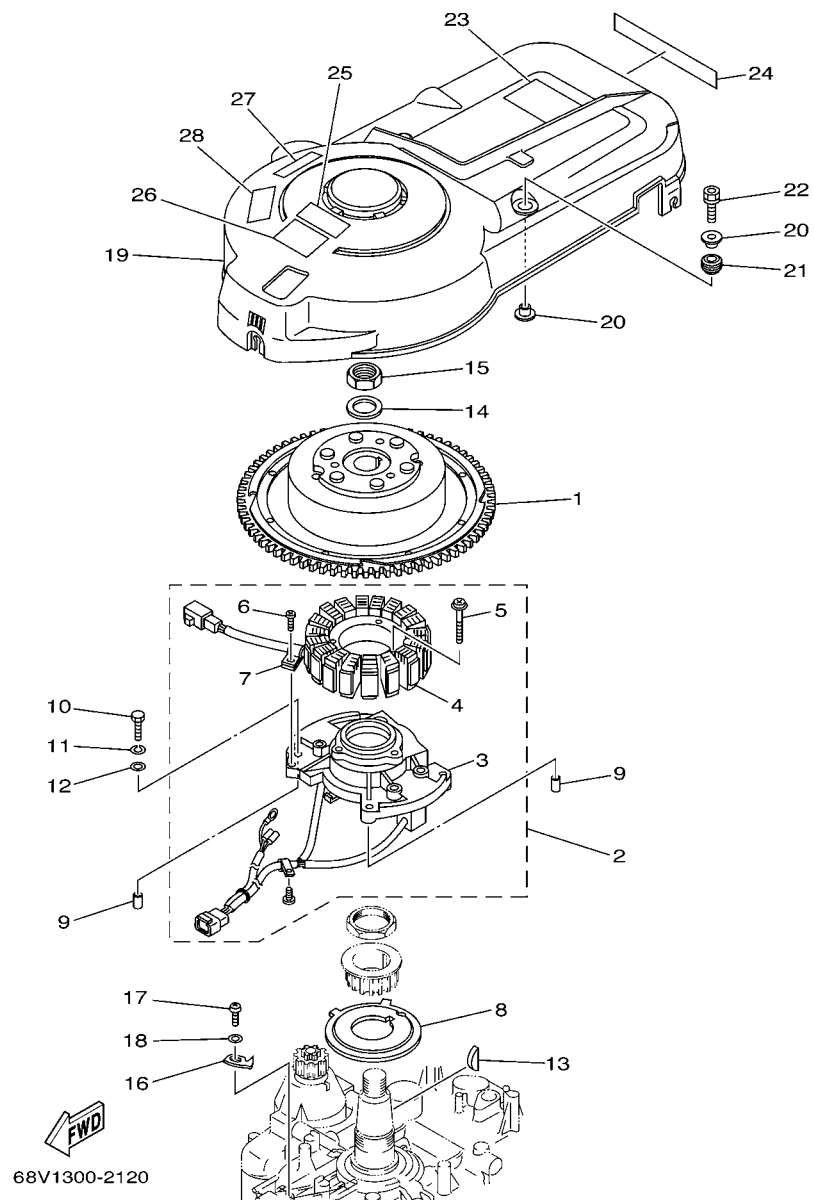
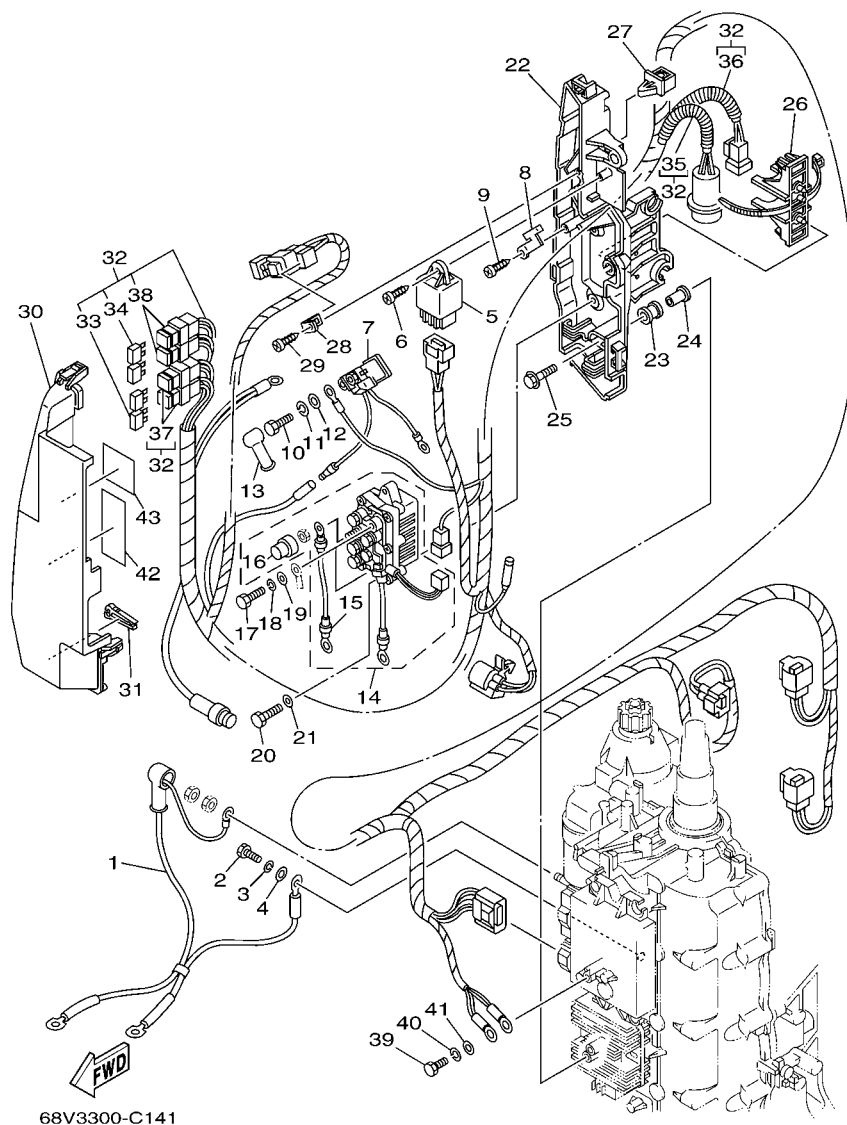


FIG. 12 GENERATOR

GENERATRICE

[illegible]

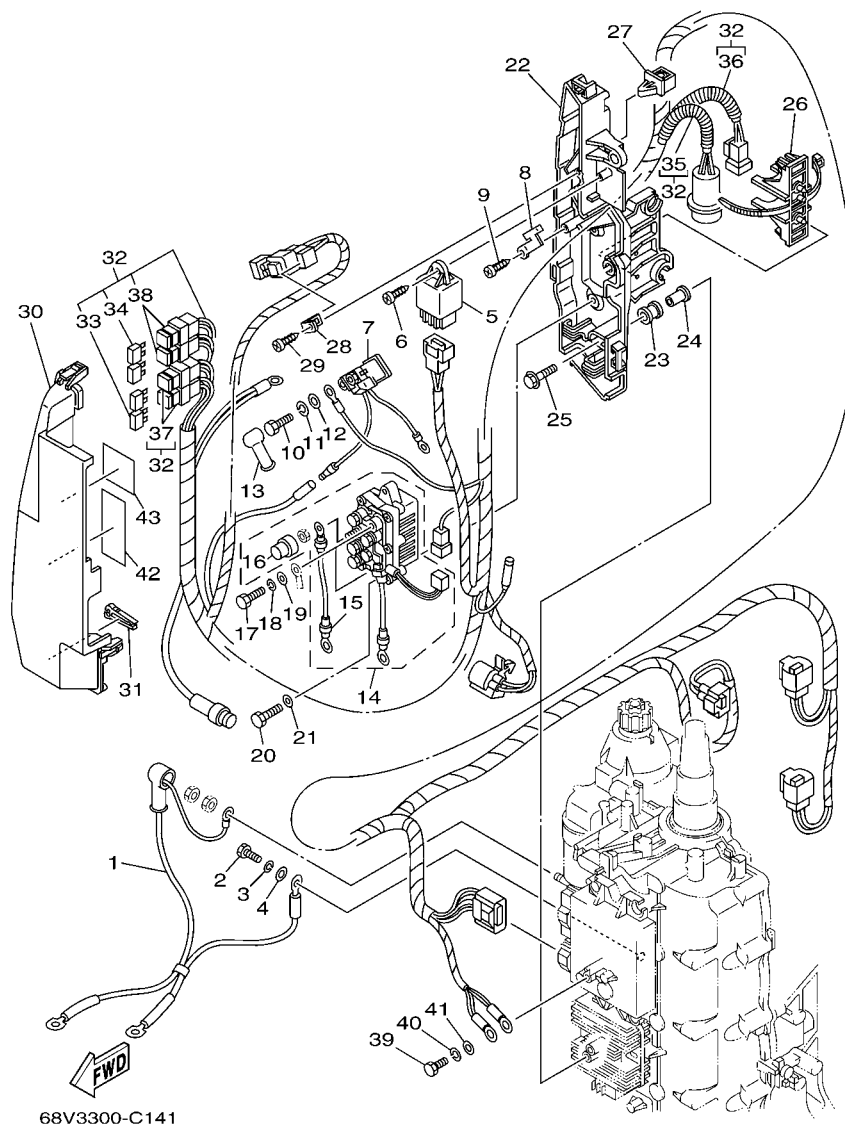


*1: NEW PARTS
STARTING SERIAL NO. : 68V-1019035 ~ , 68W-1000857~

FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1			
2	97013-06020	BOLT BOULON	1	1			
3	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1			
4	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1			
5	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1			
6	97780-60625	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
7	68V-8194A-00	RELAY RELAIS	1	1			
8	68V-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1			
9	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
10	97095-06010	BOLT BOULON	2	2			
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
12	92995-06600	WASHER RONDELLE	2	2			
13	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2			
14	68V-8195B-01	RELAY ASSY RELAIS COMPLET	1	1			
15	68V-81949-00	.WIRE, LEAD .FIL	1	1			
16	68V-82532-00	.CAP .COUVERCLE	1	1			
17	97095-06010	BOLT BOULON	2	2			
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2			
19	92995-06600	WASHER RONDELLE	2	2			
20	97013-06020	BOLT BOULON	2	2			
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2			
22	68V-81948-00	BRACKET JOINT TORIQUE	1	1			
	68V-81948-01	BRACKET JOINT TORIQUE	1	1			NEW PARTS *1
23	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5	5			
24	624-42542-00	PIPE TUYAU	5	5			
25	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5			
26	68V-82594-00	CLAMP BRIDE	1	1			



*1: NEW PARTS

FIG. 14 ELECTRICAL 2

[illegible]

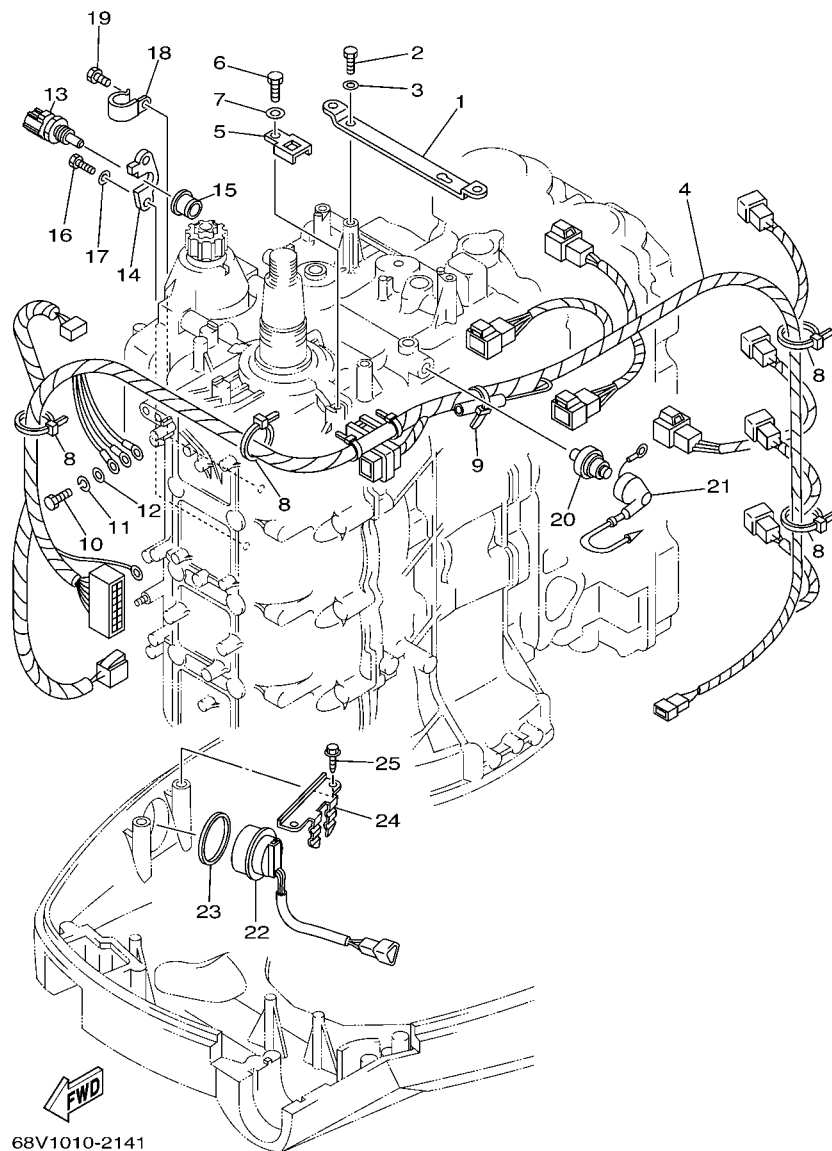


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	67F-8132G-01	PLATE PLAQUE	1	1			
2	97095-06016	BOLT BOULON	2	2			
3	92995-06600	WASHER RONDELLE	2	2			
4	68V-8259M-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1			
5	68V-82588-00	PLATE PLAQUE	1	1			
6	97095-06012	BOLT BOULON	1	1			
7	92995-06600	WASHER RONDELLE	1	1			
8	90465-13M18	CLAMP BRIDE	7	7			
9	90465-11M10	CLAMP BRIDE	1	1			
10	97095-06020	BOLT BOULON	1	1			
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1			
12	92995-06600	WASHER RONDELLE	1	1			
13	67F-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1			
14	67F-85757-00	RETAINER ARRETOIR	1	1			
15	68V-85753-00	GASKET, SENDER UNIT JOINT, DE PERCEPTION	1	1			
16	97095-06016	BOLT BOULON	2	2			
17	92995-06600	WASHER RONDELLE	2	2			
18	90465-06M86	CLAMP BRIDE	1	1			
19	97095-06010	BOLT BOULON	1	1			
20	68V-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1			
21	68V-81315-00	LEAD WIRE ASSY FIL	1	1			
22	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1			
23	6E5-82587-00	GASKET JOINT	1	1			
24	67F-83614-00	BRACKET SUPPORT	1	1			
25	90109-06M86	BOLT BOULON	2	2			

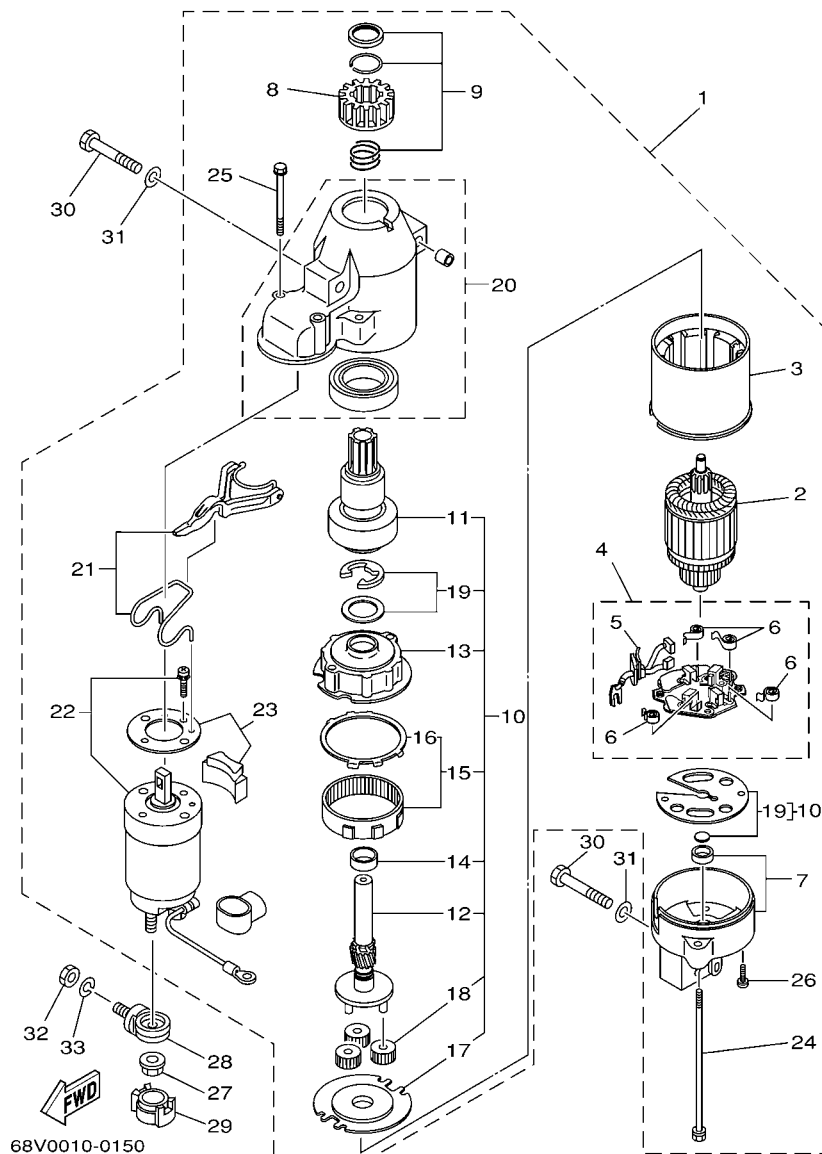


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1			
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1			
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1			
4	68F-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1			
5	67F-81801-00	.BRUSH SET .CHARBON	1	1			
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4			
7	68F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1			
8	67F-81808-00	.PINION ASSY .PIGNON	1	1			
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1			
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1			
11	67F-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1			
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1			
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1	1			
14	67F-81841-00	.BEARING .ROULEMENT	1	1			
15	67F-81891-00	.GEAR, RING .ROUE DENTEE	1	1			
16	67F-8183R-00	.GASKET .JOINT	1	1			
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1			
18	67F-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3			
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1			
20	67F-81842-00	.COVER .COUVERCLE	1	1			
21	67F-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1			
22	68V-81941-01	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1			
23	67F-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1			
24	6K7-81826-10	.BOLT .BOULON	2	2			
25	67F-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2	2			
26	67F-81846-00	.SCREW .VIS	2	2			
27	90179-08003	NUT ECROU	1	1			

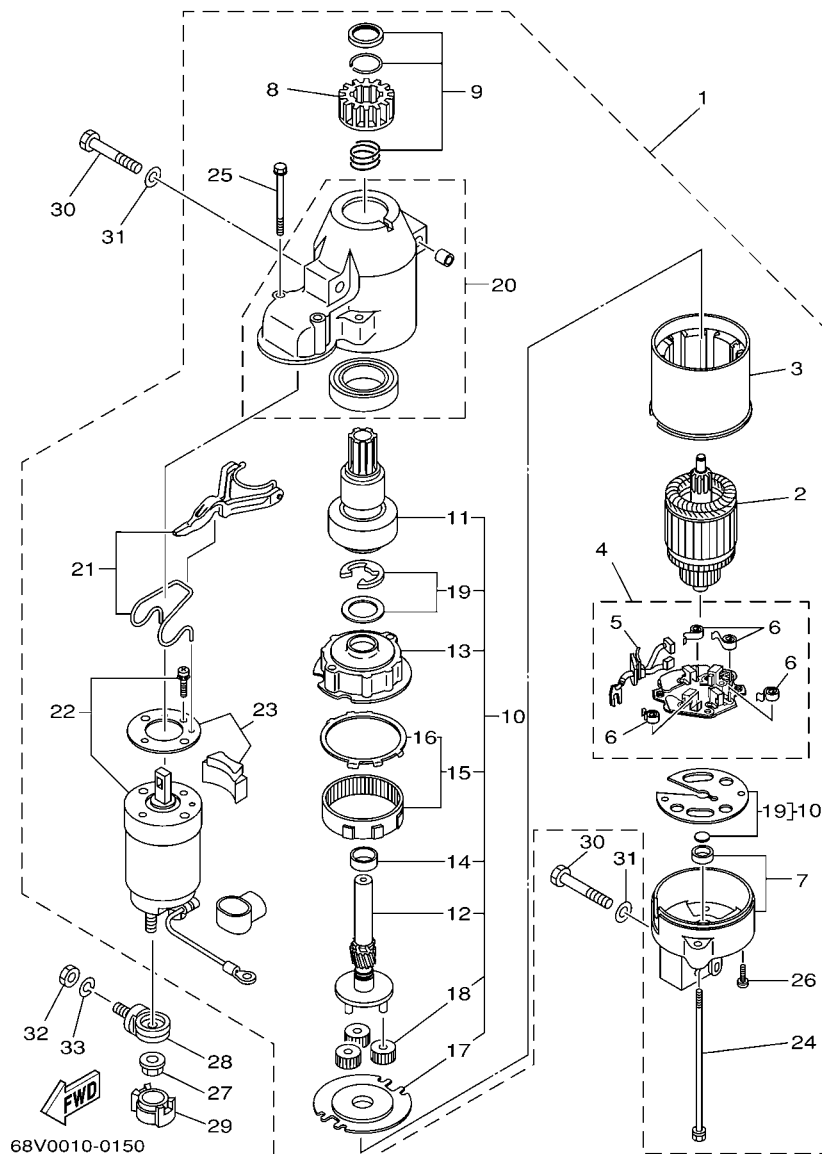


FIG. 16 STARTING MOTOR

DEMARREUR ELECTRIQUE

[illegible]

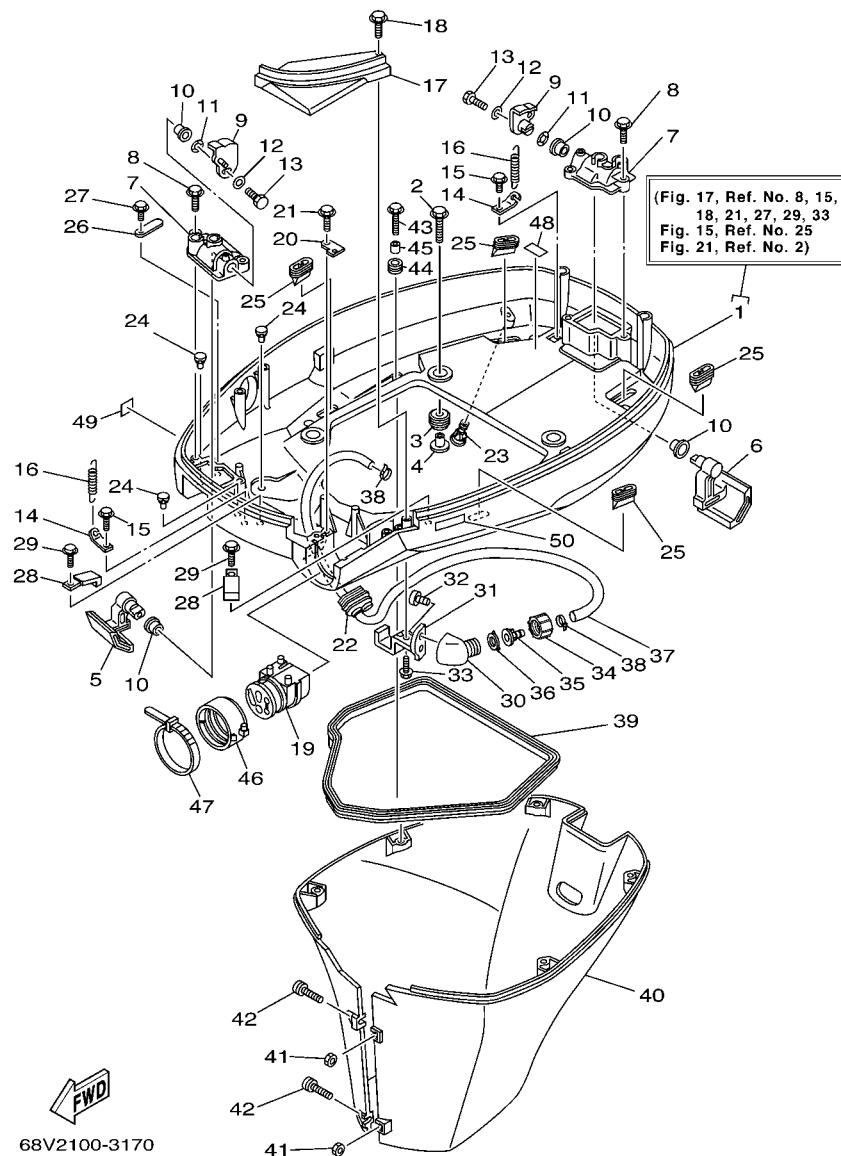


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-42710-01-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1			
2	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4			
3	90480-22M15	GROMMET PASSE-FIL	4	4			
4	90387-08M37	COLLAR COLLERETTE	4	4			
5	67F-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
6	67F-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1			
7	67F-42828-00-5B	PLATE, CLAMP PLAQUE, PRESSE	2	2			
8	90109-06M82	BOLT BOULON	4	4			
9	68V-42818-00	LEVER, CLAMP LEVIER, PRESSE	2	2			
10	90386-15M73	BUSH DOUILLE	4	4			
11	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	2	2			
12	90201-06068	WASHER, PLATE RONDELLE, PLATE	2	2			
13	97095-06016	BOLT BOULON	2	2			
14	64D-43144-00	HOOK, SPRING CROCHET	2	2			
15	90109-06M80	BOLT BOULON	2	2			
16	90506-16M34	SPRING, TENSION RESSORT, TENSION	2	2			
17	68V-42738-00-5B	PLATE, FITTING ETRIER	1	1			
18	90109-06M82	BOLT BOULON	2	2			
19	68V-42725-00	GROMMET PASSE-FIL	1	1			
20	67F-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1			
21	90109-06M86	BOLT BOULON	1	1			
22	6H1-42726-21	GROMMET PASSE-FIL	1	1			FLUSHING KIT FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1			
24	6H4-42748-00	GROMMET PASSE-FIL	3	3			
25	67F-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4			
26	6E5-82588-00	PLATE PLAQUE	1	1			
27	90109-06M81	BOLT BOULON	1	1			

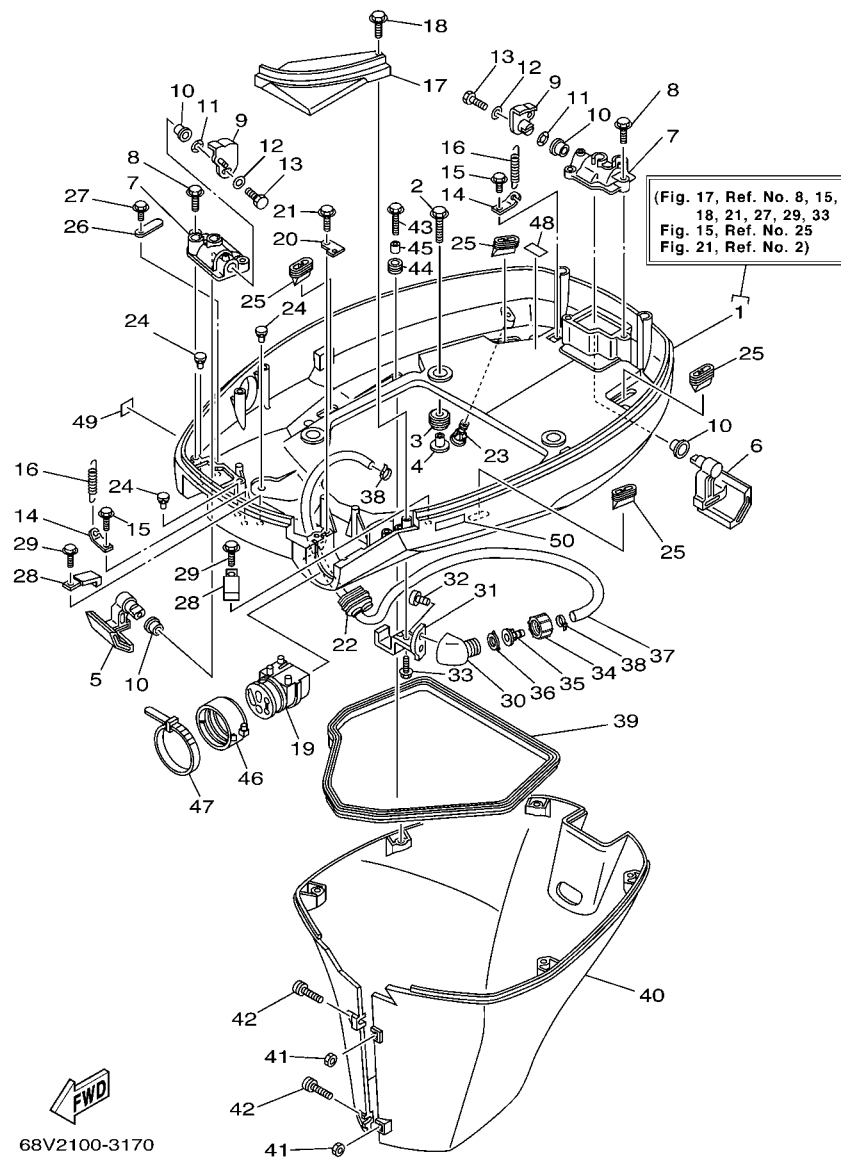


FIG. 17 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
28	90465-08M23	CLAMP BRIDE	2	2			
29	90109-06M80	BOLT BOULON	2	2			
30	68T-12572-00	ADAPTER ADAPTATEUR	1	1			FLUSHING KIT
31	67F-12535-00	PLATE PLAQUE	1	1			FLUSHING KIT
32	90167-06002	SCREW, TAPPING VIS, TETE FRAISEE	2	2			FLUSHING KIT
33	90109-06M86	BOLT BOULON	1	1			FLUSHING KIT
34	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1			FLUSHING KIT
35	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1			FLUSHING KIT
36	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1			FLUSHING KIT
37	68V-24312-00	PIPE 2 DURITE 2	1	1			FLUSHING KIT
38	90465-11M10	CLAMP BRIDE	2	2			FLUSHING KIT
39	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1			FLUSHING KIT
40	67F-42741-00-8D	APRON CAPOT LATERAL	1	1			
41	95380-06600	NUT, HEXAGON ECROU	2	2			
42	90159-06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2			
43	90109-06M80	BOLT BOULON	5	5			
44	90480-13M24	GROMMET PASSE-FIL	5	5			
45	90387-06M43	COLLAR COLLERETTE	5	5			
46	68F-42753-00	FASTNER ATTACHE	1	1			AP
47	90464-20258	CLAMP BRIDE	1	1			AP
48	68V-82377-00	LABEL ETIQUETTE	1	1			AP
49	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			AP
50	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1			

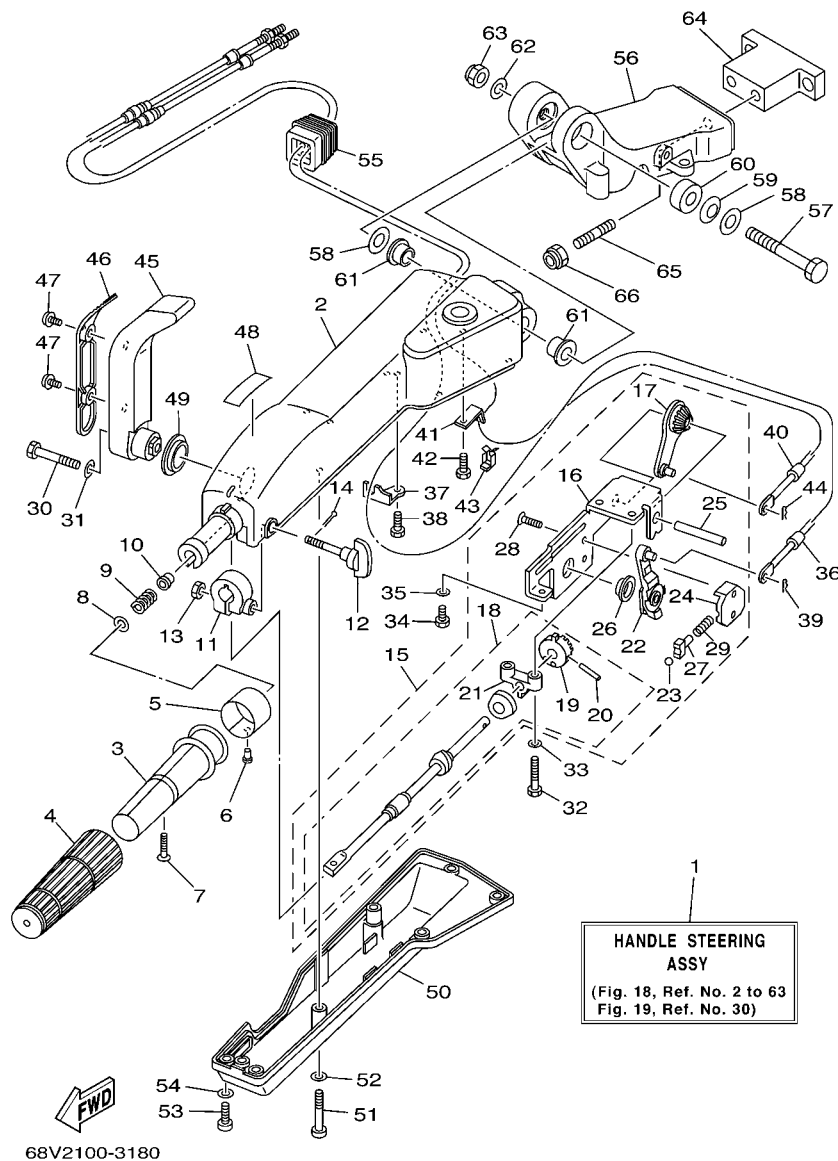


FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	67G-W0084-12-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1				AP AP
2	67G-42111-00-4D	HANDLE, STEERING POIGNEE	1				
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1				
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1				
5	6H2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1				
6	90269-02M09	RIVET RIVET	1				
7	90149-05M13	SCREW VIS	1				
8	92903-10600	WASHER, PLATE RONDELLE, PLATE	1				
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
10	90386-08032	BUSH DOUILLE	1				
11	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1				
12	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1				
13	95380-06600	NUT, HEXAGON ECROU	1				
14	91490-20010	PIN, COTTER GOUPILLE	1				
15	67G-44100-10	SHIFT LINK ASSY MAILLON DE SELECTEUR	1				
16	67G-44104-00	.PLATE COMP. .PLAQUE COMPLET	1				
17	67G-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION	1				
18	67G-42115-10	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1				
19	650-42152-00-94	..GEAR ..PIGNON	1				
20	91690-30025	..PIN, SPRING ..AGRAFFE	1				
21	67G-42159-00	..STAY ..SUPPORT	1				
22	67G-44113-00	.CAM PLATE, HANDLE .CAME, VERROUILLAGE	1				
23	63D-48236-00	.ROLLER, DETENT .POULIE	1				
24	63D-48119-00	.COVER .COQUILLE	1				
25	67G-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION	1				
26	67G-44132-00	.BUSHING .COUSSINET	1				
27	63D-48237-00	.ADAPTOR .ADAPTEUR	1				

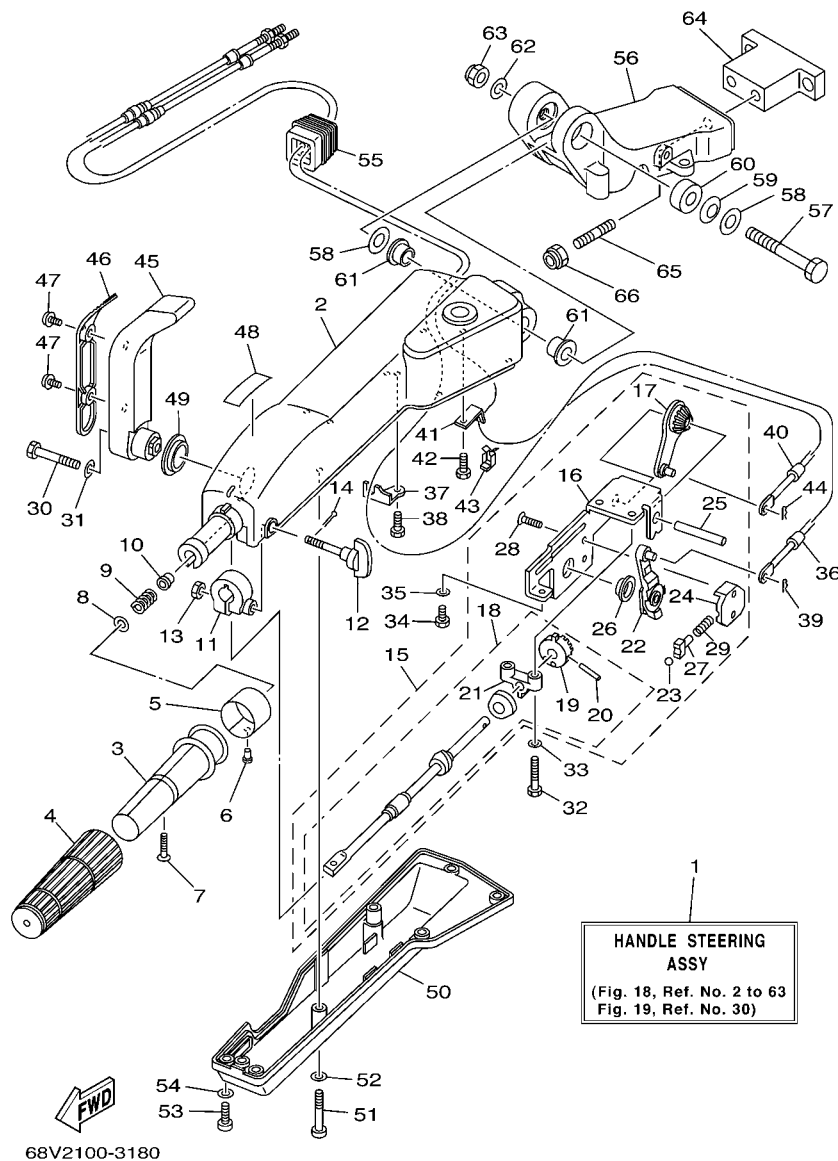


FIG. 18 STEERING 1

DIRECTION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
28	98785-05014	.SCREW, FLAT HEAD .VIS, TETE PLATE	2				
29	63D-48238-00	.SPRING, DETENT .RESSORT	1				
30	97095-08040	BOLT BOULON	1				
31	92995-08600	WASHER RONDELLE	1				
32	97095-06030	BOLT BOULON	2				
33	92995-06600	WASHER RONDELLE	2				
34	97095-06014	BOLT BOULON	1				
35	92995-06600	WASHER RONDELLE	1				
36	67G-48321-10	CABLE CABLE	1				
37	67G-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1				
38	97095-06014	BOLT BOULON	1				
39	90468-10005	CLIP JONC	1				
40	67G-26301-10	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1				
41	66R-48538-00	CLAMP, CABLE 1 COLLIER	1				
42	97095-06014	BOLT BOULON	1				
43	63D-48538-00	CLAMP, CABLE 1 COLLIER	1				
44	90468-10005	CLIP JONC	1				
45	67G-44159-00-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1				
46	67G-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1				
47	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2				
48	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1				
49	90386-26MA3	BUSH DOUILLE	1				
50	67G-42131-00	COVER, HANDLE STEERING COUVERCLE	1				
51	97885-06040	SCREW, PAN HEAD VIS, A ENCOCHE	2				
52	92995-06600	WASHER RONDELLE	2				
53	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	5				
54	92995-06600	WASHER RONDELLE	5				

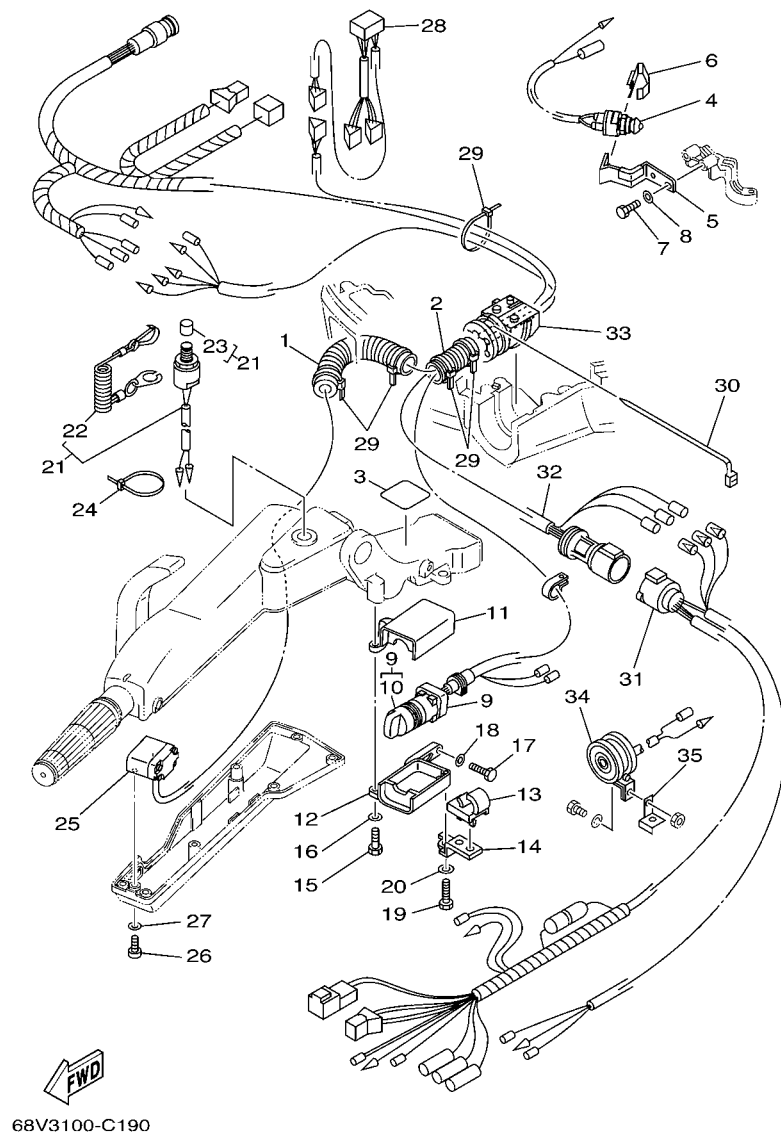
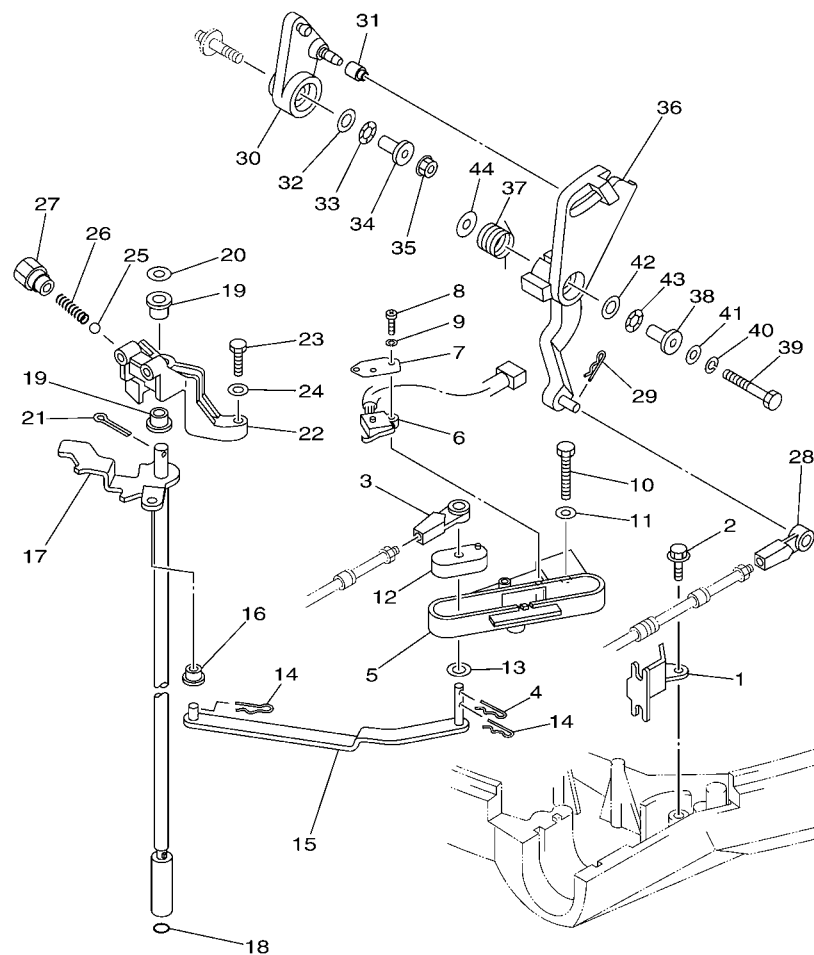


FIG. 19 STEERING 2

DIRECTION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	90446-24M79	HOSE (L230) DURITE (L230)	1				AP AP
2	6K3-83557-00	TUBE TUBE	1				AP AP
3	67G-42735-00	PROTECTOR PROTECTEUR	1				AP AP
4	688-82540-11	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1				AP AP
5	67G-82554-01	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1				AP AP
6	62Y-82555-00	DAMPER, MAIN SWITCH 1 AMORTISSEUR 1, CONTACT A CLEF	1				AP AP
7	97095-06014	BOLT BOULON	2				AP AP
8	92995-06600	WASHER RONDELLE	2				AP AP
9	67G-82510-50	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1				AP AP
10	676-82577-00	.CAP, KEY .CABOCHON	1				
11	63D-8252E-01-4D	COVER, MAIN SWITCH COUVERCLE	1				AP AP
12	63D-8252F-01-4D	COVER, MAIN SWITCH 2 COUVERCLE 2	1				AP AP
13	63D-24367-00	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1				AP AP
14	63D-24364-00	STAY SUPPORT	1				AP AP
15	97095-06025	BOLT BOULON	1				AP AP
16	92995-06600	WASHER RONDELLE	1				AP AP
17	97095-06020	BOLT BOULON	1				AP AP
18	92995-06600	WASHER RONDELLE	1				AP AP
19	97095-06030	BOLT BOULON	1				AP AP
20	92995-06600	WASHER RONDELLE	1				AP AP
21	69W-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1				AP AP
22	682-82556-00	.STOPPER .PLAQUETTE	1				
23	689-8257Y-00	.CAP .CHAPEAU	1				
24	90465-13M11	CLAMP BRIDE	1				AP AP
25	67G-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1				AP AP
26	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2				AP AP
27	92995-06600	WASHER RONDELLE	2				AP AP



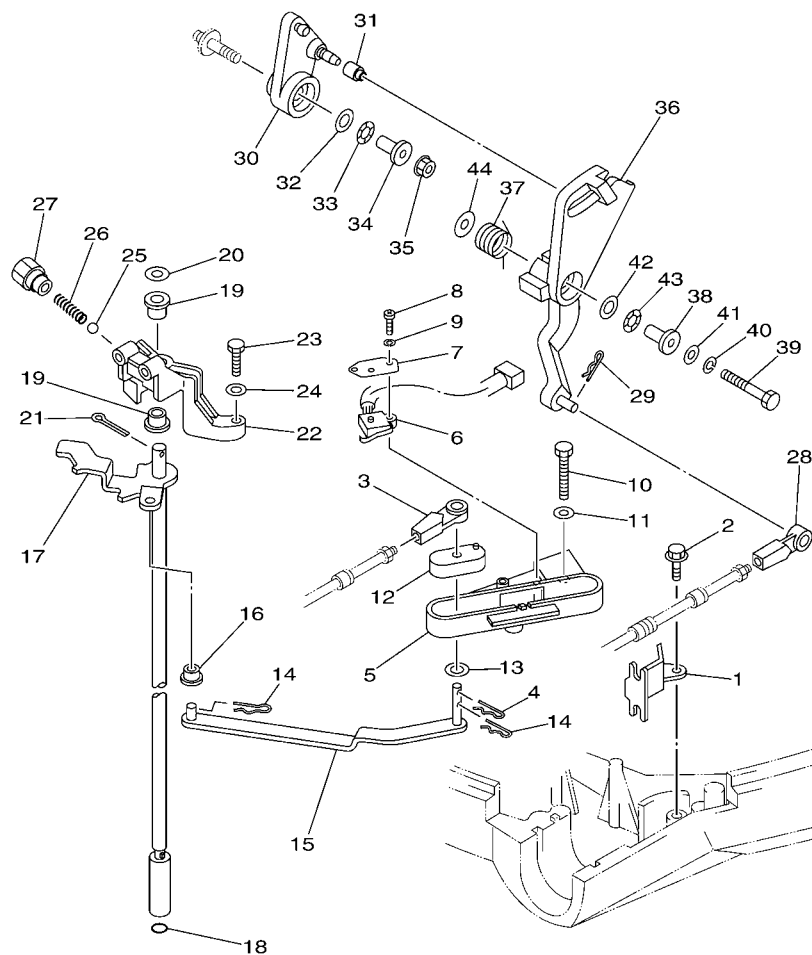
68V3100-C210

FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	67F-48538-00	CLAMP, CABLE 1 COLLIER	1	1			
2	90109-06M86	BOLT BOULON	1	1			
3	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1			
4	90468-18008	CLIP JONC	1	1			
5	68V-44117-00	BRACKET SUPPORT	1	1			
6	68F-8259F-00	SWITCH ASSY COMMUTEUR	1	1			
7	61A-82588-01	PLATE PLAQUE	1	1			
8	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
9	92995-04100	WASHER RONDELLE	2	2			
10	97095-06040	BOLT BOULON	2	2			
11	92995-06600	WASHER RONDELLE	2	2			
12	68V-44122-01	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1			
13	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1			
14	90468-18008	CLIP JONC	2	2			
15	68V-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1			
16	90386-06M12	BUSH DOUILLE	1	1			
17	68V-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				L
	68V-44120-30	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1			L
							X
							X
18	93210-09165	O-RING JOINT TORIQUE	1	1			
19	90386-90M90	BUSH DOUILLE	2	2			
20	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1			
21	91490-20015	PIN, COTTER GOUPILLE	1	1			
22	68V-44118-00	BRACKET SUPPORT	1	1			
23	97075-06025	BOLT BOULON	2	2			
24	92995-06600	WASHER RONDELLE	2	2			
25	93501-04M02	BALL BILLE	1	1			
26	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1			

F5

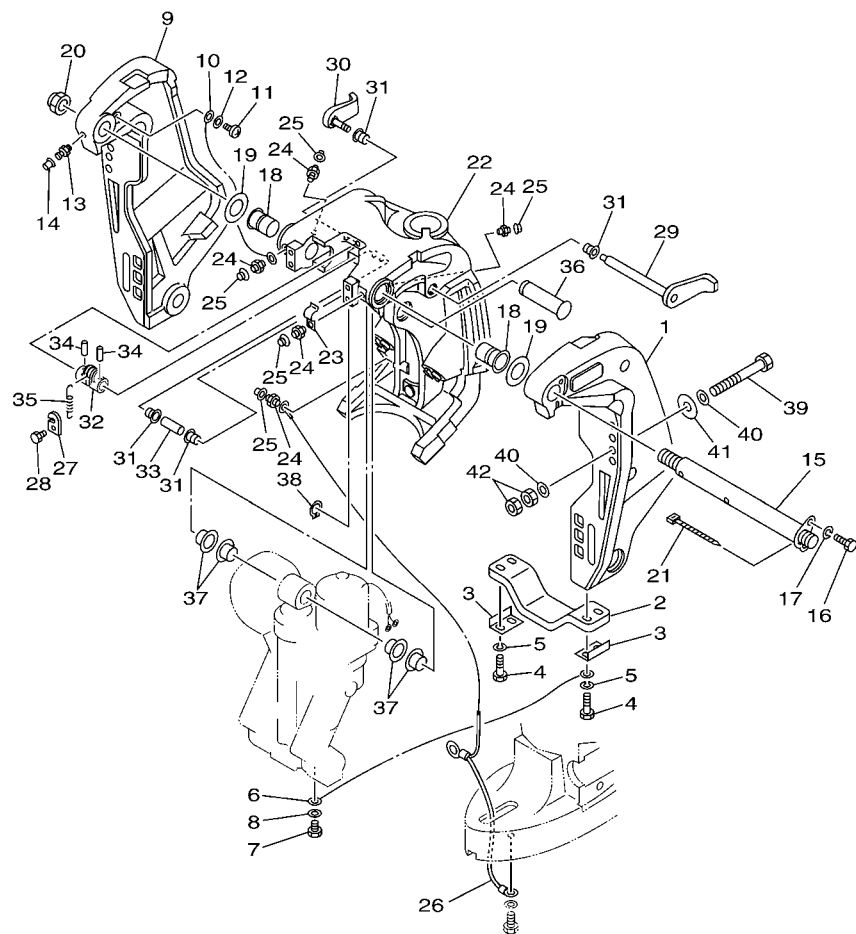


FWD
68V3100-C210

FIG. 21 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3				REMARKS REMARQUES
27	648-42715-00	BUSHING COUSSINET	1	1				
28	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1				
29	90468-18008	CLIP JONC	1	1				
30	68V-42157-00	LEVER, THROTTLE LEVIER DE AVANCE	1	1				
31	68V-42171-00	BUSHING COUSSINET	1	1				
32	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1				
33	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1				
34	90387-06M21	COLLAR COLLERETTE	1	1				
35	90179-06M28	NUT ECROU	1	1				
36	68V-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1				
37	67F-44135-00	SPRING RESSORT	1	1				
38	90387-06M21	COLLAR COLLERETTE	1	1				
39	97095-06035	BOLT BOULON	1	1				
40	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
41	92995-06600	WASHER RONDELLE	1	1				
42	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1				
43	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1				
44	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1				



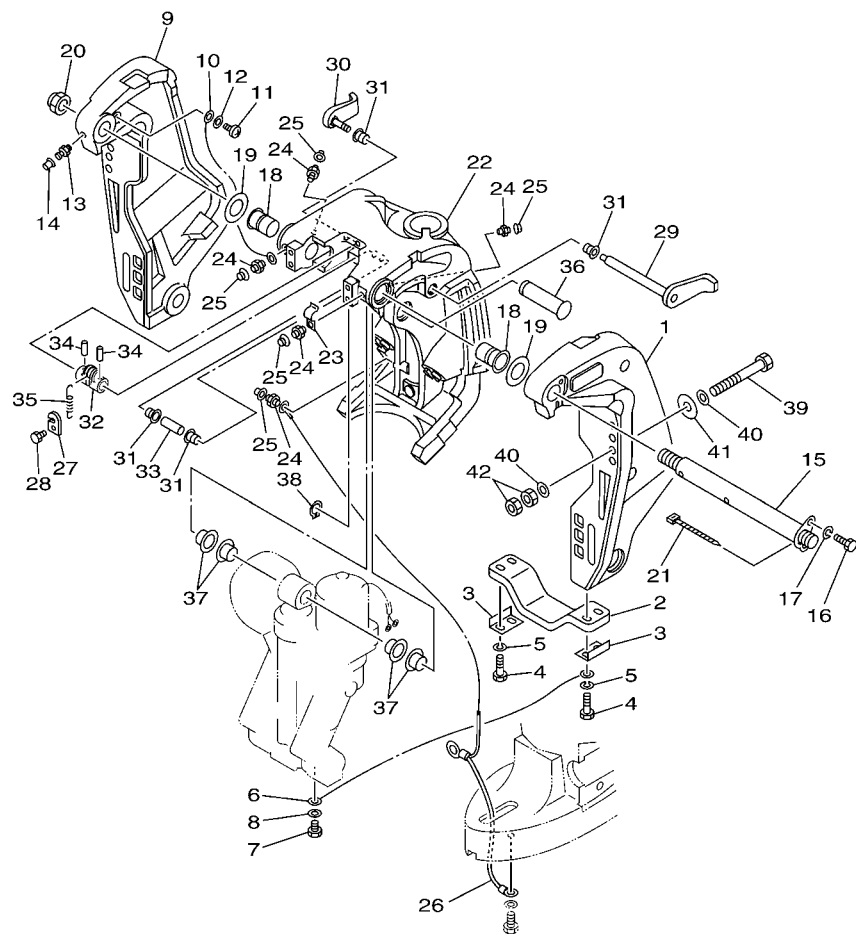
FWD
68V3300-C220

FIG. 22 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-43111-01-8D	BRACKET, CLAMP PRESSE	1	1			
2	6G5-45251-02	ANODE ANODE	1	1			
3	6G5-44526-00	PLATE PLAQUE	2	2			
4	97095-06030	BOLT BOULON	4	4			
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4			
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1			
7	97095-06010	BOLT BOULON	1	1			
8	92995-06600	WASHER RONDELLE	1	1			
9	68V-43112-01-8D	BRACKET, CLAMP PRESSE	1	1			
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1			
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1			
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1			
13	93700-06M03	NIPPLE, GREASE PION	1	1			
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1			AP AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			
16	97095-08020	BOLT BOULON	1	1			
17	92995-08100	WASHER RONDELLE	1	1			
18	90386-25M31	BUSH DOUILLE	2	2			
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2			
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1			
21	90465-11M10	CLAMP BRIDE	1	1			
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1				L L
	64E-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			X X
23	90465-08M63	CLAMP BRIDE	1	1			
24	93700-06M03	NIPPLE, GREASE PION	5	5			
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5			AP AP
26	66K-82149-00	WIRE, LEAD 3 FIL 3	1				L L

F7

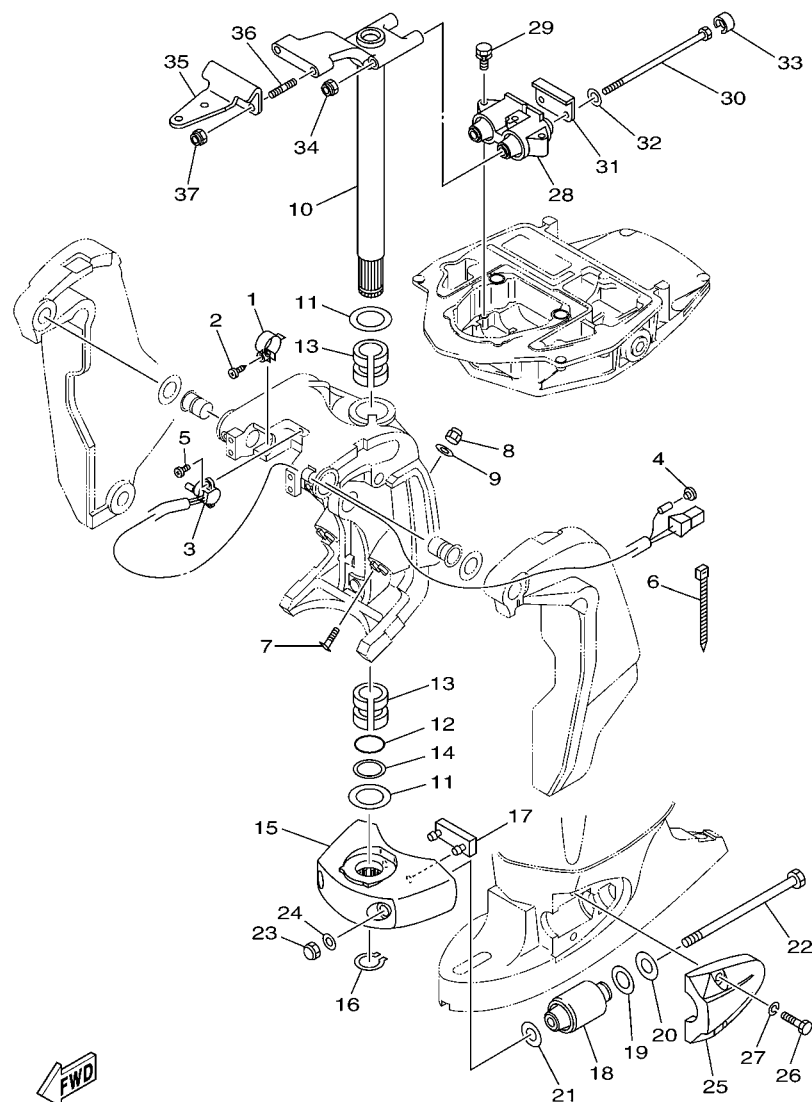


68V3300-C220

FIG. 22 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
26	68V-82149-30	WIRE, LEAD 3 FIL 3	1	1			X X
27	66T-43144-00	HOOK, SPRING CROCHET	1	1			
28	97095-06010	BOLT BOULON	1	1			
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
31	90386-10M16	BUSH DOUILLE	4	4			
32	6G5-43148-10	COLLAR, DISTANCE ENTRETOISE	1	1			
33	90387-10M05	COLLAR COLLERETTE	1	1			
34	91690-30020	PIN, SPRING AGRAFFE	2	2			
35	90506-20011	SPRING, TENSION RESSORT, TENSION	1	1			
36	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
37	90386-22M98	BUSH DOUILLE	4	4			
38	93410-22M11	CIRCLIP CLIPS	1	1			
39	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4			
40	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			
41	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4			
42	95380-12600	NUT ECROU	8	8			



68V3010-C220

FIG. 23 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	64E-43139-02	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1			
2	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	1	1			
3	64E-83672-02	TRIM SENDER INCLINER RACCORD	1	1			
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1			
5	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
6	90465-11M10	CLAMP BRIDE	3	3			
7	63P-43376-00	BOLT, THRUST RECEIVER BOULON	2	2			
8	95780-10300	NUT, FLANGE ECROU	2	2			
9	92995-10600	WASHER RONDELLE	2	2			
10	68V-42510-10-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1				L
	68V-42510-30-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1			L X X
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2			
12	93210-37MH7	O-RING JOINT TORIQUE	1	1			
13	90386-38M32	BUSH DOUILLE	2	2			
14	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1			
15	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1			
16	93410-37M04	CIRCLIP CLIPS	1	1			
17	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1			
18	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2			
19	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2			
20	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2			
21	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2			
22	90109-14MA7	BOLT BOULON	2	2			
23	95380-14600	NUT ECROU	2	2			
24	92995-14600	WASHER RONDELLE	2	2			
25	68V-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2	2			
26	97075-10040	BOLT BOULON	4	4			

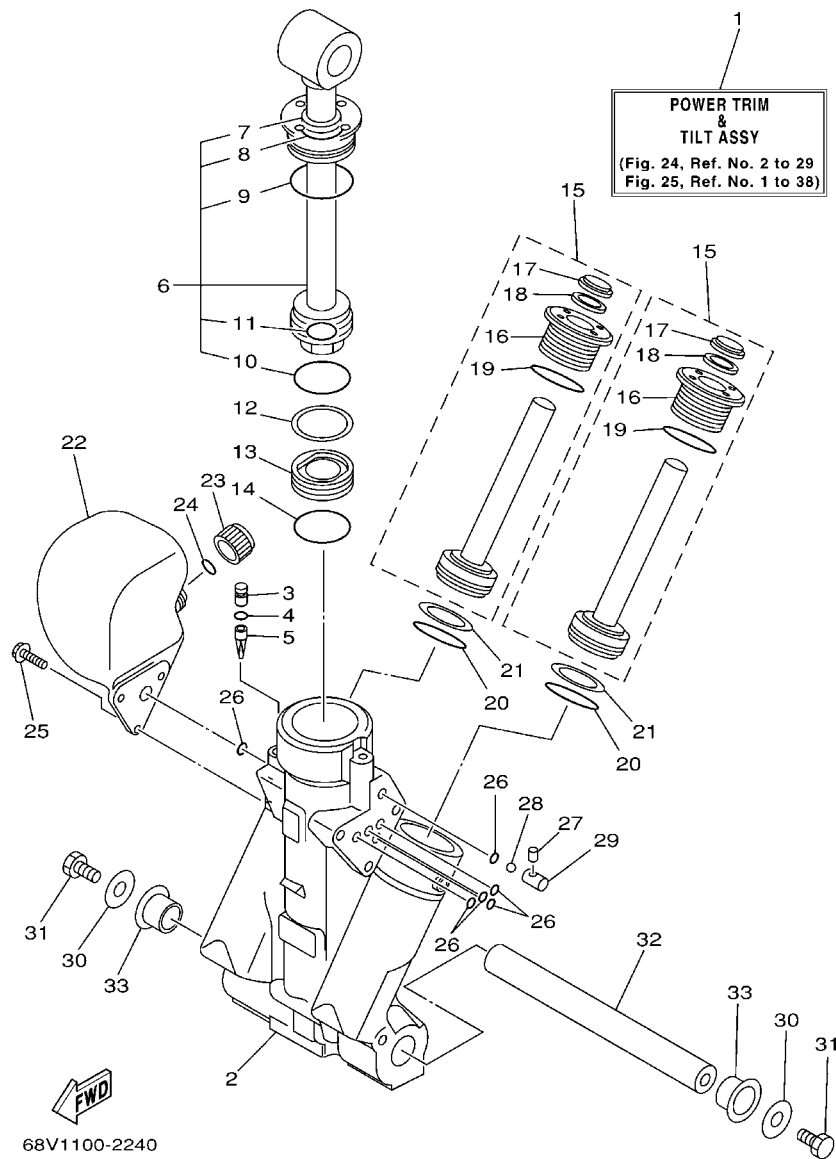


FIG. 24 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1			
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1	1			
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1			
4	93210-10M74	O-RING JOINT TORIQUE	1	1			
5	64E-43817-00	FILTER 2 FILTRE 2	1	1			
6	64E-43810-00	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS)	1	1			
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIÈRE	1	1			
8	64E-43867-00	.O-RING .JOINT TORIQUE	1	1			
9	64E-43866-00	.O-RING .JOINT TORIQUE	1	1			
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1	1			
11	64E-43883-00	.O-RING .JOINT TORIQUE	1	1			
12	6E5-43872-00	RING, BACK UP RESSORT	1	1			
13	6E5-43814-02	PISTON, FREE PISTON	1	1			
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1			
15	64E-43820-00	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2			
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1	1			
17	64E-43822-00	.SEAL, TRIM DUST JOINT	1	1			
18	64E-4384J-00	.SEAL, TRIM DOWN JOINT	1	1			
19	6G5-43864-00	.O-RING .JOINT TORIQUE	1	1			
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2			
21	6E5-43874-01	RING, BACK UP RESSORT	2	2			
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1			
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1			
24	64E-43897-00	O-RING JOINT TORIQUE	1	1			
25	64E-4388E-00	BOLT ,SCREW (L:14MM) VIS (L:14MM)	3	3			
26	64E-43869-00	O-RING JOINT TORIQUE	6	6			
27	64E-4381G-00	PIN COUPILL	1	1			

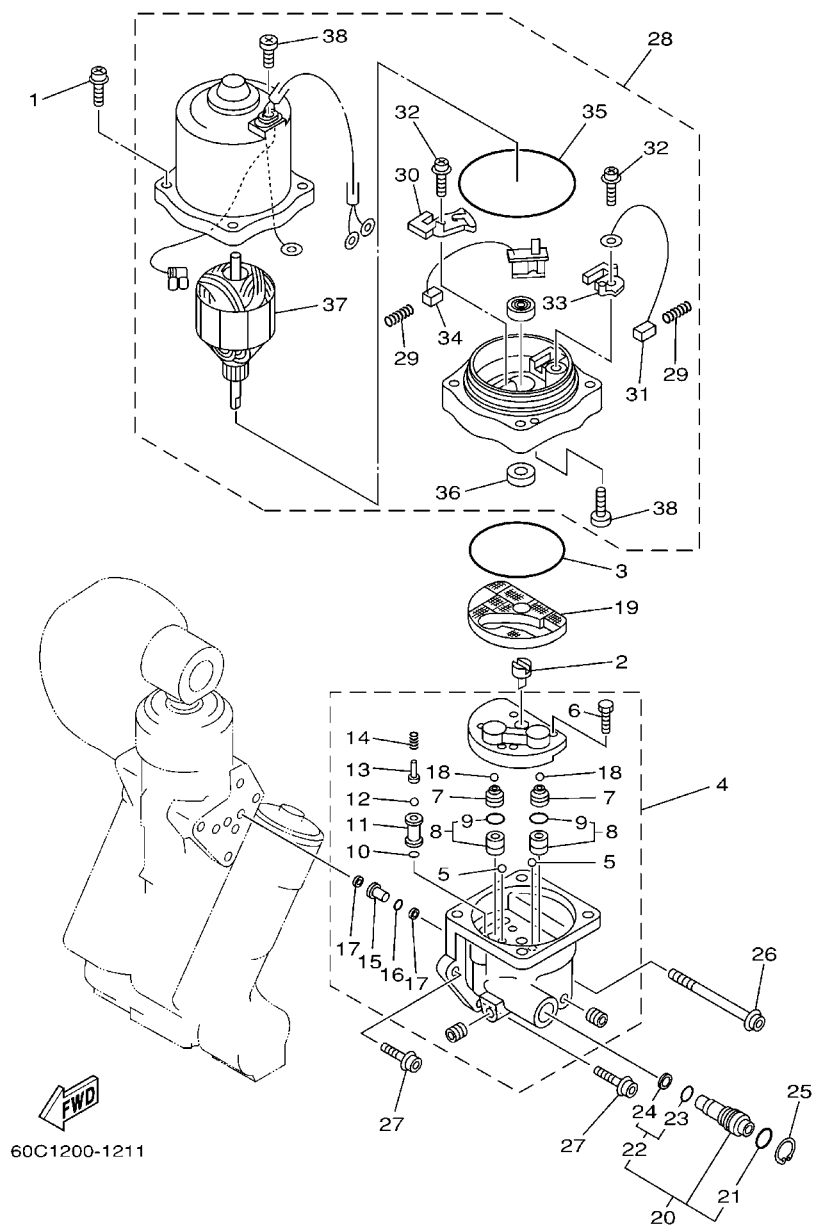


FIG. 25 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM) VIS (L:34.7MM)	4	4			
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1			
3	64E-43868-00	O-RING JOINT TORIQUE	1	1			
4	68V-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1			
5	72X-43858-00	.BALL .BILLE	2	2			
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	4			
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2			
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2			
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1	1			
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1	1			
11	66Y-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1			
12	64E-43858-00	.BALL .BILLE	1	1			
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1			
14	68V-43855-00	.SPRING, UP RELIEF .RESSORT	1	1			
15	64E-43850-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	1	1			
16	64E-43865-00	.O-RING ..JOINT TORIQUE	1	1			
17	64E-43816-00	.FILTER 1 .FILTRE 1	2	2			
18	64E-43858-00	.BALL .BILLE	2	2			
19	64E-43817-10	FILTER 2 FILTRE 2	1	1			
20	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1			
21	72X-85075-L0	.O-RING ..JOINT TORIQUE	1	1			
22	64E-43827-00	.RING SET .BILLE	1	1			
23	64E-4387A-00	..O-RING ..JOINT TORIQUE	1	1			
24	64E-43873-00	..RING, BACK UP ..RESSORT	1	1			
25	64E-43875-00	RING, SNAP RESSORT	1	1			
26	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1			
27	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2			

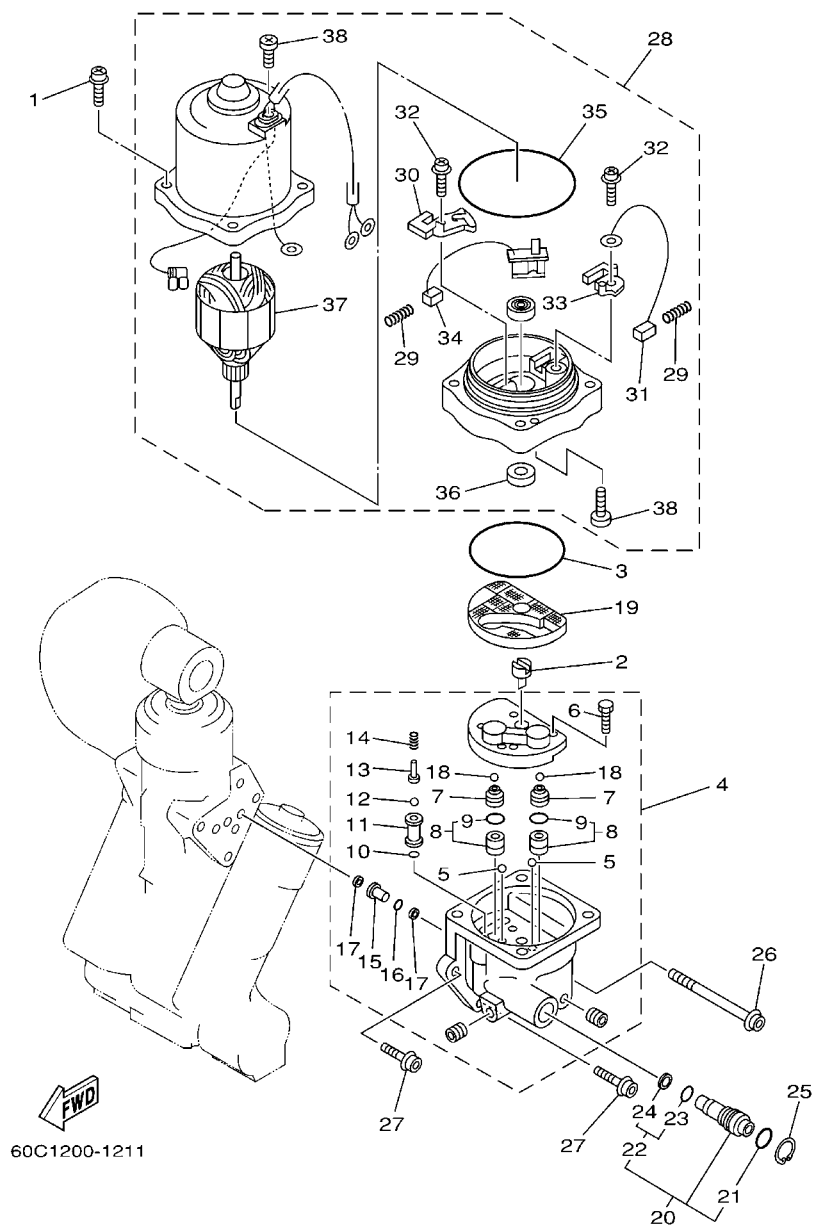
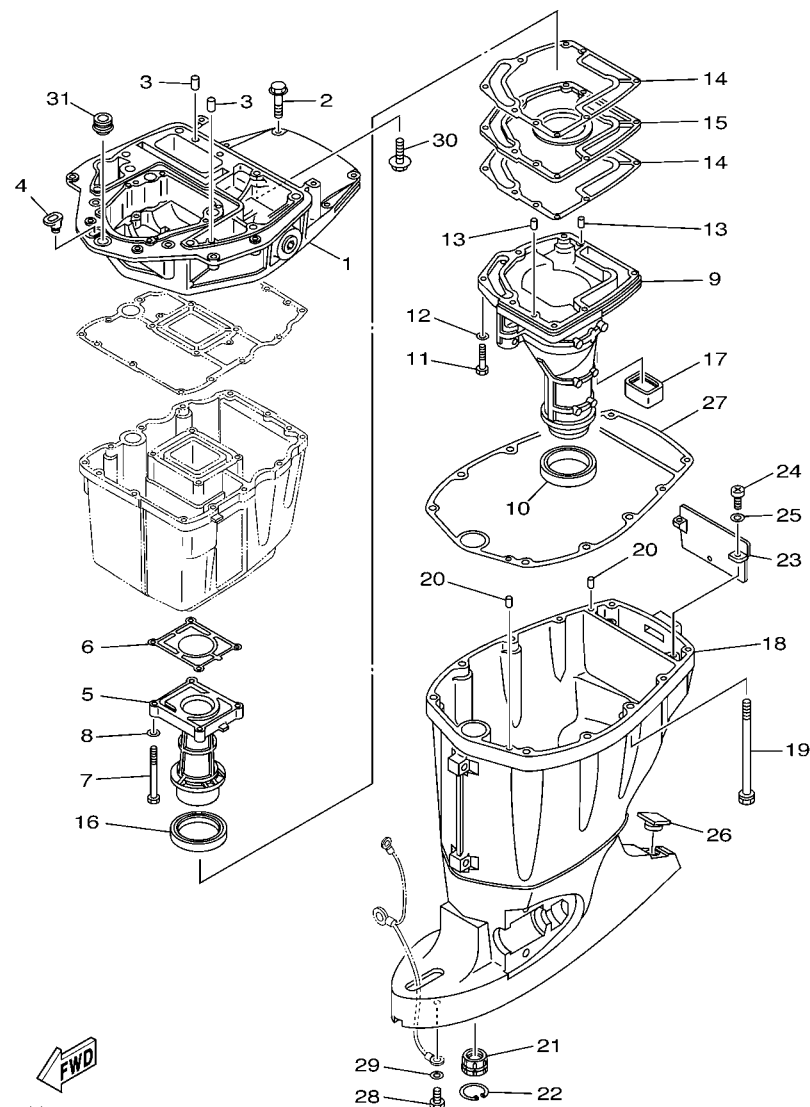


FIG. 25 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER 2

[illegible]



68V2010-3251

FIG. 26 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	67F-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1			
2	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	4	4			
3	93608-16M16	PIN, DOWEL AXE	2	2			
4	6G1-42727-00	GROMMET PASSE-FIL	1	1			
5	67F-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1			
6	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	1			
7	97075-06070	BOLT BOULON	4	4			
8	92995-06600	WASHER RONDELLE	4	4			
9	68V-14711-10-5B	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1				L L
	68V-14711-30-5B	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	1			X X
10	68V-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1			
11	97075-06030	BOLT BOULON	7	7			
12	92995-06600	WASHER RONDELLE	7	7			
13	93606-19M23	PIN, DOWEL GOUPILLE	2	2			
14	67F-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	2	2			
15	67F-45181-00-5B	PLATE PLAQUETTE	1	1			
16	67F-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1			
17	67F-45127-00	SEAL JOINT	1	1			
18	68V-45111-11-8D	CASING, UPPER FOURREAU	1				L L
	68V-45111-31-8D	CASING, UPPER FOURREAU	1	1			X X
19	90119-10M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6			
20	93608-16M16	PIN, DOWEL AXE	2	2			
21	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1			
22	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1			
23	67F-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1			
24	97880-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	2			
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2			

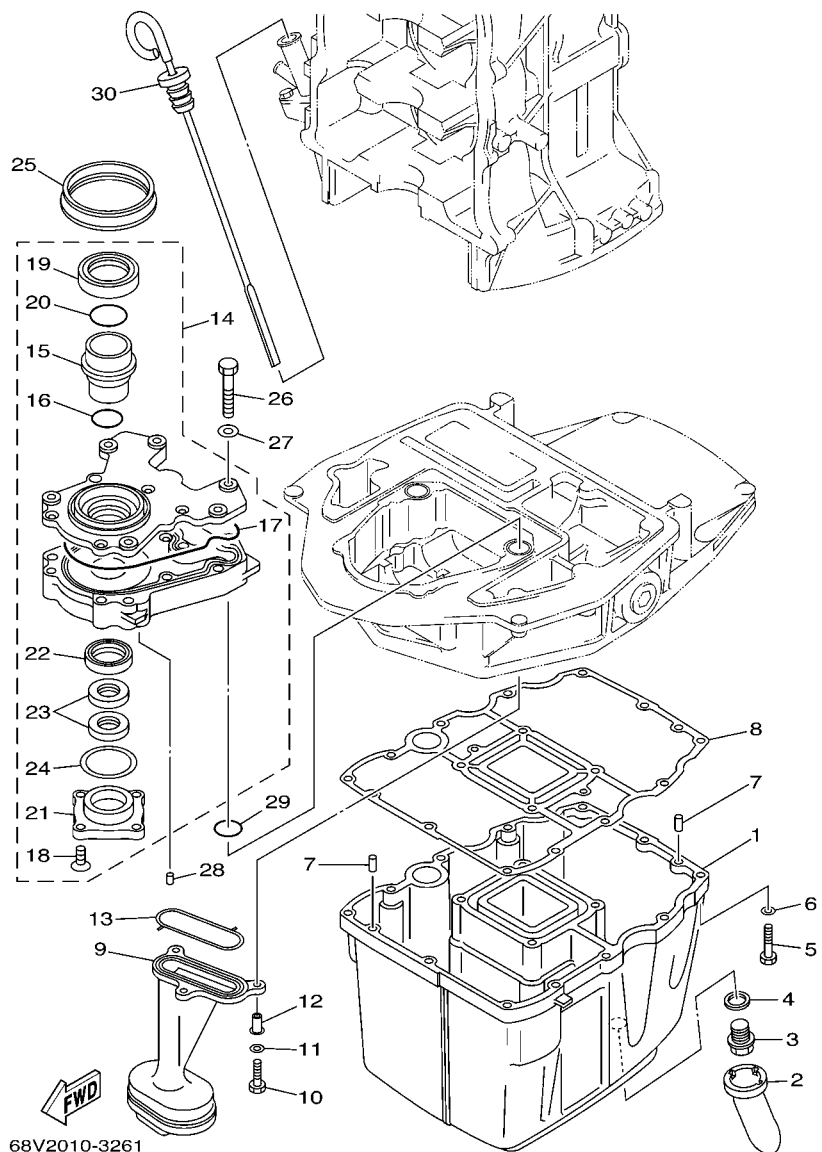


FIG. 27 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	67F-15311-01-5B	OIL PAN VENTILATEUR D'HUILE	1	1			
2	67F-15316-00	DAMPER 1 AMORTISSEUR 1	1	1			
3	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1			
4	90430-14M09	GASKET JOINT	1	1			
5	97075-06025	BOLT BOULON	12	12			
6	92995-06600	WASHER RONDELLE	12	12			
7	93606-12019	PIN, DOWEL GOUPILLE	2	2			
8	68V-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1			
9	67F-13411-00	STRAINER, OIL FILTRE, HUILE	1	1			
10	97027-06025	BOLT BOULON	3	3			
11	92907-06600	WASHER, PLATE RONDELLE	3	3			
12	90387-06M64	COLLAR COLLERETTE	3	3			
13	67F-13415-00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1	1			
14	67F-13300-10	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1			
15	67F-13314-02	.SHAFT, PUMP .AXE DE POMPE	1	1			
16	67F-13473-01	.O-RING .JOINT TORIQUE	1	1			
17	67F-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1			
18	67F-13495-00	.SCREW .VIS	1	1			
19	67F-13119-01	.OIL SEAL .JOINT SPY	1	1			
20	67F-13769-00	.O-RING .JOINT TORIQUE	1	1			
21	67F-13914-00	.HOUSING, PUMP .CORPS, POMPE	1	1			
22	67F-13631-03	.OIL SEAL .JOINT SPY	1	1			
23	67F-13149-00	.OIL SEAL .JOINT SPY	2	2			
24	67F-13339-00	.GASKET, PUMP COVER .BAINT, COUVERCLE DE POME	1	1			
25	67F-13338-00	SEAL JOINT	1	1			
26	97095-06045	BOLT BOULON	6	6			
27	92995-06600	WASHER RONDELLE	6	6			

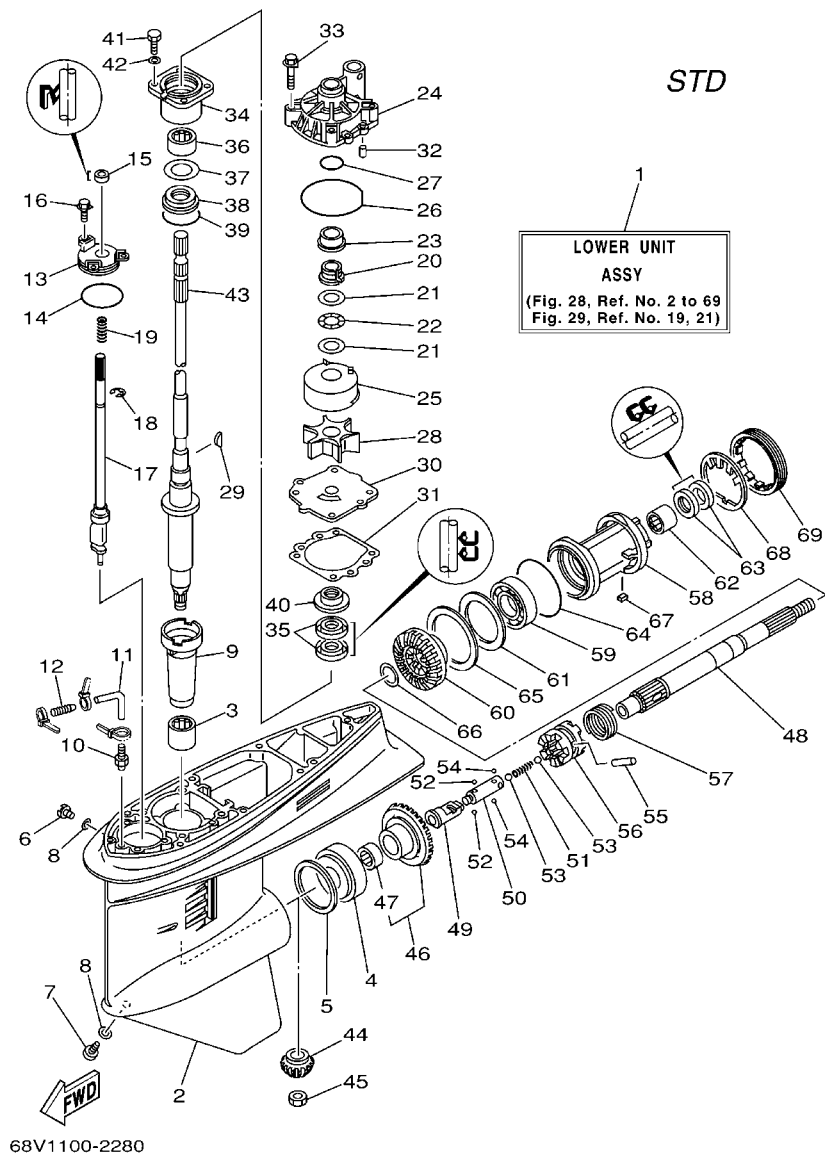


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-45300-12-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				L L
	68V-45300-32-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1				X X
2	6E5-45301-05-8D	CASING, LOWER BEQUILLE	1				
3	93315-628U9	BEARING ROULEMENT	1				
4	93332-000U7	BEARING ROULEMENT	1				
5	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR UR
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1				
7	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1				
8	90430-08020	GASKET JOINT	2				
9	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1				
10	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1				
11	90445-07ME8	HOSE (L80) DURITE (L80)	1				L L
	90445-07ME9	HOSE (L120) DURITE (L120)	1				X X
12	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1				
13	6E5-45321-00	PLATE PLAQUETTE	1				
14	93210-58144	O-RING JOINT TORIQUE	1				
15	93106-09014	OIL SEAL JOINT SPY	1				
16	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3				
17	6L6-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1				
18	99001-08600	CIRCLIP CIRCLIP	1				
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1				

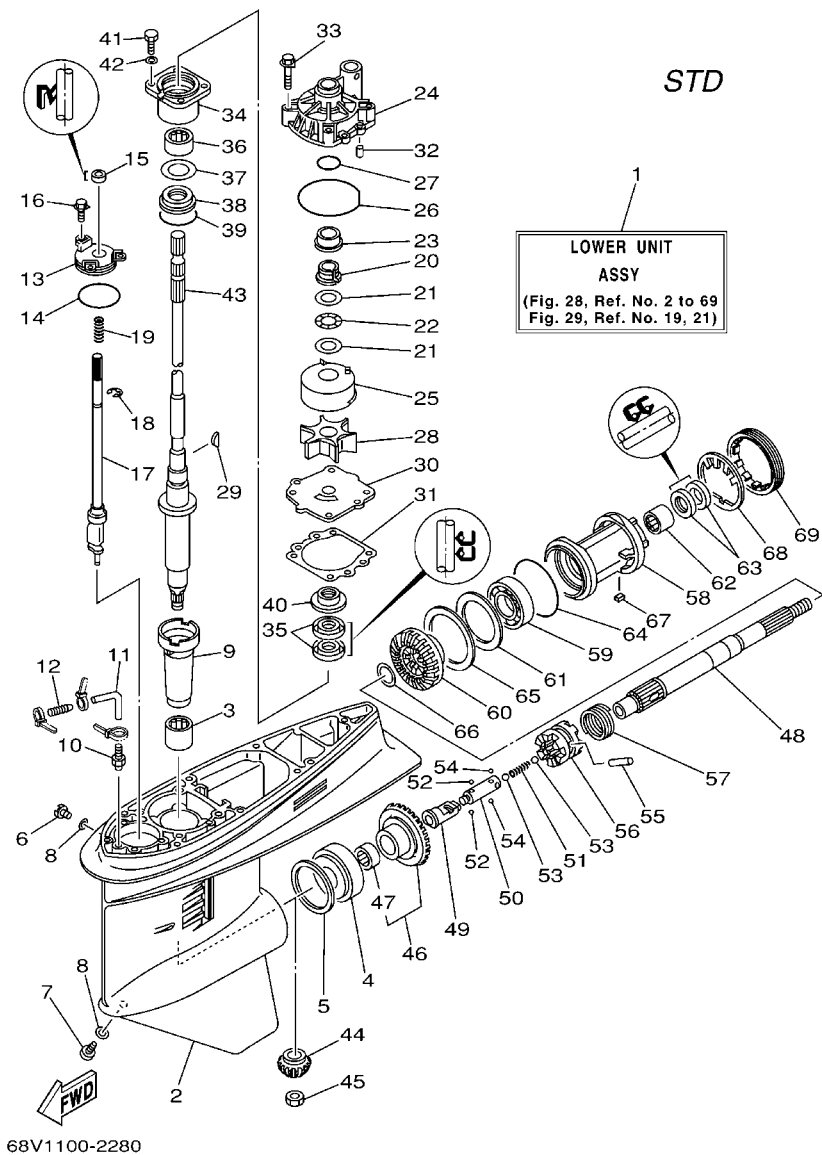


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
20	61A-45538-00	SPACER 1 ENTRETOISE	1				
21	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2				
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1				
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1				
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1				
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1				
26	93210-86M38	O-RING JOINT TORIQUE	1				
27	93210-37160	O-RING JOINT TORIQUE	1				
28	6E5-44352-01	IMPELLER TURBINE	1				
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
30	68V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1				
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1				
32	93606-12019	PIN, DOWEL GOUPILLE	2				
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4				
34	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
35	93101-28M16	OIL SEAL JOINT SPY	2				
36	93317-330U2	BEARING ROULEMENT	1				
37	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1				UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1				UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
38	93341-930V2	BEARING CERVEAUX DE DIRECTION	1				
39	93210-55M14	O-RING JOINT TORIQUE	1				
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1				

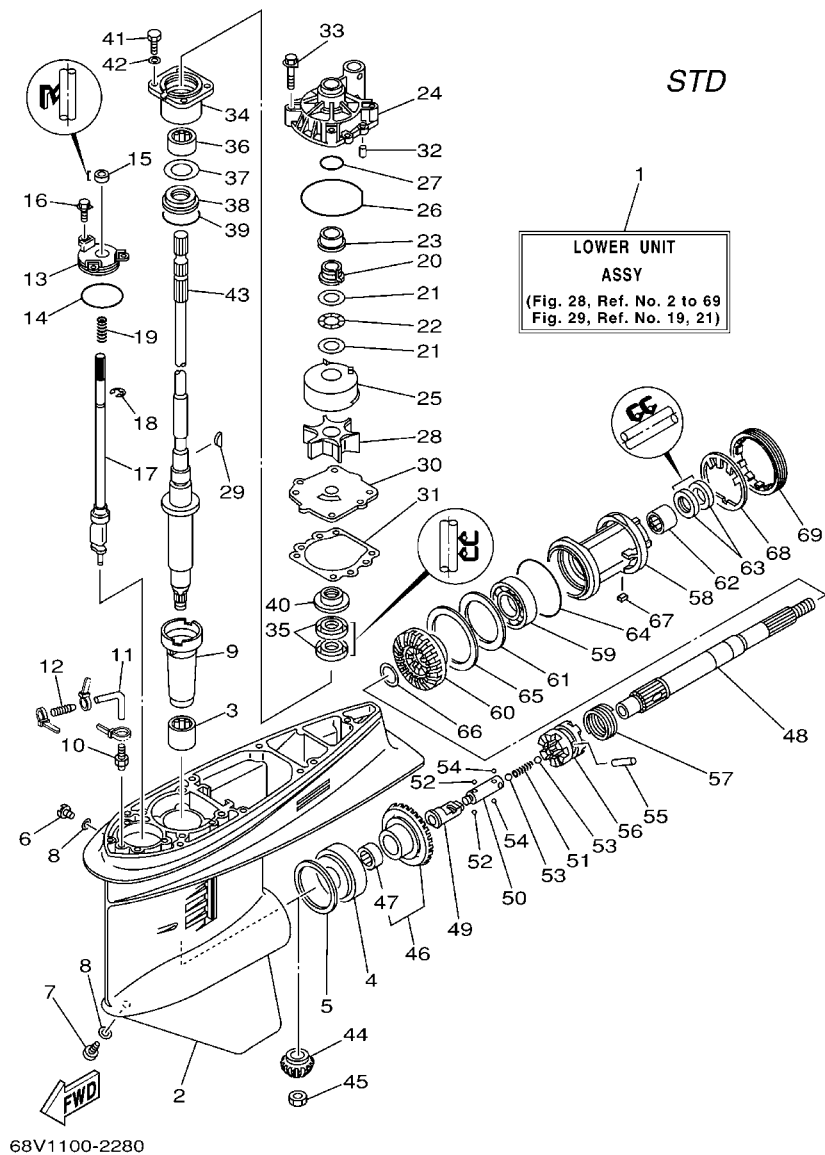


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
41	97095-08025	BOLT BOULON	4				
42	92995-08600	WASHER RONDELLE	4				
43	68V-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L
	68V-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1				L
44	68V-45551-00	PINION PIGNON D'ATTAQUE	1				X
45	90170-16M01	NUT ECROU	1				X
46	68V-45560-00	GEAR PIGNON	1				
47	93315-425U7	.BEARING .ROULEMENT	1				
48	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1				
49	6K1-45641-01	SHIFTER EMBRAYAGE	1				
50	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1				
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
52	93507-32009	BALL BILLE	2				
53	93511-32017	BALL BILLES	2				
54	93503-16003	BALL BILLES	2				
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1				
56	68V-45631-01	CLUTCH, DOG CRABOT	1				
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1				
58	6E5-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1				
59	93306-208U0	BEARING ROULEMENT	1				
60	68V-45571-00	GEAR PIGNON	1				
61	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1				
62	93315-430U8	BEARING ROULEMENT	1				
63	93101-30M17	OIL SEAL JOINT SPY	2				
64	93210-86M39	O-RING JOINT TORIQUE	1				
65	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1				UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1				UR

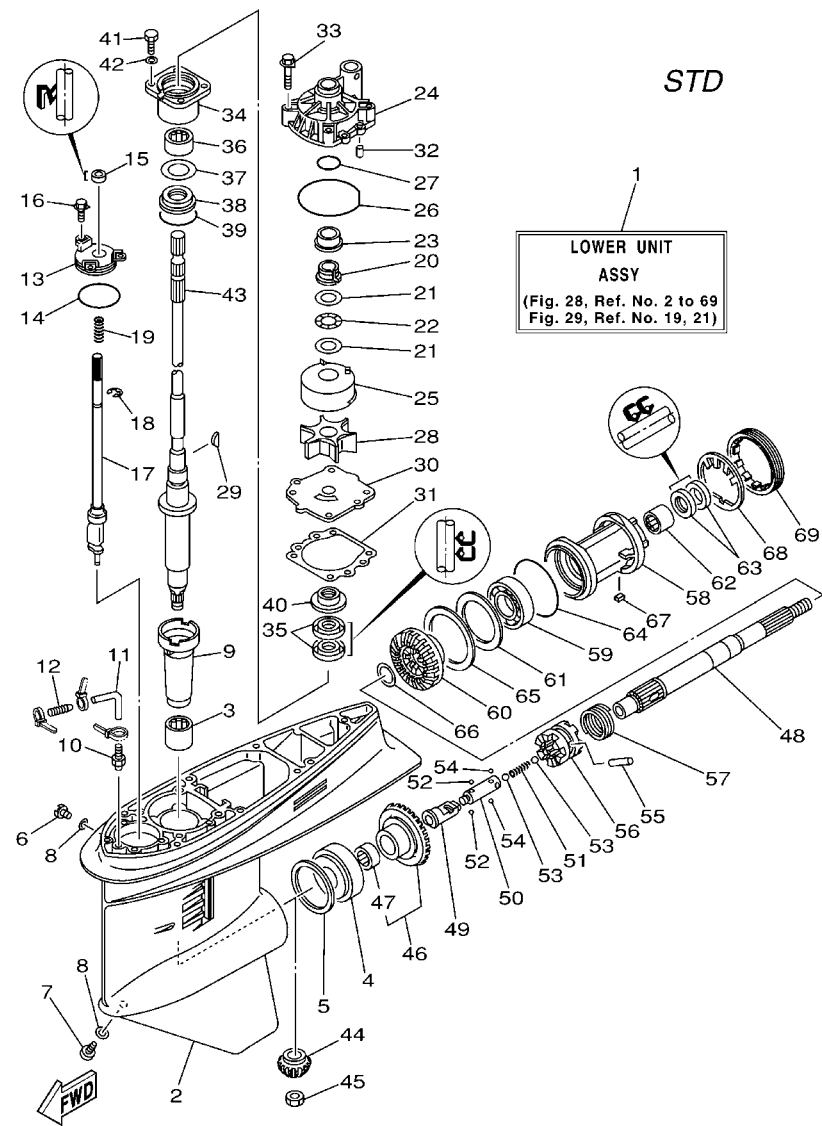
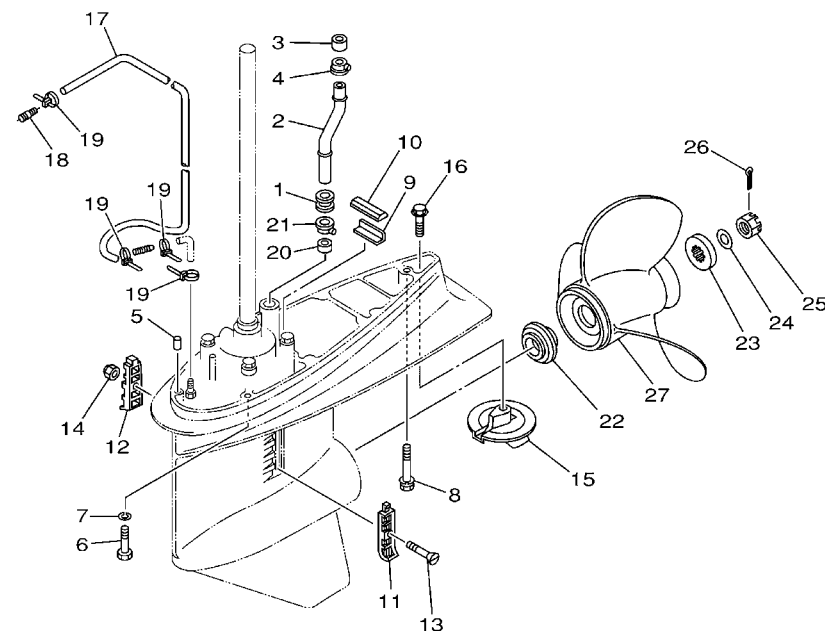


FIG. 28 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

[illegible]



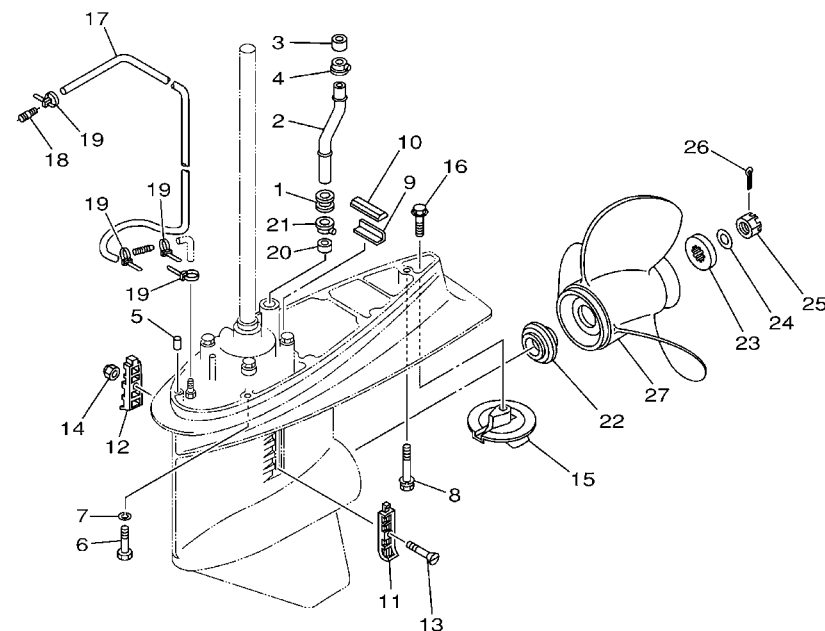
STD



68V0100-1290

FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
2	68V-44361-10	TUBE, WATER TUBE D'EAU	1				L
	68V-44361-30	TUBE, WATER TUBE D'EAU	1				L
							X
							X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
4	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
5	93608-12M05	PIN, DOWEL AXE	2				
6	97075-10045	BOLT BOULON	6				
7	92995-10100	WASHER RONDELLE	6				
8	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1				
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1				
10	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1				
11	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
12	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1				
13	90152-05M07	SCREW, COUNTERSUNK VIS, TETE NOYEE	1				
14	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1				
15	6E5-45371-01	TAB-TRIM ANODE DERIVE	1				
16	90105-10M00	BOLT, FLANGE BOULON	1				
17	90445-076K2	HOSE (L1550) DURITE (L1550)	1				
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1				
19	90465-11M10	CLAMP BRIDE	4				
20	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
21	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1				
22	6E5-45987-01	SPACER ENTRETOISE	1				
23	688-45997-01	SPACER ENTRETOISE	1				
24	92990-18200	WASHER RONDELLE, PLATE	1				
25	90171-18M04	NUT, CASTLE ECROU, CRENELE	1				
26	91490-40030	PIN, COTTER GOUPILLE	1				



68V0100-1290

FIG. 29 LOWER CASING & DRIVE 2 BOITIER D'HELICE TRANSMISSION2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1				UR UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1				UR UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1				UR UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1				UR UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1				UR UR
- - -	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1				UR UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1				UR UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1				UR UR
	688-45930-02-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1				UR UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1				UR UR
- - -	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1				UR UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1				UR UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1				UR UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1				UR UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1				UR UR
- - -	62A-45970-10	PROPELLER (3X13-1/2"X21"-K) HELICE (3X13-1/2"X21"-K)	1				UR UR
	62A-45972-10	PROPELLER (3X13-1/2"X23"-K) HELICE (3X13-1/2"X23"-K)	1				UR UR
	62A-45974-10	PROPELLER (3X13-1/2"X19"-K) HELICE (3X13-1/2"X19"-K)	1				UR UR
- - -							
- - -							

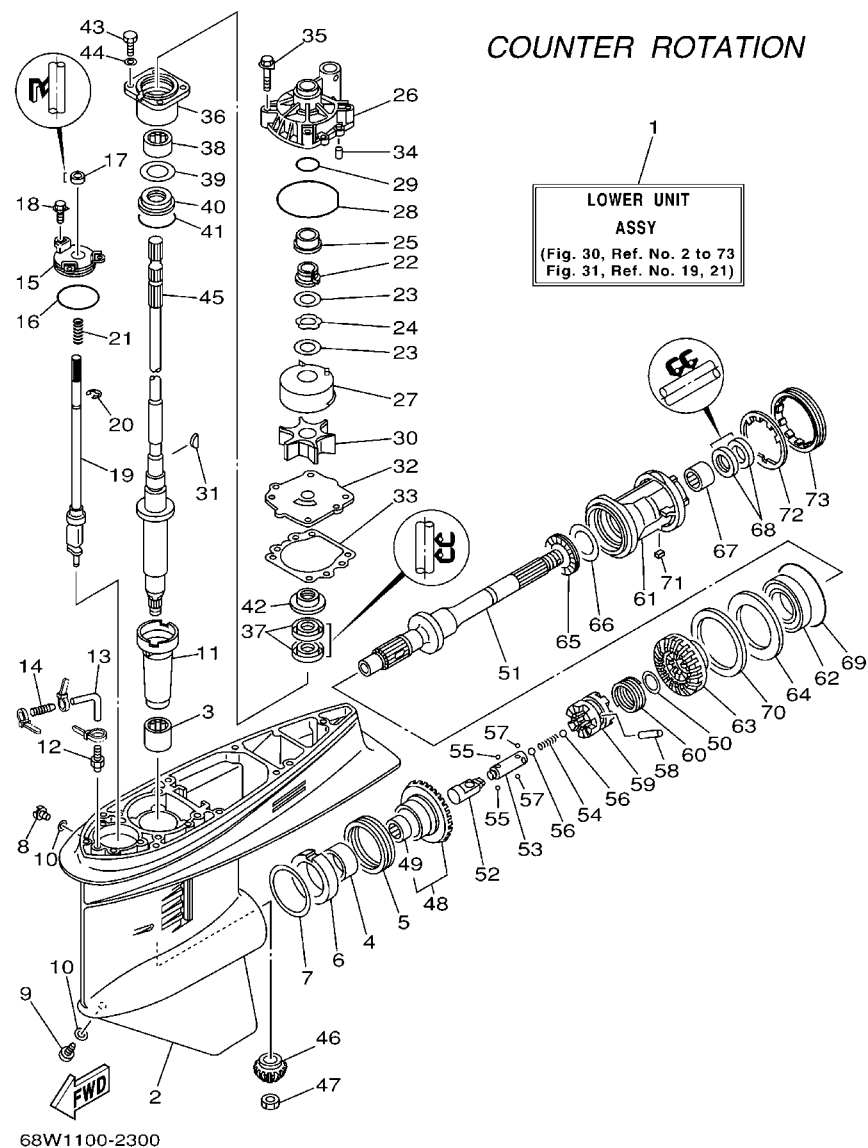


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3		REMARKS REMARQUES
1	68W-45300-32-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1		X X
2	6E5-45301-05-8D	CASING, LOWER BEQUILLE		1		
3	93315-628U9	BEARING ROULEMENT		1		
4	93315-345W0	BEARING ROULEMENT		1		
5	93341-360U8	BEARING CERVEAUX DE DIRECTION		1		
6	6L6-45538-00	SPACER 1 ENTRETOISE		1		
7	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1		UR UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1		UR UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1		UR UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1		UR UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1		UR UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1		UR UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1		UR UR
8	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1		
9	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE		1		
10	90430-08020	GASKET JOINT		2		
11	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR		1		
12	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU		1		
13	90445-07ME9	HOSE (L120) DURITE (L120)		1		X X
14	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE		1		
15	6E5-45321-00	PLATE PLAQUETTE		1		
16	93210-58144	O-RING JOINT TORIQUE		1		
17	93106-09014	OIL SEAL JOINT SPY		1		
18	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3		
19	6E5-44150-02	SHIFT CAM ASSY CAME D'INVERSION		1		
20	99001-08600	CIRCLIP CIRCLIP		1		
21	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION		1		

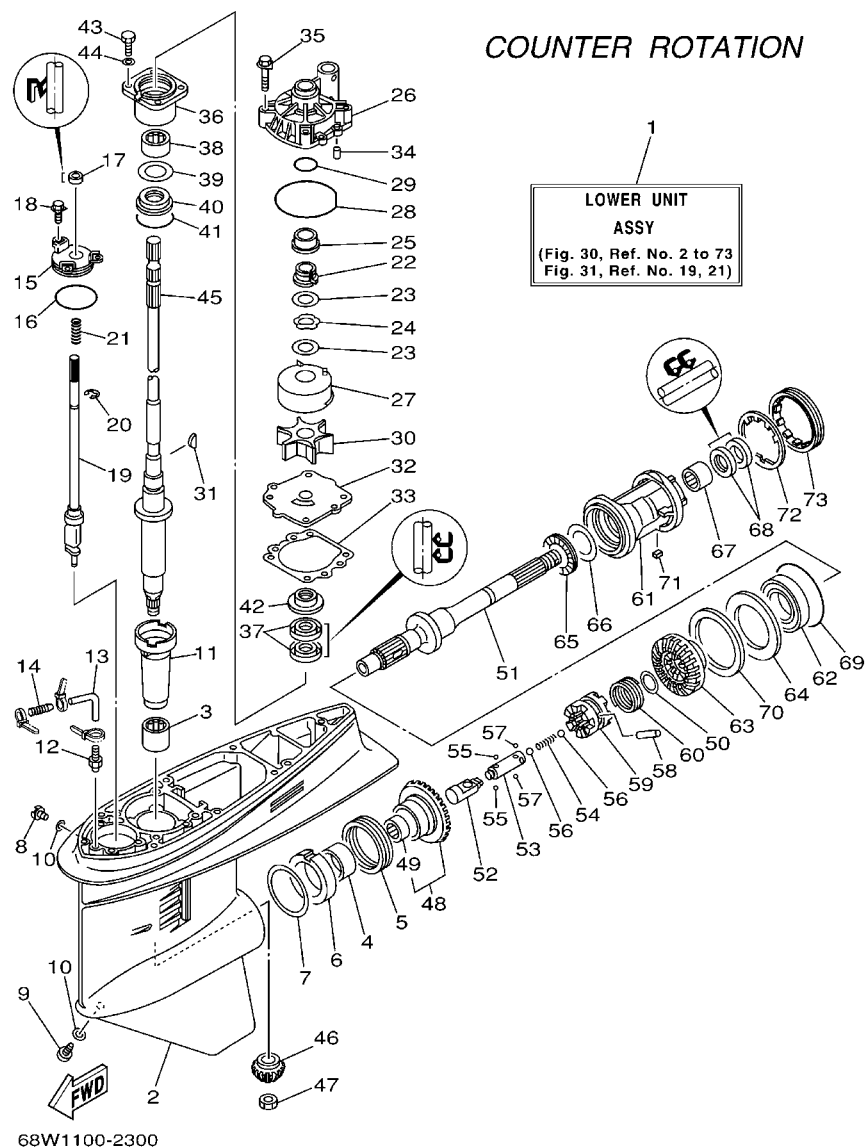


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
22	61A-45538-00	SPACER 1 ENTRETOISE		1			
23	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2			
24	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1			
25	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1			
26	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1			
27	61A-44322-02	INSERT, CARTRIDGE CUVETTE		1			
28	93210-86M38	O-RING JOINT TORIQUE		1			
29	93210-37160	O-RING JOINT TORIQUE		1			
30	6E5-44352-01	IMPELLER TURBINE		1			
31	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1			
32	68V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1			
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1			
34	93606-12019	PIN, DOWEL GOUPILLE		2			
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4			
36	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1			
37	93101-28M16	OIL SEAL JOINT SPY		2			
38	93317-330U2	BEARING ROULEMENT		1			
39	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1			UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1			UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1			UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1			UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1			UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1			UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1			UR
40	93341-930V2	BEARING CERVEAUX DE DIRECTION		1			
41	93210-55M14	O-RING JOINT TORIQUE		1			
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1			

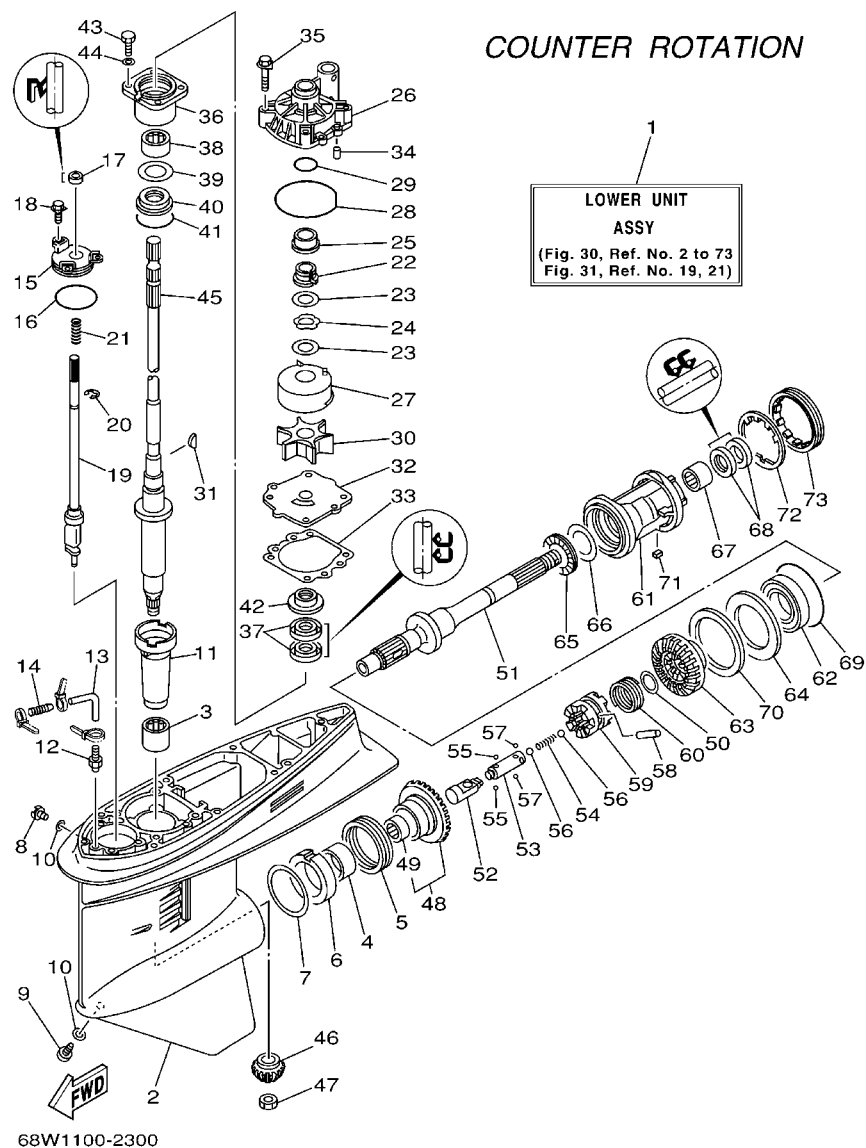


FIG. 30 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
43	97095-08025	BOLT BOULON		4			
44	92995-08600	WASHER RONDELLE		4			
45	68V-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1			X
46	68V-45551-00	PINION PIGNON D'ATTAQUE		1			X
47	90170-16M01	NUT ECROU		1			
48	68W-45560-00	GEAR PIGNON		1			
49	93315-425U7	.BEARING .ROULEMENT		1			
50	90201-26M00	WASHER, PLATE RONDELLE, PLATE		1			
51	68W-45611-00	SHAFT, PROPELLER ARBRE, HELICE		1			
52	6E5-45641-03	SHIFTER EMBRAYAGE		1			
53	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR		1			
54	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION		1			
55	93507-32009	BALL BILLE		2			
56	93511-32017	BALL BILLES		2			
57	93503-16003	BALL BILLES		2			
58	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE		1			
59	68V-45631-01	CLUTCH, DOG CRABOT		1			
60	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1			
61	6L6-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1			
62	93332-000V7	BEARING ROULEMENT		1			
63	68W-45570-10	GEAR PIGNON		1			
64	6L6-45576-00	WASHER, THRUST RONDELLE DE CALAGE		1			
65	93341-440U5	BEARING CERVEAUX DE DIRECTION		1			
66	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1			UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1			UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1			UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1			UR

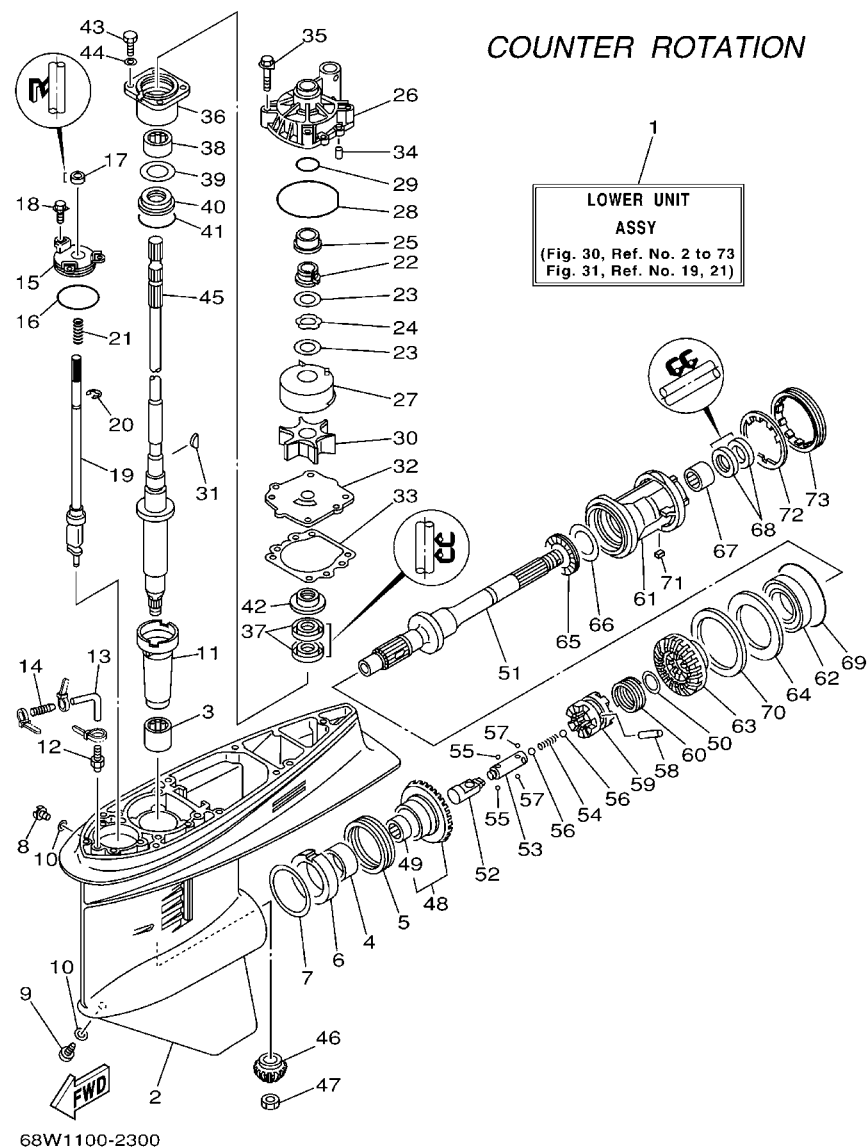
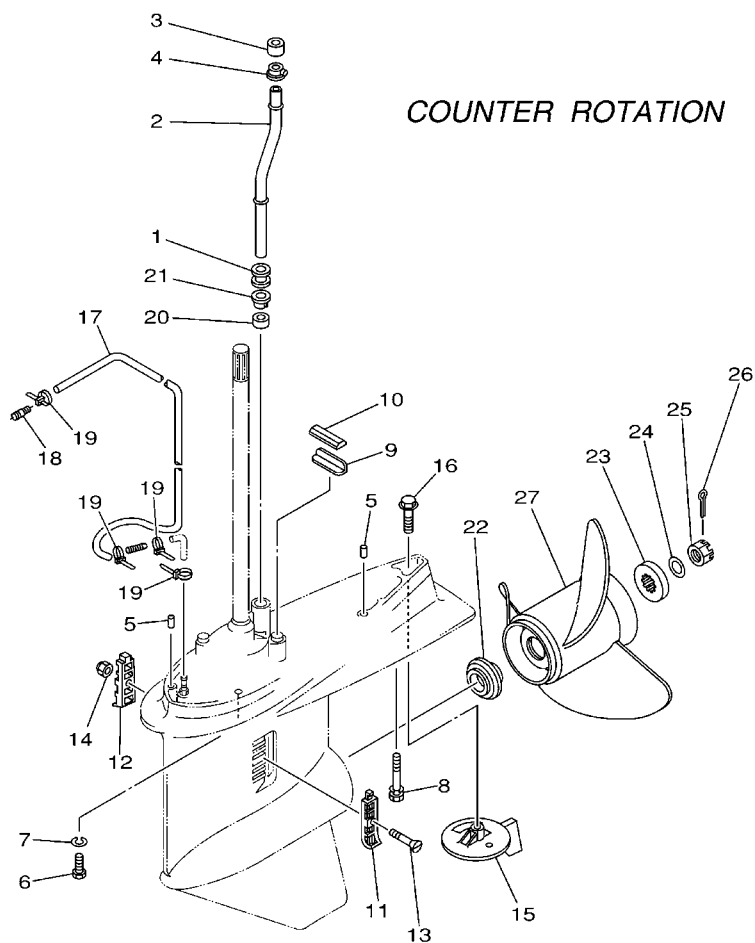


FIG. 30 LOWER CASING & DRIVE 3

[illegible]



68W0100-1310

FIG. 31 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			
2	68V-44361-30	TUBE, WATER TUBE D'EAU		1			X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			X
4	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1			
5	93608-12M05	PIN, DOWEL AXE		2			
6	97075-10045	BOLT BOULON		6			
7	92995-10100	WASHER RONDELLE		6			
8	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1			
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1			
10	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1			
11	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
12	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU		1			
13	90152-05M07	SCREW, COUNTERSUNK VIS, TETE NOYEE		1			
14	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1			
15	6L6-45371-00	TAB-TRIM ANODE DERIVE		1			
16	90105-10M00	BOLT, FLANGE BOULON		1			
17	90445-076K2	HOSE (L1550) DURITE (L1550)		1			
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE		1			
19	90465-11M10	CLAMP BRIDE		4			
20	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1			
21	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1			
22	6E5-45987-01	SPACER ENTRETOISE		1			
23	688-45997-01	SPACER ENTRETOISE		1			
24	92990-18200	WASHER RONDELLE, PLATE		1			
25	90171-18M04	NUT, CASTLE ECROU, CRENELE		1			
26	91490-40030	PIN, COTTER GOUPILLE		1			
27	6L6-45930-01-98	PROPELLER (3X13"X17"-KL) HELICE (3X13"X17"-KL)		1			UR UR

D4



68W0100-1310

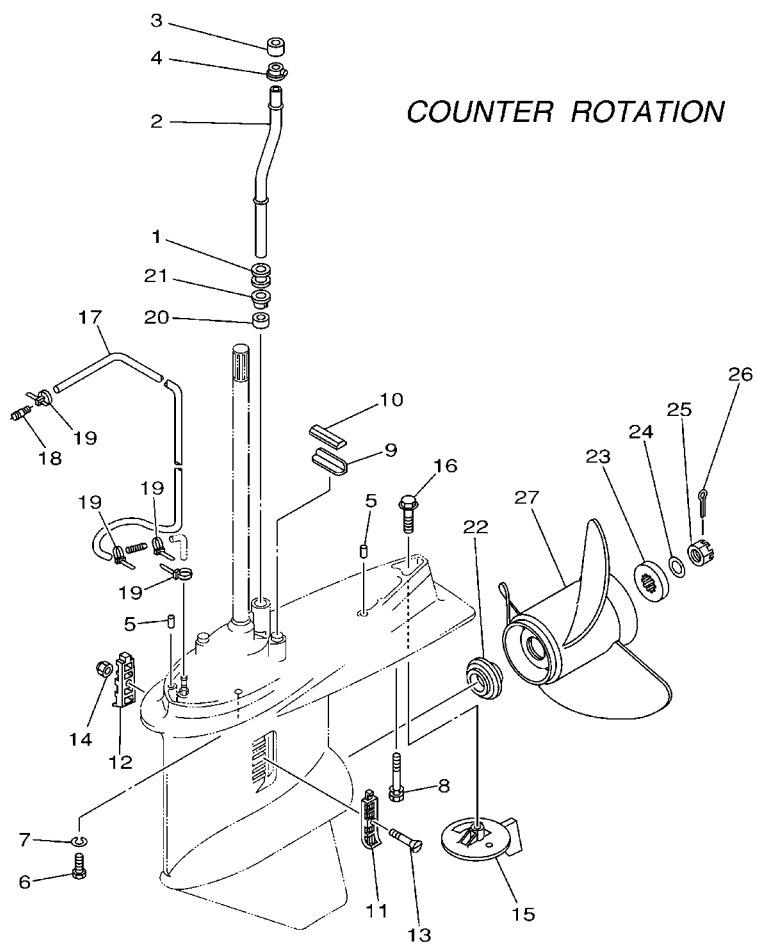
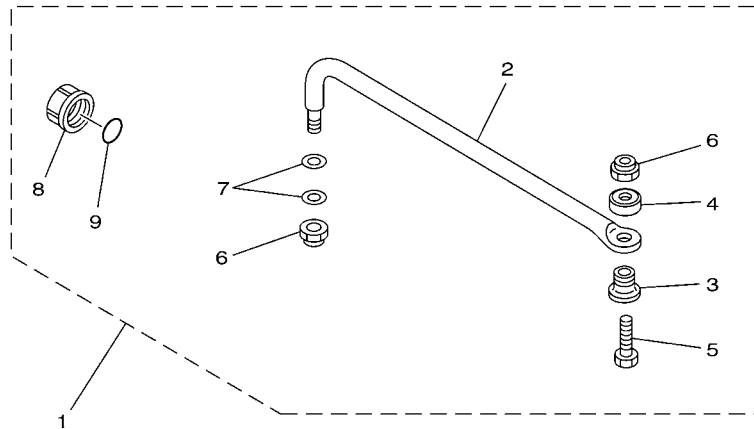


FIG. 31 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
27	6L6-45970-00-98	PROPELLER (3X13"X19"-KL) HELICE (3X13"X19"-KL)		1			UR UR
	6L6-45972-00-98	PROPELLER (3X13"X21"-KL) HELICE (3X13"X21"-KL)		1			UR UR

FIG. 32 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1

[illegible]

67H0100-9290

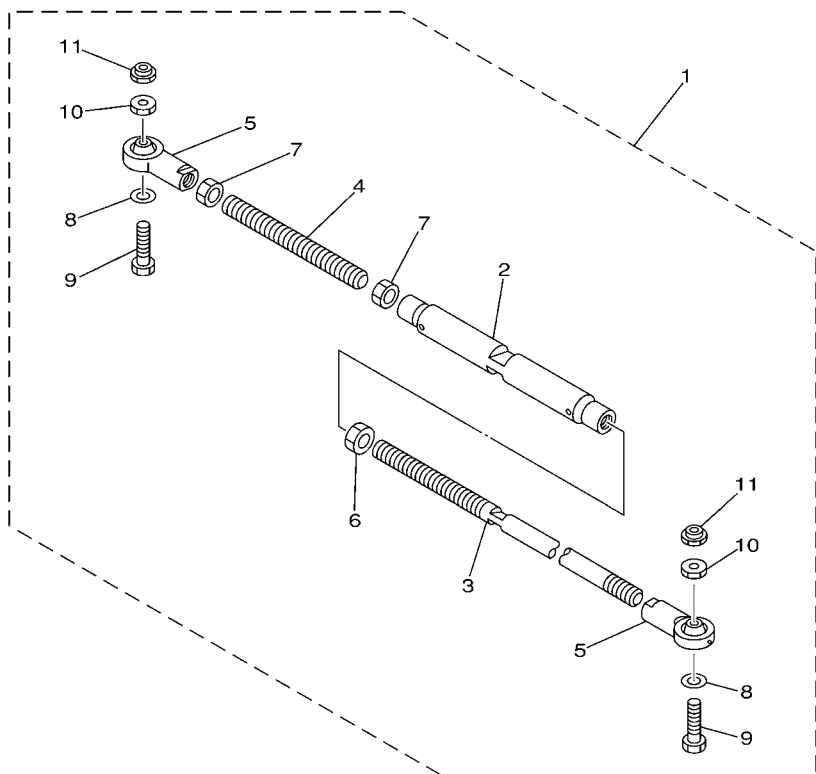
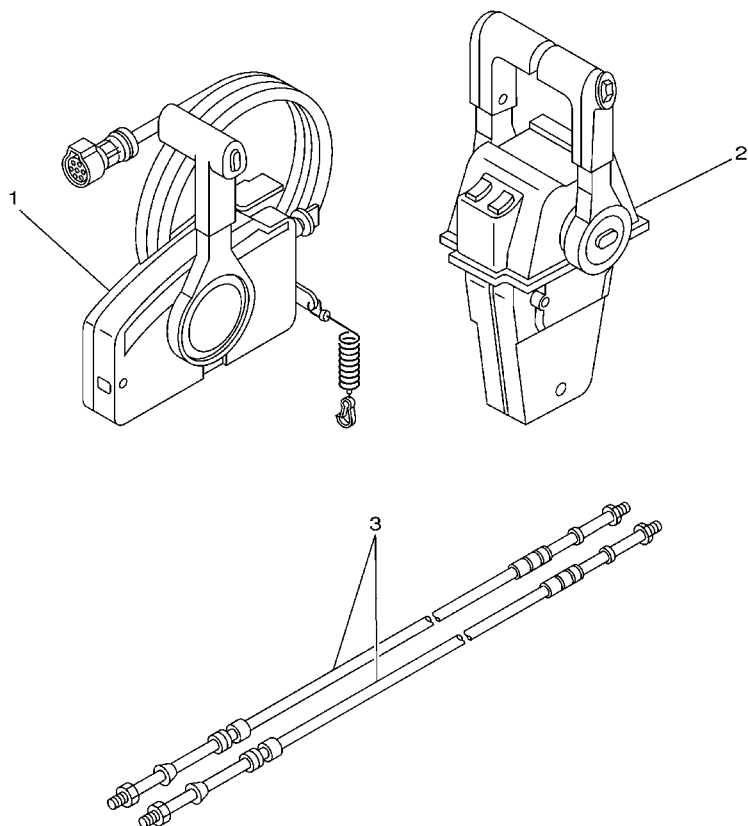


FIG. 33 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2

[illegible]



67H0100-9310

FIG. 34 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW. AP WITH PT/T SW.
2	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1			AP WITH PT/T SW. AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2			UR UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2			UR UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2			UR UR
- - -	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2			UR UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2			UR UR
- - - - -							
- - - - -							
- - - - -							
- - - - -							
- - - - -							
- - - - -							
- - - - -							

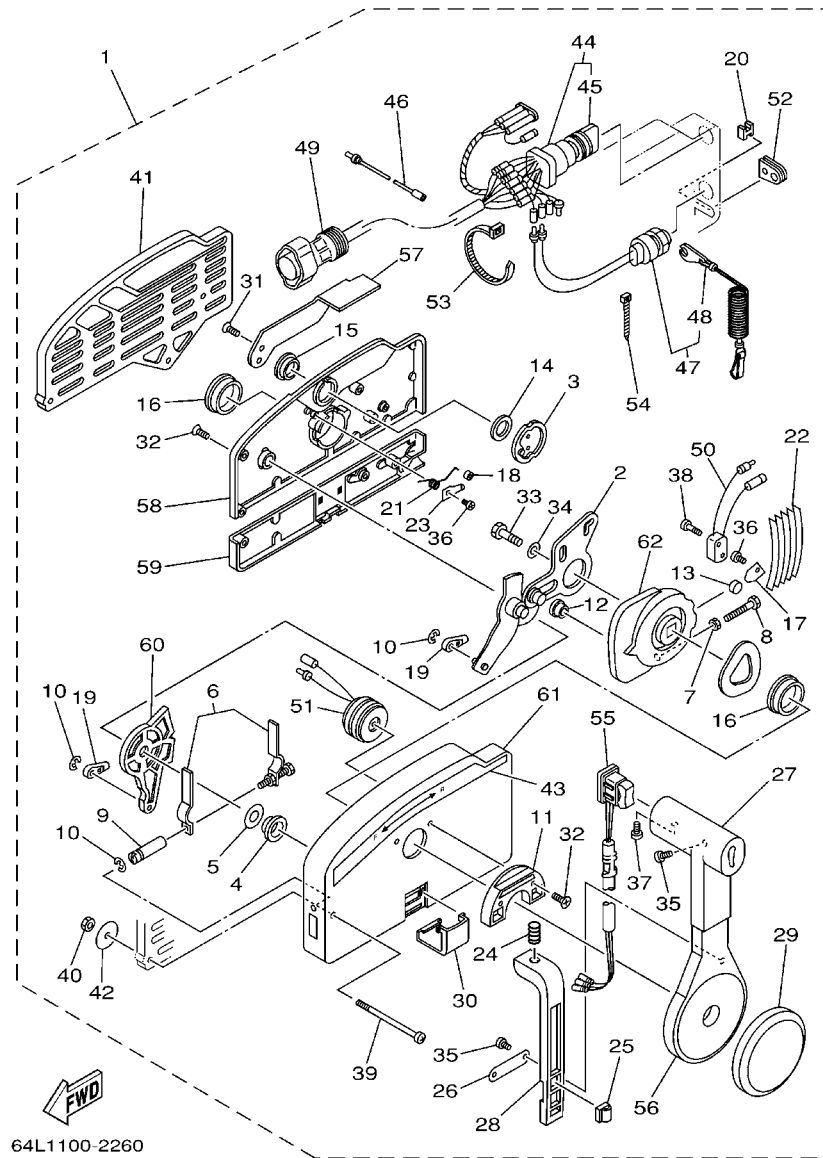


FIG. 35 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3		REMARKS REMARQUES
1	703-48205-17	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1			AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1			
4	703-48235-00	.BUSHING .COUSSINET	1			
5	703-48268-00	.SPACER .ENTRETOISE	1			
6	703-48264-00	.FRICTION, THROTTLE .FRICTION, ACCELERATION	1			
7	95380-05600	.NUT .ECROU	1			
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1			
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1			
10	93430-06024	.CIRCLIP .CLIPS	3			
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1			
12	703-48252-00	.ROLLER, CAM .POULIE	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1			
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1			
15	703-48243-00	.BUSHING .COUSSINET	1			
16	703-48236-00	.BUSHING 1 .POULIE	2			
17	703-48189-00	.RETAINER .FLASQUE	1			
18	703-48234-00	.ROLLER, DETENT .POULIE	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2			
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1			
22	703-48238-00	.SPRING, DETENT .RESSORT	5			
23	703-48246-00	.SPACER .ENTRETOISE	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1			
25	703-82594-00	.CLAMP .BRIDE	1			WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1			
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1			SINGLE SINGLE

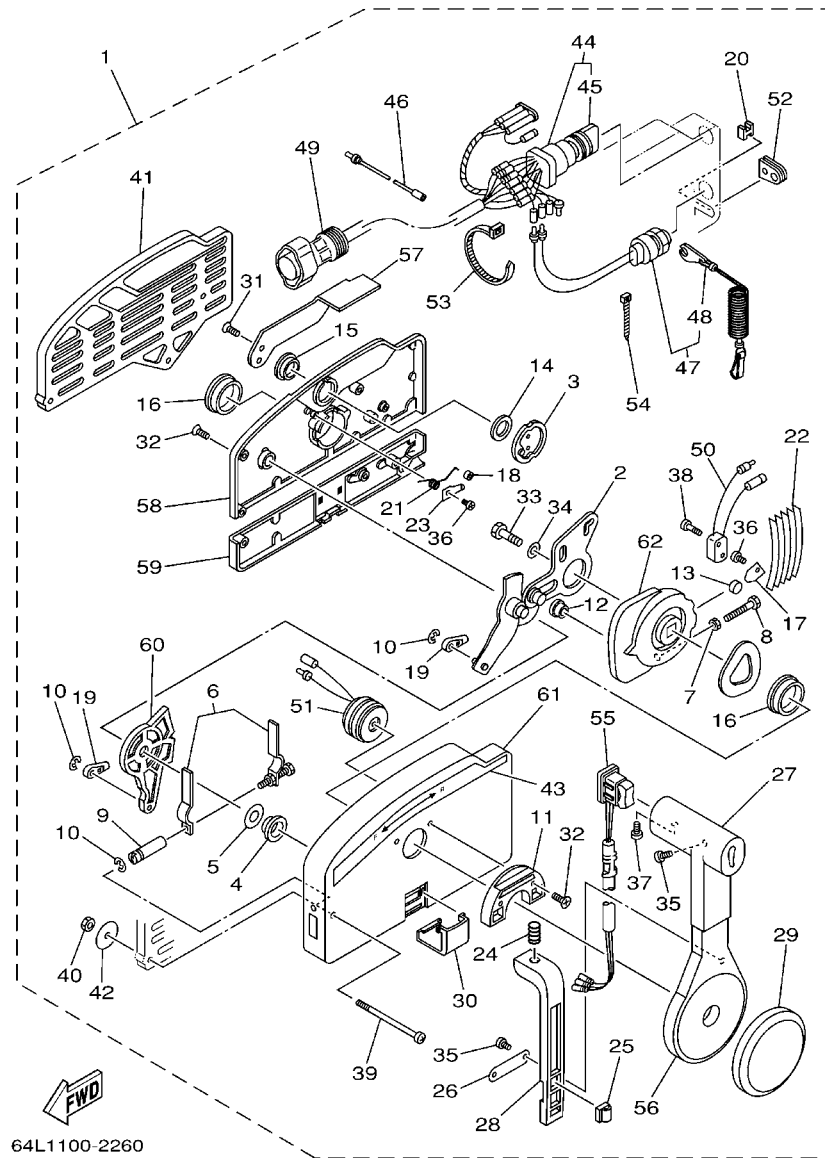


FIG. 35 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1				
29	703-48225-00	.COVER .COUVERCLE	1				
30	703-48219-00	.COVER, LEAD .COUVERCLE	1				
31	703-48281-00	.SCREW .VIS	2				
32	703-48282-00	.SCREW .VIS	7				
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1				
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1				
35	98580-04010	.SCREW, PAN HEAD .VIS	3				
36	98580-04006	.SCREW, PAN HEAD .VIS	2				
37	98580-05010	.SCREW, PAN HEAD .VIS	1				
38	98580-03015	.SCREW, PAN HEAD .VIS	2				
39	703-48291-10	.SCREW (M6) .VIS (M6)	3				
40	95380-06600	.NUT, HEXAGON .ECROU	3				
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1				SINGLE SINGLE
42	701-48287-00	.WASHER .RONDELLE	3				
43	703-48215-00	.GRAPHIC .ADHESIF	1				
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1				
45	703-82577-00	.CAP, KEY .CABOCHON	1				
46	703-82531-00	.WIRE, LEAD .FIL	1				
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1				
48	682-82556-00	.STOPPER .PLAQUETTE	1				
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1				L:5M (10P) L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1				
51	703-83383-02	.BUZZER .RONFLEUR	1				
52	703-48284-00	.GROMMET .PASSE-FIL	1				
53	703-82591-00	.BAND .COLLIER	1				
54	703-82592-00	.BAND .COLLIER	1				

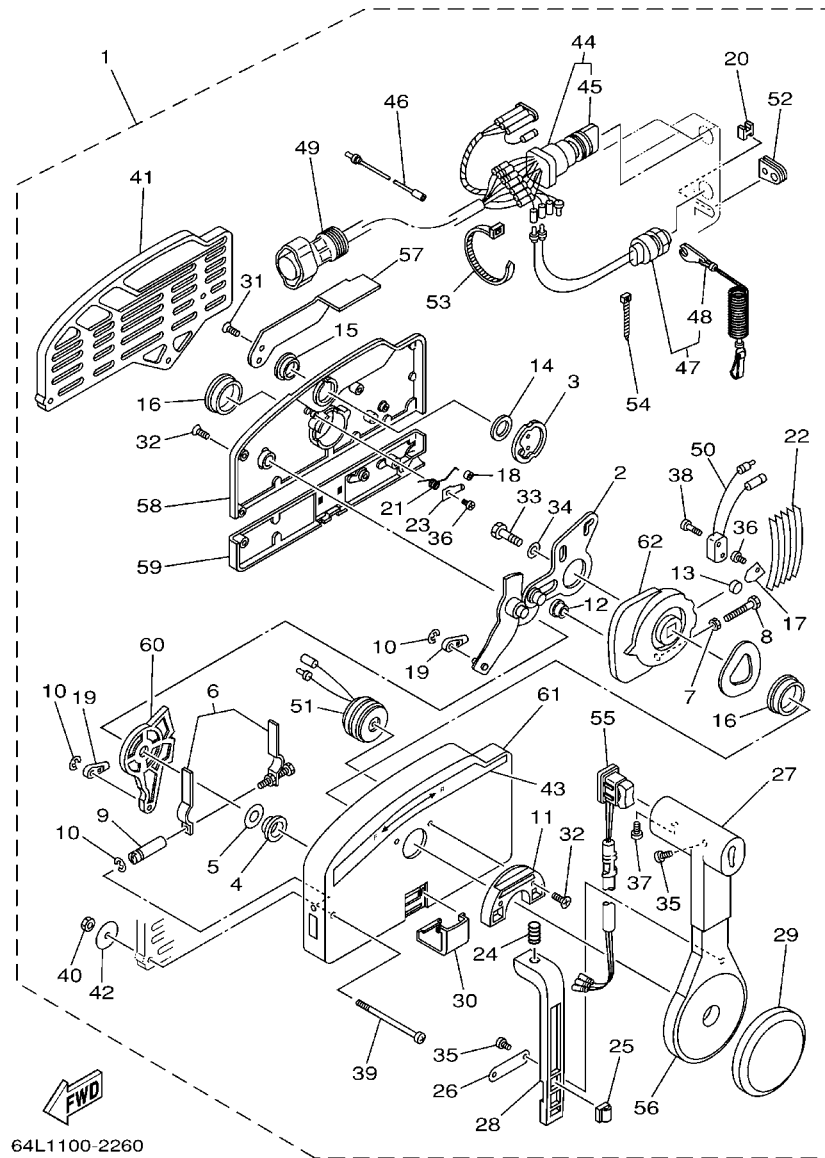


FIG. 35 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

[illegible]

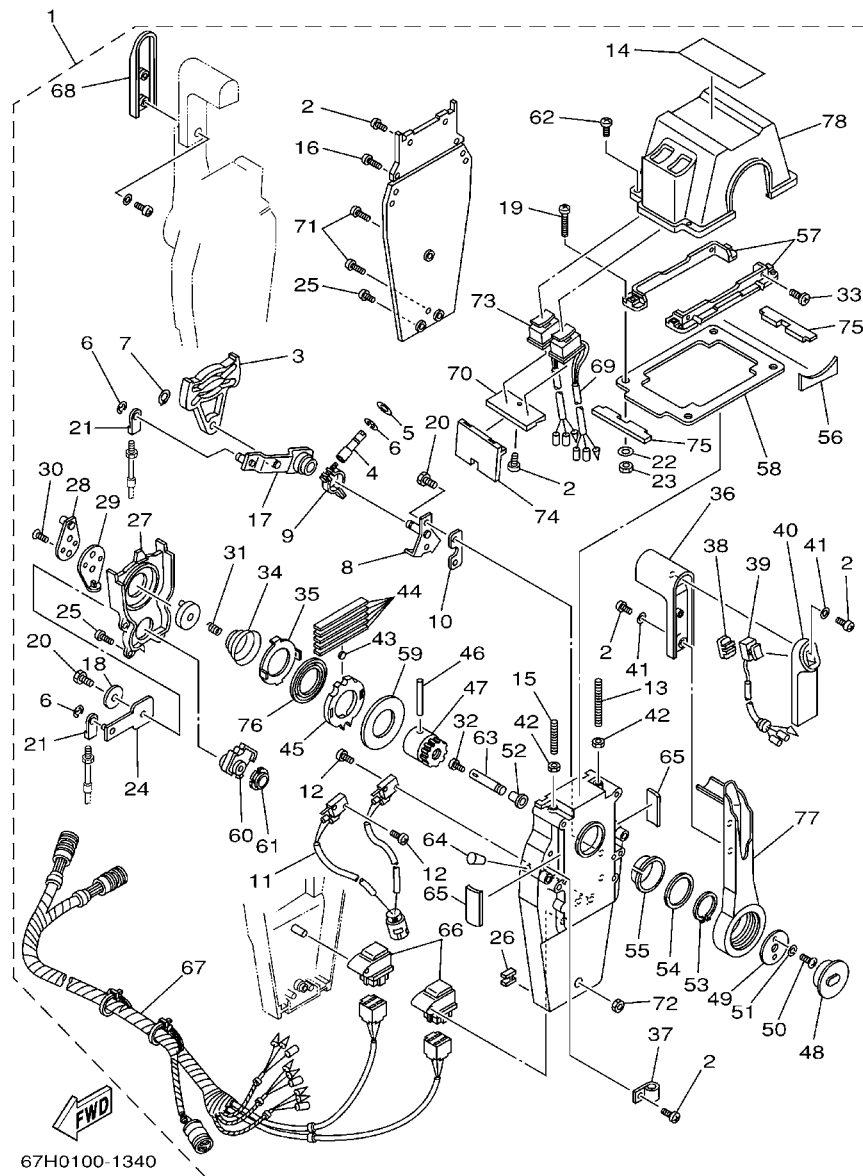


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3	REMARKS REMARQUES
1	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1	AP WITH PT/T SW. AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, CRUCIFORME		12	
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME		2	
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		2	
5	701-48246-00	.SPACER .ENTRETOISE		2	
6	93430-06024	.CIRCLIP .CLIPS		8	
7	EL8-48259-00	.CIRCLIP 1 .CIRCLIP		2	
8	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION		2	
9	704-48264-00	.THROTTLE, FRICTION .FRICTION, ACCELERATION		2	
10	704-48266-00	.SPACER .ENTRETOISE		2	
11	704-82540-10	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1	
12	6A5-48129-10	.SCREW 3 .VIS 3		4	
13	EL8-48281-00	.SCREW .VIS		2	
14	704-48215-10	.GRAPHIC .ADHESIF		1	
15	704-48281-00	.SCREW .VIS		2	
16	97890-05025	.SCREW, PAN HEAD .VIS, CRUCIFORME		4	
17	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION		2	
18	EL8-48191-00	.WASHER 1 .RONDELLE		2	
19	704-48283-00	.SCREW .VIS		4	
20	97380-06018	.BOLT .BOULON, HEXAGONAL		6	
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		4	
22	704-48287-00	.WASHER .RONDELLE		4	
23	95380-05600	.NUT .ECROU		4	
24	EL8-48271-00	.ARM, SHIFT .BRAS		2	
25	EL8-48127-00	.SCREW 1 .VIS 1		16	
26	703-48358-00	.ANCHOR, CABLE .COLLIER		2	
27	EL8-48231-00	.HOUSING, GEAR .CARTER, ENGRENAGE		2	

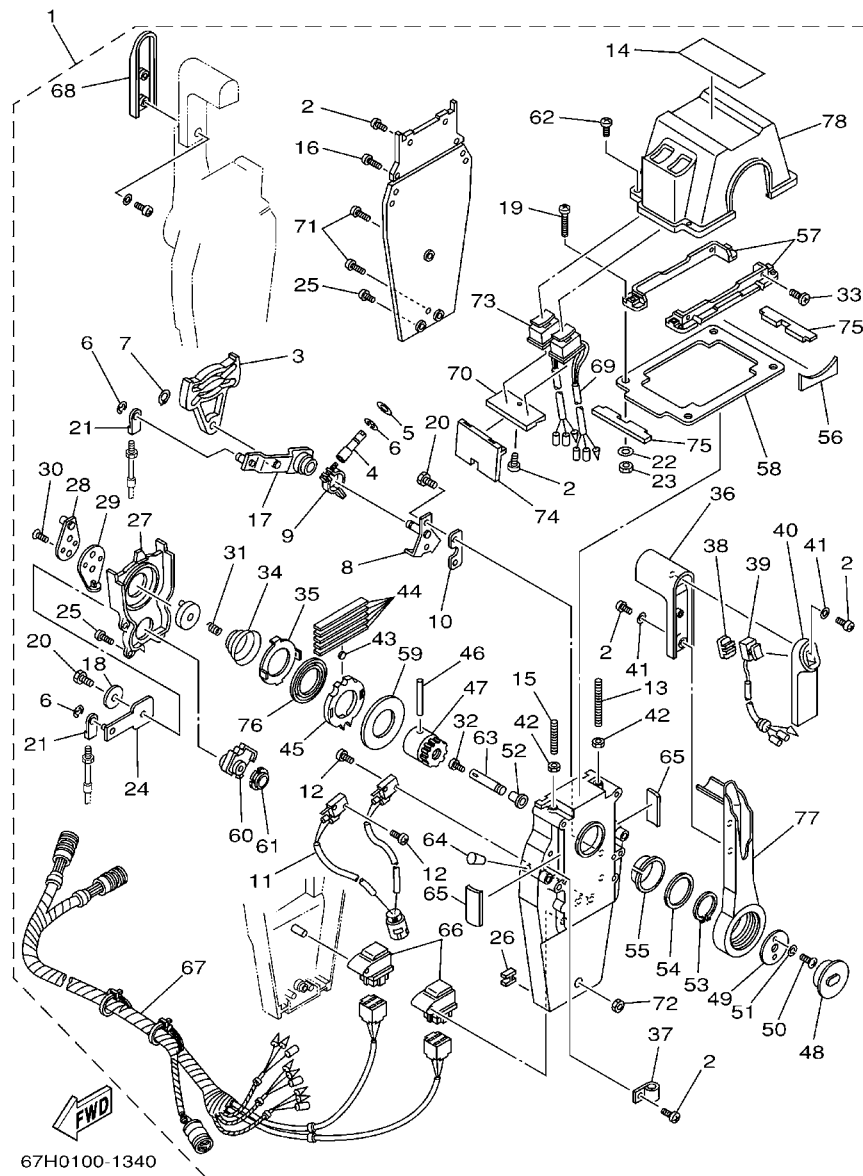


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
28	EL8-48241-00	.ARM, DRIVE .BRAS, COMMANDE		2			
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .BUTEE		2			
30	92780-06020	.SCREW, FLAT HEAD .VIS A TETE FRAISEE		4			
31	EL8-48158-00	.SPRING 1 .RESSORT 1		2			
32	98580-04006	.SCREW, PAN HEAD .VIS		2			
33	98780-05018	.SCREW, FLAT HEAD .VIS A TETE FRAISEE		4			
34	EL8-48244-00	.SPRING, FREE ACCEL. .RESSORT		2			
35	EL8-48245-00	.PLATE, LOCK .PLAQUE, VERROU		2			
36	704-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		2			
37	704-82594-00	.CLAMP .BRIDE		1			
38	704-48228-00	.HOLDER, SWITCH .SUPPORT		1			
39	704-82563-31	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1			
40	704-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1			
41	92990-05300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		6			
42	95380-06600	.NUT, HEXAGON .ECROU		4			
43	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		2			
44	703-48238-00	.SPRING, DETENT .RESSORT		10			
45	EL8-48232-00	.GEAR 1 .PIGNON		2			
46	EL8-48164-00	.PIN 2 .PION 2		2			
47	704-48242-00	.SHAFT, DRIVE .ARBRE, MOTEUR		2			
48	704-48225-00	.COVER .COUVERCLE		2			
49	704-48192-00	.WASHER 2 .RONDELLE 2		2			
50	97890-06018	.SCREW, PAN HEAD .VIS, CRUCIFORME		4			
51	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		4			
52	702-48263-00	.BUSHING .COUSSINET		2			
53	EL8-48279-00	.CIRCLIP 2 .CIRCLIP 2		2			
54	704-48193-00	.WASHER 3 .RONDELLE 3		2			

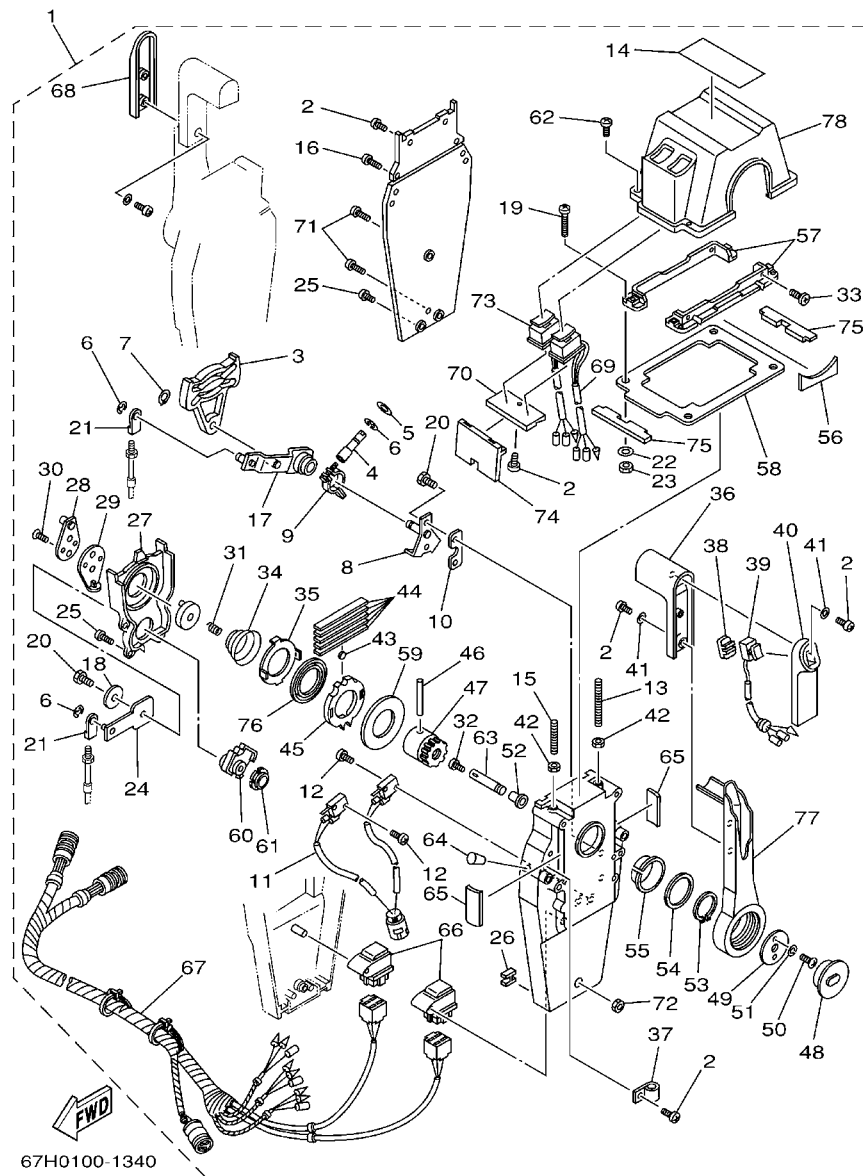


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
55	EL8-48234-00	.BUSHING 1 .POULIE		2			
56	704-48219-00	.COVER, LEAD .COUVERCLE		2			
57	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2		2			
58	704-48176-10	.GROMMET .PASSE-FIL		1			
59	703-48192-00	.WASHER 2 .RONDELLE 2		2			
60	EL8-48233-00	.GEAR 2 .PIGNON 2		2			
61	703-48235-00	.BUSHING .COUSSINET		2			
62	704-48282-00	.SCREW .VIS		4			
63	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE		2			
64	704-48166-00	.PLUG .BOUCHON		2			
65	704-48284-00	.GROMMET .PASSE-FIL		4			
66	704-81950-00	.RELAY ASSY .RELAIS COMPLET		2			
67	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET		1			
68	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1			
69	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1			
70	704-48228-10	.HOLDER, SWITCH .SUPPORT		1			
71	704-48128-00	.SCREW 2 .VIS 2		3			
72	704-48156-00	.NUT 1 .ECROU 1		1			
73	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1			
74	704-48285-00	.GROMMET 2 .PASSE-FIL 2		1			
75	704-48286-00	.GROMMET 3 .PASSE-FIL 3		2			
76	704-48178-00	.PLATE, SHIFT .PLAQUETTE		2			
77	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		2			
78	704-48119-20	.COVER .COQUILLE		1			

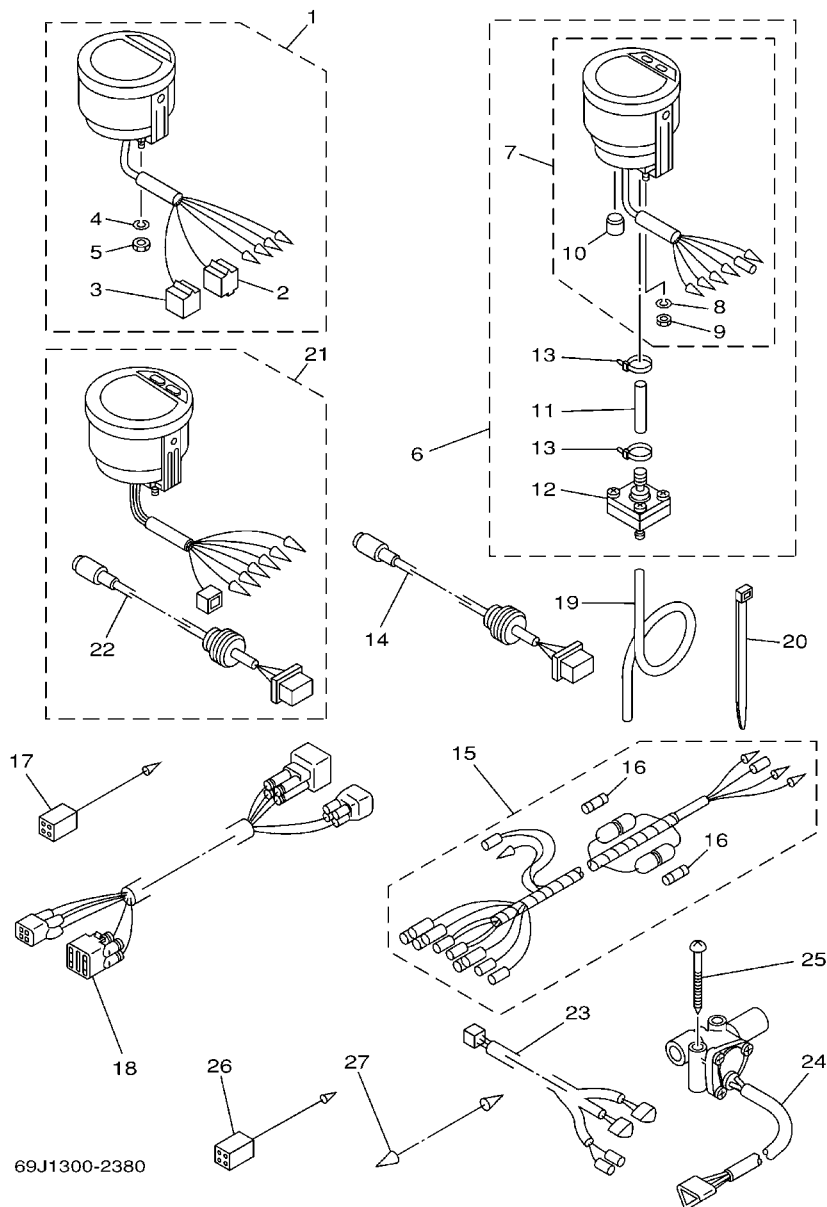


FIG. 37 METER

COMPTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	6Y5-8350T-03	TACHOMETER ASSY COMPTE-TOURS CPLT	1	1			AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1			M-4-W M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1			F-4-W F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2			
5	95380-04600	.NUT .ECROU	2	2			
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1				AP AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1				
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2				
9	95380-04600	.NUT .ECROU	2				
10	6Y5-83533-T2	.GROMMET .RONDELLE CAOUTCHOUC	1				
11	6Y5-83557-31	.TUBE .TUBE	1				
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1				
13	90465-11M10	.CLAMP .BRIDE	2				
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1				AP AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1				AP AP
	6Y5-83553-00	WIRE, LEAD FIL	1				AP AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2				FOR 6Y5-83553-M0 FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	1				FOR 6Y5-83553-00 FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1				AP AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1				AP AP
	68F-82553-90	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1				AP AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1				AP AP
20	90465-11M10	CLAMP BRIDE	2				AP AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER COMPT. DE GESTION DU CARBURANT	1				AP AP
22	6Y5-87122-S0	.CORD ASSY 1 .COPDON COMPLET	1				
23	6Y5-83553-F1	WIRE, LEAD FIL	1				AP AP
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER PERCEPTION DE JAUGE A ESSENCE	2				AP AP

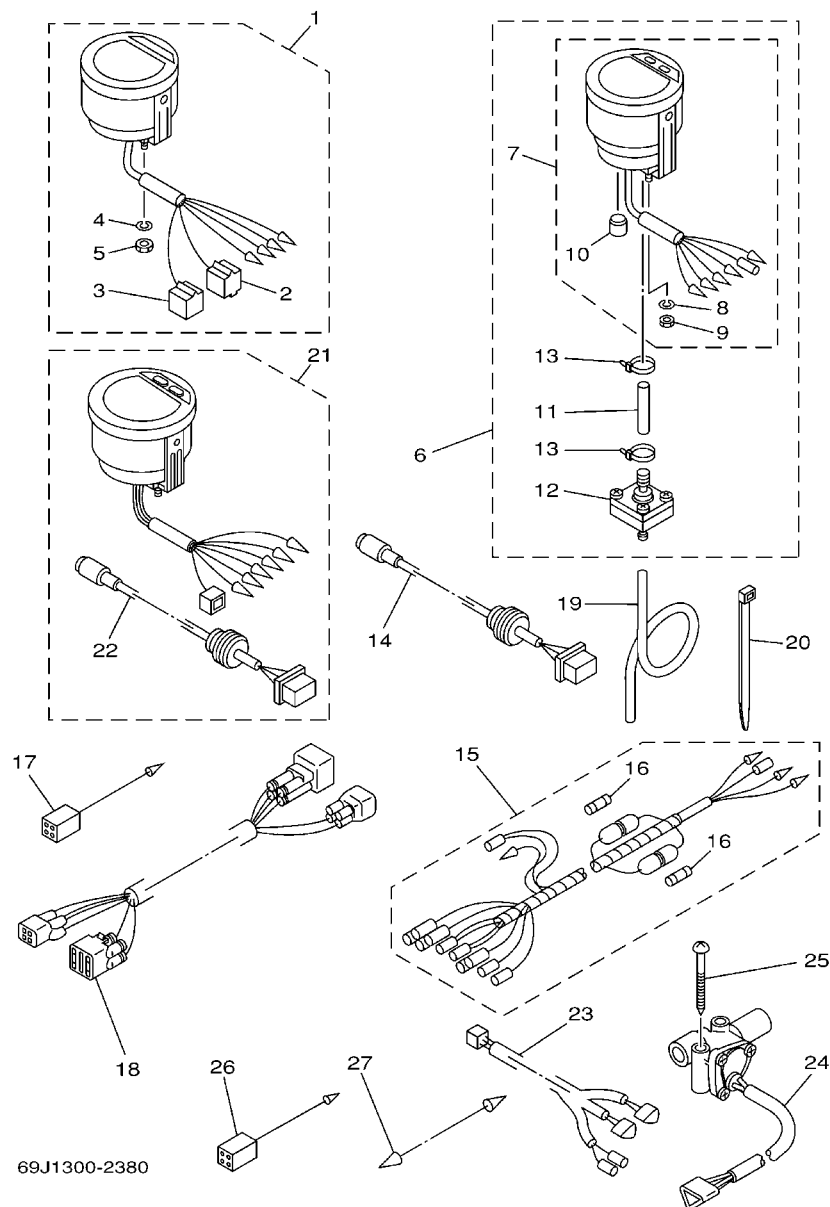


FIG. 37 METER

COMPTEUR

[illegible]

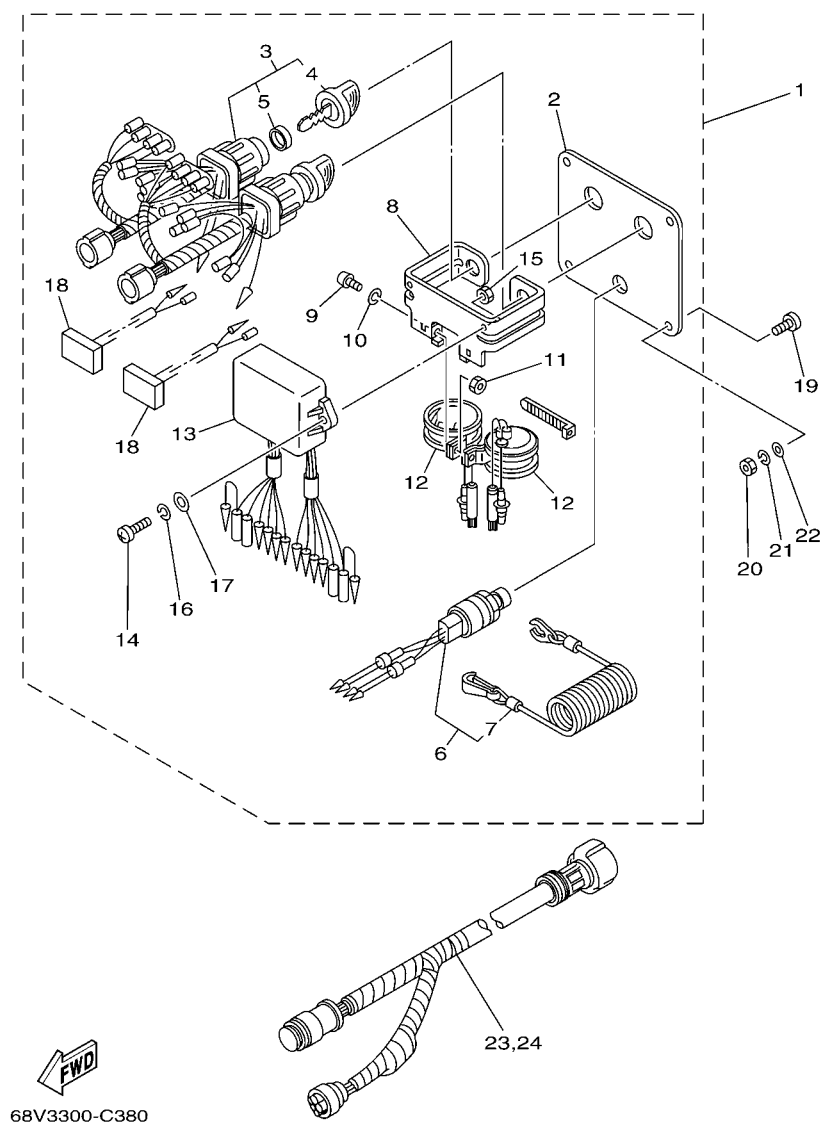
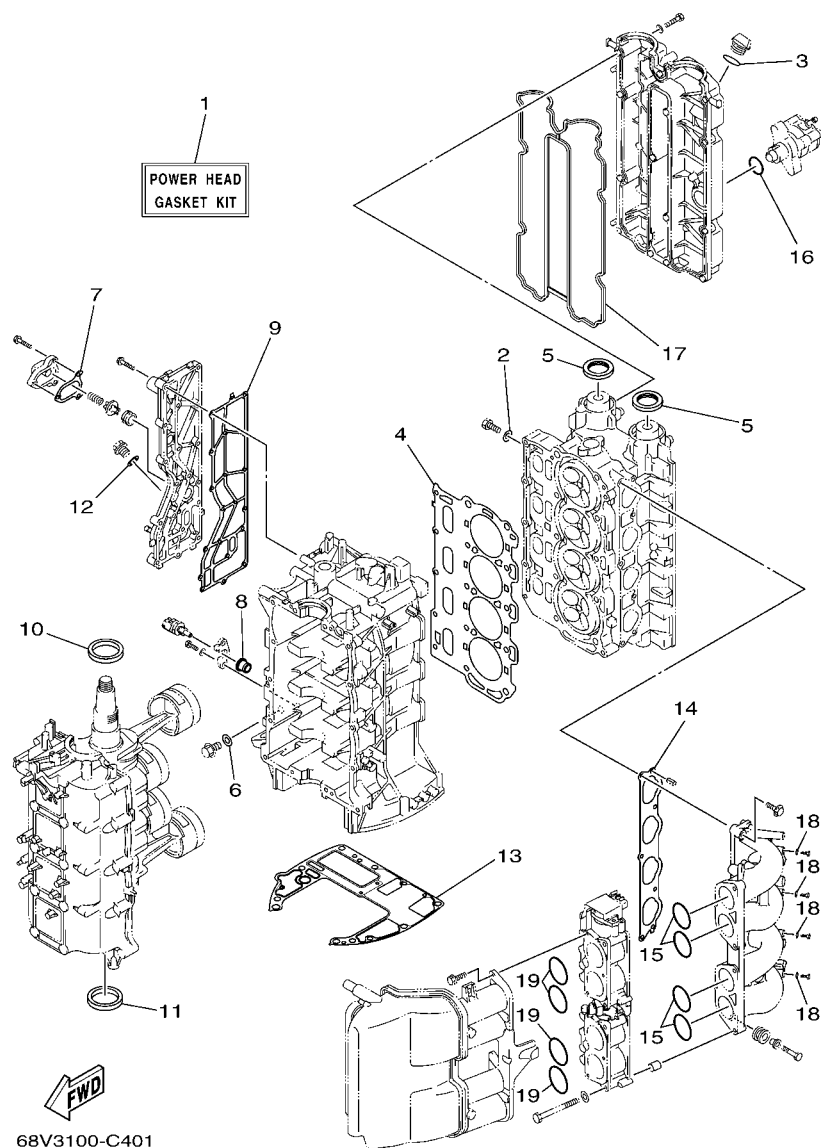


FIG. 38 SWITCH & PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	6K1-82570-07	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT		1			AP AP
2	6K1-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR		1			
3	6K1-82510-06	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		2			
4	703-82577-00	..CAP, KEY ..CABOCHON		1			
5	6K1-82532-00	..CAP ..COUVERCLE		1			
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1			
7	682-82556-00	..STOPPER ..PLAQUETTE		1			
8	6K1-83614-01	.BRACKET .SUPPORT		1			
9	98980-05010	.SCREW, BIND .VIS, DE PRESSION		2			
10	92990-05100	.WASHER, SPRING .RONDELLE, GROWER		2			
11	95380-05600	.NUT .ECROU		2			
12	688-83383-11	.BUZZER .RONFLEUR		2			
13	6K1-85830-01	.CONTROL UNIT ASSY .BLOC DE CONTROLE		1			
14	98980-06020	.SCREW, BIND .VIS, DE PRESSION		2			
15	95380-06600	.NUT, HEXAGON .ECROU		2			
16	92990-06100	.WASHER, SPRING .RONDELLE, GROWER		2			
17	92990-06600	.WASHER, PLATE .RONDELLE, PLATE		2			
18	6K1-81980-00	.DIODE ASSY .REDRESSEUR 2		2			
19	90149-05M05	SCREW VIS		4			AP AP
20	95380-05600	NUT ECROU		4			AP AP
21	92990-05100	WASHER, SPRING RONDELLE, GROWER		4			AP AP
22	92990-05600	WASHER, PLATE RONDELLE, PLATE		4			AP AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP AP
24	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1			AP AP



68V3100-C401

*1: NEW PARTS
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

FIG. 39 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1			NEW PARTS *1 NEW PARTS *1
	68V-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1			
2	90430-08143	.GASKET .JOINT	4	4			
3	93210-24M79	.O-RING .JOINT TORIQUE	1	1			
4	67F-11181-02	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1			
5	93102-38M59	.OIL SEAL .JOINT SPY	2	2			
6	90430-14115	.GASKET .JOINT	1	1			
7	67F-12435-A0	.GASKET .JOINT	1	1			
8	68V-85753-00	.GASKET, SENDER UNIT .JOINT, DE PERCEPTION	1	1			NEW PARTS *1 NEW PARTS *1
9	67F-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1			
	67F-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1			
10	93102-48009	.OIL SEAL .JOINT SPY	1	1			
11	93101-48002	.OIL SEAL .JOINT SPY	1	1			
12	90430-18130	.GASKET .JOINT	1	1			
13	68V-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1			
14	68V-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1			
15	93210-48MG8	.O-RING .JOINT TORIQUE	4	4			
16	93210-30682	.O-RING .JOINT TORIQUE	1	1			
17	67F-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1			
18	90430-06014	.GASKET .JOINT	4	4			
19	93210-48MJ9	.O-RING .JOINT TORIQUE	4	4			

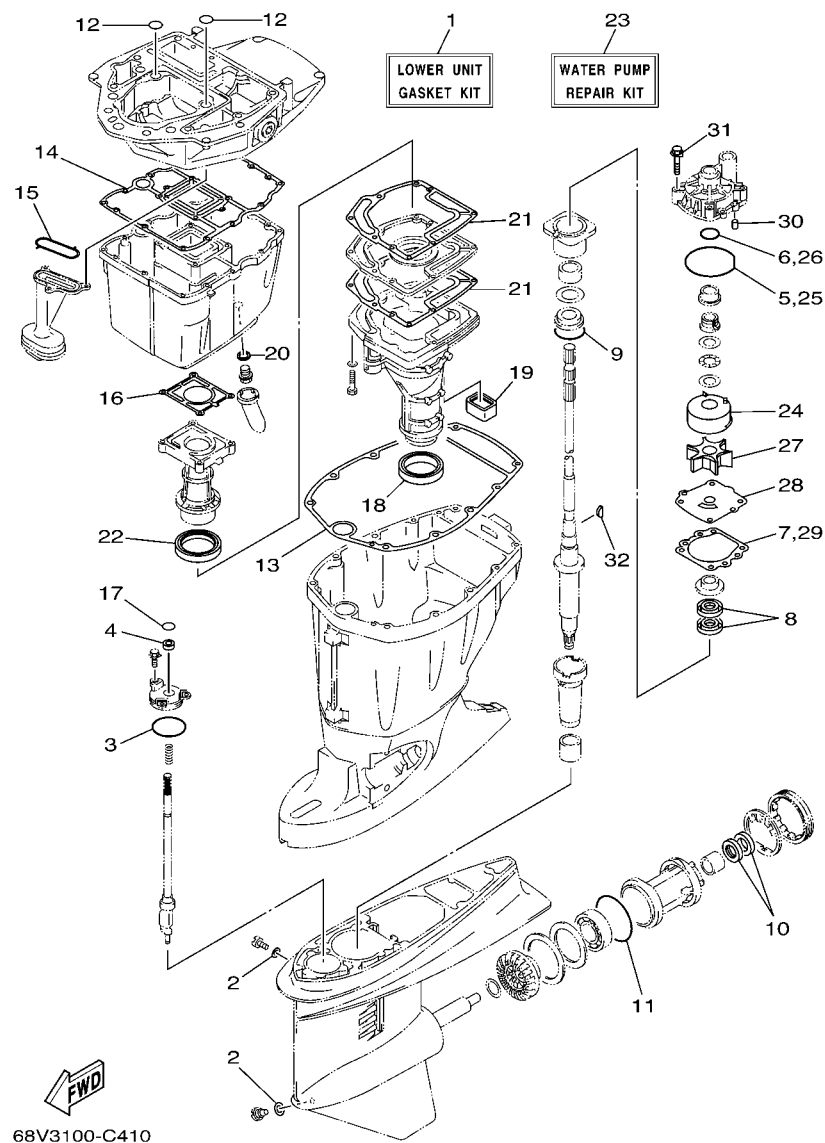


FIG. 40 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	68V3	68W3			REMARKS REMARQUES
1	68V-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1			
2	90430-08020	.GASKET .JOINT	2	2			
3	93210-58144	.O-RING .JOINT TORIQUE	1	1			
4	93106-09014	.OIL SEAL .JOINT SPY	1	1			
5	93210-86M38	.O-RING .JOINT TORIQUE	1	1			
6	93210-37160	.O-RING .JOINT TORIQUE	1	1			
7	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1			
8	93101-28M16	.OIL SEAL .JOINT SPY	2	2			
9	93210-55M14	.O-RING .JOINT TORIQUE	1	1			
10	93101-30M17	.OIL SEAL .JOINT SPY	2	2			
11	93210-86M39	.O-RING .JOINT TORIQUE	1	1			
12	93210-19MJ1	.O-RING .JOINT TORIQUE	2	2			
13	67F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1			
14	68V-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1			
15	67F-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1			
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1			
17	93210-09165	.O-RING .JOINT TORIQUE	1	1			
18	68V-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1			
19	67F-45127-00	.SEAL .JOINT	1	1			
20	90430-14M09	.GASKET .JOINT	1	1			
21	67F-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	2			
22	67F-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1			
23	68V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1			
24	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1			
25	93210-86M38	.O-RING .JOINT TORIQUE	1	1			
26	93210-37160	.O-RING .JOINT TORIQUE	1	1			
27	6E5-44352-01	.IMPELLER .TURBINE	1	1			

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
68V-11110-01-94	4 - 2	67F-12168-00	5 - 10	67F-12169-J0	5 - 10	68V-13545-00	9 - 26	68V-1441L-00	7 - 31	68V-24414-00	10 - 24
62Y-11119-00	2 - 8	67F-12168-10	5 - 10	67F-12169-K0	5 - 10	68V-13546-00	9 - 27	68V-14428-00	8 - 19	68V-24423-00	10 - 20
67F-11133-10	4 - 3	67F-12168-20	5 - 10	67F-12169-L0	5 - 10	68V-13547-01	9 - 32	68V-14440-00	6 - 14	68V-24444-00	10 - 25
67F-11168-00	4 - 22	67F-12168-30	5 - 10	67F-12169-M0	5 - 10	68V-13573-00	7 - 21	68V-14446-00	8 - 22	68V-24454-00	10 - 18
67F-11181-02	4 - 17	67F-12168-40	5 - 10	67F-12169-N0	5 - 10	68V-13574-00	7 - 20	68V-14453-00	7 - 34	68V-24469-01	10 - 9
	39 - 4	67F-12168-50	5 - 10	67F-12171-00	5 - 11	68V-13577-00	9 - 30	68V-14475-00	7 - 23	68V-2447A-00	8 - 26
68V-11191-00-1S	4 - 21	67F-12168-60	5 - 10	67F-12181-00	5 - 12	68V-13593-00	9 - 20		8 - 20	67F-24491-00	10 - 34
67F-11192-00	4 - 29	67F-12168-70	5 - 10	68V-12411-00	4 - 31	67F-13631-03	27 - 22	68V-14496-00	7 - 19	68V-24495-00	10 - 31
68V-11325-00	2 - 26	67F-12168-80	5 - 10	68V-12413-00-1S	4 - 32	68V-13641-00-94	7 - 25	68V-14511-00	7 - 13	68V-24502-00	9 - 33
	4 - 8	67F-12168-A0	5 - 10	6G5-12416-00	2 - 20	68V-13645-00	6 - 5	68V-14546-00	9 - 16	68V-24519-00	8 - 16
6E5-11325-00	2 - 13	67F-12168-B0	5 - 10	67F-12435-A0	2 - 24		39 - 14	68V-14565-00	8 - 10	68V-24521-01	10 - 6
67F-11327-00-94	2 - 27	67F-12168-C0	5 - 10		39 - 7	68V-13716-00	9 - 21	68V-14567-00	9 - 11	68V-24560-01	10 - 5
	4 - 9	67F-12168-D0	5 - 10	67F-1243A-00	2 - 33	68V-13751-01	7 - 2	68V-14592-00	9 - 13	68V-24563-00	10 - 7
67F-11328-00	2 - 30	67F-12168-E0	5 - 10	67F-1246A-00-1S	2 - 23	68V-13752-01	7 - 6	68V-14711-10-5B	26 - 9	68V-24566-00	10 - 11
	4 - 12	67F-12168-F0	5 - 10	67F-12535-00	17 - 31	68V-13766-00	8 - 4	68V-14711-30-5B	26 - 9	67F-24575-00	10 - 30
68V-11351-00	2 - 36	67F-12168-G0	5 - 10	68T-12572-00	17 - 30	67F-13769-00	27 - 20	68V-14777-00	7 - 22	68V-2481H-00	8 - 28
	39 - 13	67F-12168-H0	5 - 10	6R3-12581-00	17 - 34	68V-13769-00	9 - 4		8 - 18		9 - 34
67F-11356-00	4 - 26	67F-12168-J0	5 - 10	6R3-12582-00	17 - 35	68V-13781-00	9 - 7	68V-14807-00	9 - 18	67G-26301-10	18 - 40
	39 - 17	67F-12168-K0	5 - 10	6R3-12583-00	17 - 36	68V-13784-00	9 - 9	68V-14960-00	7 - 9	67F-28100-01	10 - 38
68V-11411-00	3 - 1	67F-12168-L0	5 - 10	68V-13105-00	7 - 8	68V-13906-00	8 - 9	68V-14984-00	9 - 10	67F-2812A-00	14 - 31
67F-11416-00	3 - 4	67F-12168-M0	5 - 10	67F-13119-01	27 - 19	68V-13907-01	9 - 17	68V-14985-00	9 - 5	6A1-28176-00	17 - 49
67F-11416-10	3 - 4	67F-12168-N0	5 - 10	68V-1312A-00	7 - 10	67F-13914-00	27 - 21	68V-15100-01-1S	2 - 2	68V-28199-74-A0	10 - 39
67F-11416-20	3 - 4	67F-12168-P0	5 - 10	68V-13131-00	10 - 19	68V-13915-00	9 - 8	67F-15142-00	2 - 12	68V-28199-74-B0	10 - 39
67F-11417-00	3 - 5	67F-12168-R0	5 - 10	67F-13149-00	27 - 23	68V-13971-00	8 - 14	67F-15311-01-5B	27 - 1	68V-28199-84-A0	10 - 40
67F-11417-10	3 - 5	67F-12168-S0	5 - 10	68V-13160-00	8 - 1	68V-13972-00	8 - 15	68V-15312-00	27 - 8	68V-28199-84-B0	10 - 40
67F-11417-20	3 - 5	67F-12168-T0	5 - 10	67F-13300-10	27 - 14	68V-1410B-00	8 - 3		40 - 14	61H-2819R-31	10 - 37
67F-11417-30	3 - 5	67F-12168-U0	5 - 10	67F-13314-02	27 - 15	68V-14126-00	9 - 15	67F-15316-00	27 - 2	68V-41113-00-1S	2 - 15
67F-11418-00	3 - 6	67F-12168-V0	5 - 10	67F-13329-00	27 - 17	68V-14180-02	9 - 1	68V-15362-10	27 - 30	68V-41113-01-1S	2 - 15
67F-11418-10	3 - 6	67F-12168-W0	5 - 10	67F-13338-00	27 - 25	68V-14181-00	9 - 3	6G8-15363-00	4 - 35	67F-41114-A0	2 - 18
67F-11418-20	3 - 6	67F-12168-X0	5 - 10	67F-13339-00	27 - 24	68V-14182-01	9 - 2	67F-15373-00	6 - 6		39 - 9
67F-11536-00	5 - 23	67F-12168-Y0	5 - 10	67F-13411-00	27 - 9	68V-14191-00	9 - 14	68V-21841-00	8 - 13	67F-41114-A1	2 - 18
67F-11537-00	5 - 14	67F-12169-00	5 - 10	67F-13415-00	27 - 13	68V-14200-03	7 - 1	68V-2247B-00	8 - 27		39 - 9
67F-11590-00	5 - 18	67F-12169-10	5 - 10		40 - 15	68V-14225-00	8 - 5	68V-2411M-00	8 - 17	67F-41131-01-5B	26 - 5
67F-11595-00	5 - 21	67F-12169-20	5 - 10	67F-13434-02	1 - 39	69J-14225-00	9 - 38	68V-24149-00	10 - 26	67F-41133-A1	26 - 6
67F-11603-01	3 - 9	67F-12169-30	5 - 10	68V-13435-00	8 - 6	68V-14255-00	9 - 12	68V-2417H-00	7 - 36		40 - 16
67F-11604-01	3 - 9	67F-12169-40	5 - 10	68V-13437-60	12 - 24	68V-14264-00	8 - 12	6YK-24306-43	11 - 1	67F-41134-A0	26 - 14
68V-11656-00	3 - 10	67F-12169-50	5 - 10	5GH-13440-00	2 - 41	68V-14265-00	8 - 23	68V-24312-00	17 - 37		40 - 21
68V-11656-10	3 - 10	67F-12169-60	5 - 10	68V-13473-00	7 - 11	68V-14291-00-94	6 - 12	63D-24364-00	19 - 14	67F-41137-02-94	26 - 1
68V-11656-20	3 - 10	67F-12169-70	5 - 10	67F-13473-01	27 - 16	68V-14292-00	6 - 19	63D-24367-00	19 - 13	67F-41138-00	26 - 16
68V-11656-30	3 - 10	67F-12169-80	5 - 10	68V-13490-01	9 - 36	68V-14321-00	7 - 4	68V-24374-00	10 - 22		40 - 22
68V-12111-00	5 - 1	67F-12169-A0	5 - 10	67F-13495-00	27 - 18	68V-14323-00	7 - 3	68V-24377-00	9 - 28	68V-41237-00	7 - 28
67F-12114-00	5 - 4	67F-12169-B0	5 - 10	68V-13532-00	9 - 25	68V-14331-00	7 - 5	6H4-41237-00	10 - 2	6H4-41237-00	7 - 29
67F-12116-00	5 - 3	67F-12169-C0	5 - 10	68V-13533-00	9 - 23	68V-14356-00	8 - 11	68V-24379-00	9 - 29	67G-42111-00-4D	18 - 2
67F-12117-00	5 - 5	67F-12169-D0	5 - 10	68V-13534-00	9 - 31	68V-14357-00	8 - 21	68V-24387-00	9 - 19	67G-42115-10	18 - 18
67F-12118-00	5 - 6	67F-12169-E0	5 - 10	68V-13535-00	9 - 35	68V-14386-00	9 - 6	68V-24410-00	10 - 16	664-42119-00	18 - 3
68V-12121-00	5 - 2	67F-12169-F0	5 - 10	68V-13542-00	9 - 22	68V-14397-00	8 - 7	68V-24411-00	10 - 21	68V-42121-00-4D	18 - 64
67F-12138-60	12 - 23	67F-12169-G0	5 - 10	68V-13543-00	9 - 37	68V-14419-10	7 - 24	68V-24412-00	10 - 17	63D-42121-30-4D	18 - 56
67F-12153-00	5 - 9	67F-12169-H0	5 - 10	68V-13544-00	9 - 24	68V-1441J-00	7 - 35	68V-24413-00	10 - 23	63D-42126-00	18 - 11

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
67G-42131-00	18 - 50	68V-42725-00	17 - 19	64E-43829-00	24 - 23	68V-44118-00	21 - 22	67F-45113-00	26 - 27	6E5-45536-00	28 - 9
6H2-42137-00	18 - 5	67G-42725-01	19 - 33	64E-4382G-00	24 - 29	68V-44120-10	21 - 17		40 - 13		30 - 11
650-42152-00-94	18 - 19	6H1-42726-21	17 - 22	68V-43830-00	25 - 4	68V-44120-30	21 - 17	663-45119-00	22 - 14	61A-45538-00	28 - 20
67G-42153-00	18 - 25	6G1-42727-00	26 - 4	64E-43831-00	25 - 2	68V-44121-00	21 - 15	68V-45123-00	26 - 10		30 - 22
68V-42154-00	21 - 36	67G-42735-00	19 - 3	64E-43841-00	25 - 7	68V-44122-01	21 - 12		40 - 18	6L6-45538-00	30 - 6
68V-42157-00	21 - 30	68V-42738-00-5B	17 - 17	64E-43843-00	25 - 6	67G-44132-00	18 - 26	67F-45127-00	26 - 17	68V-45551-00	28 - 44
67G-42159-00	18 - 21	67F-42741-00-8D	17 - 40	64E-43843-10	25 - 38	67F-44135-00	21 - 37		40 - 19		30 - 46
68V-42171-00	21 - 31	6H4-42748-00	17 - 24	64E-4384J-00	24 - 18	6L6-44150-01	28 - 17	67F-45151-00	26 - 23	68V-45560-00	28 - 46
6G1-42177-00	18 - 4	68F-42753-00	17 - 46	64E-43850-00	25 - 15	6E5-44150-02	30 - 19	6H3-45155-00	26 - 26	68W-45560-00	30 - 48
67G-42508-00	20 - 1	67F-42756-00	17 - 20	66Y-43851-00	25 - 11	67G-44159-00-4D	18 - 45	67F-45181-00-5B	26 - 15	6E5-45567-01-10	28 - 5
68V-42510-10-8D	23 - 10	67F-42761-00-94	2 - 37	68V-43855-00	25 - 14	67G-44173-00	18 - 46	688-45214-02	29 - 11		30 - 7
68V-42510-30-8D	23 - 10	67F-42815-00-8D	17 - 5	64E-43858-00	25 - 12	6G8-44191-00	18 - 48		31 - 11	6E5-45567-01-12	28 - 5
67G-42526-00	20 - 11	67F-42816-00-8D	17 - 6	6E5-43858-00	24 - 28	61A-44311-01	28 - 24	688-45215-02	29 - 12		30 - 7
63D-42527-00	20 - 6	68V-42818-00	17 - 9	72X-43858-00	25 - 5		30 - 26		31 - 12	6E5-45567-01-15	28 - 5
63D-42528-00	20 - 17	67F-42828-00-5B	17 - 7	64E-43859-00	25 - 13	6E5-44312-00	29 - 4	6G5-45251-02	22 - 2		30 - 7
67G-42541-00	20 - 4	68V-43111-01-8D	22 - 1	64E-43860-00	25 - 20		31 - 4	68V-45300-12-8D	28 - 1	6E5-45567-01-18	28 - 5
67G-42541-10	20 - 7	68V-43112-01-8D	22 - 9	6E5-43862-00	24 - 10	6E5-44315-A0	28 - 31	68V-45300-32-8D	28 - 1		30 - 7
624-42542-00	13 - 3	64E-43126-00	22 - 36	6G5-43863-00	25 - 10		30 - 33	68W-45300-32-8D	30 - 1	6E5-45567-01-30	28 - 5
	14 - 24	64E-43131-01	22 - 15	6E5-43864-00	24 - 20		40 - 7	6E5-45301-05-8D	28 - 2		30 - 7
67G-42546-00	20 - 5	64E-43139-02	23 - 1	6G5-43864-00	24 - 19	61A-44322-02	28 - 25		30 - 2	6E5-45567-01-40	28 - 5
67G-42561-00	20 - 15	64D-43144-00	17 - 14	64E-43865-00	25 - 16		30 - 27	6E5-45318-00	26 - 21		30 - 7
67G-42562-00	20 - 16	66T-43144-00	22 - 27	6G5-43865-00	25 - 35		40 - 24	6E5-45321-00	28 - 13	6E5-45567-01-50	28 - 5
68V-42610-10-8D	1 - 1	6E5-43145-01	32 - 8	64E-43866-00	24 - 9	68V-44323-00	28 - 30		30 - 15		30 - 7
68V-42612-00-8D	1 - 18	6G5-43148-10	22 - 32	64E-43867-00	24 - 8		30 - 32	6E5-45331-00-94	28 - 34	68W-45570-10	30 - 63
68V-42613-00	1 - 15	6G5-43181-02	22 - 29	64E-43868-00	25 - 3		40 - 28		30 - 36	68V-45571-00	28 - 60
68V-42615-00	1 - 22	6G5-43185-02	22 - 30	64E-43869-00	24 - 26	6E5-44352-01	28 - 28	6E5-45332-00-94	28 - 58	6E5-45576-00	28 - 61
68V-42617-00	1 - 32	64E-43311-10-8D	22 - 22	6H1-4386K-10	25 - 29		30 - 30	6L6-45332-00-94	30 - 61	6L6-45576-00	30 - 64
68V-42619-00	1 - 33	64E-43311-20-8D	22 - 22	6E5-43872-00	24 - 12		40 - 27	688-45341-10	28 - 7	6L6-45577-00-10	28 - 65
68V-42628-00	1 - 20	682-43318-01	20 - 8	64E-43873-00	25 - 24	68V-44361-10	29 - 2		30 - 9		30 - 70
68V-42629-00	1 - 17	63P-43376-00	23 - 7	6E5-43874-01	24 - 21	68V-44361-30	29 - 2	6E5-45344-00	28 - 40	6L6-45577-00-12	28 - 65
68V-42632-00	1 - 23	68V-43800-01-4D	24 - 1	64E-43875-00	25 - 25		31 - 2		30 - 42		30 - 70
68V-42634-00	1 - 24	64E-43802-00	25 - 8	64E-43879-00	25 - 27	6E5-44365-00	29 - 3	6L6-45371-00	31 - 15	6L6-45577-00-15	28 - 65
68V-42647-00	1 - 2	64E-43805-00	25 - 37	64E-43879-10	25 - 26		31 - 3	6E5-45371-01	29 - 15		30 - 70
67F-42649-00	1 - 11	64E-4380F-00	25 - 33	64E-4387A-00	25 - 23	6E5-44366-00	29 - 1	688-45375-00	29 - 10	6L6-45577-00-18	28 - 65
68V-42651-00	1 - 5	64E-4380J-00	25 - 30	68V-43880-01	25 - 28		31 - 1		31 - 10		30 - 70
68V-42652-00	1 - 8	64E-43810-00	24 - 6	64E-43883-00	24 - 11	6H3-44391-01	1 - 34	663-45376-00-94	29 - 9	6L6-45577-00-30	28 - 65
67F-42662-00	1 - 14	6E5-43814-02	24 - 13	64E-4388E-00	24 - 25		17 - 23		31 - 9		30 - 70
68V-42677-10	1 - 27	64E-43816-00	25 - 17	64E-4388E-10	25 - 1	67F-44514-00-94	23 - 28	6E5-45378-00	28 - 10	6L6-45577-00-40	28 - 65
68V-42678-10	1 - 28	64E-43817-00	24 - 5	64E-4388J-00	24 - 3		23 - 31		30 - 12		30 - 70
68V-42681-10	1 - 30	64E-43817-10	25 - 19	64E-43891-00	25 - 31	6G5-44526-00	22 - 3	688-45383-02	28 - 68	6L6-45577-00-50	28 - 65
68V-42682-10	1 - 31	64E-43818-01	24 - 32	64E-43892-00	25 - 34	67F-44533-00	23 - 33		30 - 72		30 - 70
68V-42710-01-8D	17 - 1	64E-4381G-00	24 - 27	6E5-43896-00	25 - 9	68F-44533-00	2 - 40	688-45384-00	28 - 69	6K1-45578-01-10	30 - 66
648-42715-00	21 - 27	64E-43820-00	24 - 15	64E-43897-00	24 - 24	68V-44551-00-8D	23 - 15		30 - 73	6K1-45578-01-12	30 - 66
61A-42716-00	17 - 39	64E-43821-00	24 - 16	64E-43898-00	24 - 7	68V-44553-00-8D	23 - 25	68V-45501-10	28 - 43	6K1-45578-01-15	30 - 66
67F-42717-00	17 - 25	64E-43822-00	24 - 17	67G-44100-10	18 - 15	61A-44555-01-94	23 - 18	68V-45501-30	28 - 43	6K1-45578-01-18	30 - 66
68V-42718-00	1 - 21	64E-43825-01	24 - 2	67G-44104-00	18 - 16		23 - 17		30 - 45	6K1-45578-01-30	30 - 66
67F-42724-00	26 - 31	64E-43827-00	25 - 22	67G-44113-00	18 - 22	68V-45111-11-8D	26 - 18	61A-45527-00	28 - 23	6K1-45578-01-40	30 - 66
63D-42725-00	18 - 55	64E-43828-00	24 - 22	68V-44117-00	21 - 5	68V-45111-31-8D	26 - 18		30 - 25	6K1-45578-01-50	30 - 66

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
6E5-45587-01-10	28 - 37	688-45997-01	31 - 23	EL8-48231-00	36 - 27	704-48283-00	36 - 19	68V-81800-01	16 - 1	68V-82149-30	22 - 26
	30 - 39	67F-46241-00	5 - 17	703-48232-00	35 - 62	703-48284-00	35 - 52	67F-81801-00	16 - 5	1E6-82151-00	37 - 16
6E5-45587-01-12	28 - 37	63D-48119-00	18 - 24	EL8-48232-00	36 - 45	704-48284-00	36 - 65	67F-81807-00	16 - 10	67F-82151-00	14 - 33
	30 - 39	704-48119-20	36 - 78	EL8-48233-00	36 - 60	704-48285-00	36 - 74	67F-81808-00	16 - 8	67F-82151-10	14 - 34
6E5-45587-01-15	28 - 37	EL8-48127-00	36 - 25	703-48234-00	35 - 18	704-48286-00	36 - 75	67F-81809-00	16 - 19	67F-82158-10	14 - 37
	30 - 39	704-48128-00	36 - 71	EL8-48234-00	36 - 55	701-48287-00	35 - 42	67F-81810-00	16 - 3	67F-82158-20	14 - 38
6E5-45587-01-18	28 - 37	6A5-48129-10	36 - 12	703-48235-00	35 - 4	704-48287-00	36 - 22	67F-81813-00	16 - 6	68V-82310-00	13 - 5
	30 - 39	704-48144-00	36 - 57		36 - 61	703-48291-10	35 - 39	68F-81820-00	16 - 7	68V-82310-10	13 - 6
6E5-45587-01-30	28 - 37	703-48152-00	35 - 57	63D-48236-00	18 - 23	703-48293-10	35 - 41	67F-81821-00	16 - 13	68V-82317-00	13 - 2
	30 - 39	703-48153-00	35 - 3	703-48236-00	35 - 16	701-48320-50	34 - 3	6K7-81826-10	16 - 24	6A0-82317-00	14 - 23
6E5-45587-01-40	28 - 37	EL8-48153-10	36 - 63	63D-48237-00	18 - 27	701-48320-60	34 - 3	67F-81828-00	16 - 25	67F-82361-00	13 - 12
	30 - 39	63D-48154-00	18 - 12	63D-48238-00	18 - 29	701-48320-80	34 - 3	68V-8182L-00	7 - 16	67F-82362-00	13 - 13
6E5-45587-01-50	28 - 37	704-48156-00	36 - 72	703-48238-00	35 - 22	67G-48321-10	18 - 36	67F-81830-00	16 - 17	68V-82377-00	17 - 48
	30 - 39	EL8-48158-00	36 - 31		36 - 44	663-48344-00	21 - 3	67F-81832-00	16 - 11	68V-82380-00	7 - 17
68W-45611-00	30 - 51	EL8-48164-00	36 - 46	EL8-48241-00	36 - 28	703-48345-01	35 - 19	67F-81836-00	16 - 12	68V-82388-00	13 - 10
6E5-45611-01	28 - 48	704-48166-00	36 - 64	704-48242-00	36 - 47		36 - 21	67F-81839-00	16 - 21	68V-82504-00	15 - 20
68V-45631-01	28 - 56	704-48176-10	36 - 58	703-48243-00	35 - 15	701-48350-00	34 - 3	67F-8183R-00	16 - 16	6K1-82510-06	38 - 3
	30 - 59	704-48178-00	36 - 76	703-48244-00	35 - 21	701-48350-20	34 - 3	67F-8183T-00	16 - 18	703-82510-43	35 - 44
6E5-45633-01	28 - 57	703-48189-00	35 - 17	EL8-48244-00	36 - 34	703-48358-00	35 - 20	68F-81840-00	16 - 4	67G-82510-50	19 - 9
	30 - 60	EL8-48191-00	36 - 18	703-48245-00	35 - 11		36 - 26	67F-81841-00	16 - 14	63D-8252E-01-4D	19 - 11
6E5-45634-01	28 - 50	703-48192-00	36 - 59	EL8-48245-00	36 - 35	68V-48511-00-8D	23 - 35	67F-81842-00	16 - 20	63D-8252F-01-4D	19 - 12
	30 - 53	704-48192-00	36 - 49	701-48246-00	36 - 5	67G-48531-00	18 - 37	67F-81846-00	16 - 26	703-82531-00	35 - 46
6K1-45641-01	28 - 49	704-48193-00	36 - 54	703-48246-00	35 - 23	63D-48538-00	18 - 43	67F-81850-00	16 - 2		37 - 27
6E5-45641-03	30 - 52	703-48198-00	35 - 14	701-48248-00	35 - 13	66R-48538-00	18 - 41	67F-81857-00	16 - 9	68V-82532-00	14 - 16
6L6-45930-01-98	31 - 27	703-48205-17	34 - 1		36 - 43	67F-48538-00	21 - 1	67F-81869-00	16 - 23	6K1-82532-00	38 - 5
688-45930-02-98	29 - 27		35 - 1	EL8-48251-00	36 - 3	6E5-61301-01	33 - 1	67F-81891-00	16 - 15	703-82540-00	35 - 50
688-45932-60-98	29 - 27	704-48207-23	34 - 2	703-48252-00	35 - 12	6E5-61303-00	33 - 5	68V-81919-00	14 - 42	704-82540-10	36 - 11
6E5-45941-00-EL	29 - 27		36 - 1	EL8-48254-00	36 - 29	6E5-61311-11	33 - 3	68V-81919-10	14 - 43	688-82540-11	19 - 4
6E5-45943-00-EL	29 - 27	703-48211-01	35 - 61	EL8-48259-00	36 - 7	6E5-61313-00	33 - 2	68F-81925-00	16 - 28	68F-82553-80	37 - 18
6E5-45945-01-EL	29 - 27	703-48212-00	35 - 58	67G-48261-00	18 - 17	6E5-61315-00	33 - 4	68V-81941-01	16 - 22	68F-82553-90	37 - 18
6E5-45947-00-EL	29 - 27	703-48213-00	35 - 59	704-48261-00	36 - 17	6E5-61350-02	32 - 1	68V-81942-00	14 - 30	67G-82554-01	19 - 5
6E5-45949-00-EL	29 - 27	703-48215-00	35 - 43	703-48261-01	35 - 2	6E5-61351-01	32 - 2	68V-81942-01	14 - 30	62Y-82555-00	19 - 6
6E5-45952-00-EL	29 - 27	704-48215-10	36 - 14	704-48262-00	36 - 8	6E5-61355-00	32 - 5	68V-81948-00	14 - 22	682-82556-00	19 - 22
6E5-45954-00-EL	29 - 27	703-48219-00	35 - 30	702-48263-00	36 - 52	68V-81145-00	7 - 32	68V-81948-01	14 - 22		35 - 48
6E5-45956-00-EL	29 - 27	704-48219-00	36 - 56	703-48264-00	35 - 6	68V-81145-01	7 - 14	68V-81949-00	14 - 15		38 - 7
6L6-45970-00-98	31 - 27	703-48221-00	35 - 56	704-48264-00	36 - 9	68V-81146-01	7 - 12	68V-8194A-00	14 - 7	67G-82563-00	19 - 25
688-45970-03-98	29 - 27	704-48221-00	36 - 77	703-48265-00	35 - 9	68V-81147-00	7 - 18	68V-81950-00	14 - 5	703-82563-02	35 - 55
62A-45970-10	29 - 27	703-48222-00	35 - 27	704-48265-00	36 - 4		8 - 8	704-81950-00	36 - 66	63D-82563-10	15 - 22
6L6-45972-00-98	31 - 27	704-48222-00	36 - 36	704-48266-00	36 - 10	68V-81315-00	15 - 21	68V-81953-00	14 - 8	704-82563-31	36 - 39
688-45972-02-98	29 - 27	703-48223-00	35 - 28	703-48268-00	35 - 5	445-81328-20	12 - 7	68V-8195B-01	14 - 14	704-82563-E0	36 - 69
62A-45972-10	29 - 27	703-48225-00	35 - 29	703-48271-00	35 - 60	67F-8132G-01	15 - 1	68V-81960-00	13 - 14	704-82563-F0	36 - 73
688-45974-02-98	29 - 27	704-48225-00	36 - 48	EL8-48271-00	36 - 24	67F-81332-00	12 - 16	6K1-81980-00	38 - 18	6K1-82570-07	38 - 1
62A-45974-10	29 - 27	703-48226-00	35 - 26	EL8-48279-00	36 - 53	67F-81337-01	12 - 19	68V-82105-00	14 - 1	6K1-82571-01	38 - 2
688-45976-01-98	29 - 27	703-48227-00	35 - 24	703-48281-00	35 - 31	63D-81345-20	12 - 5	6Y5-82117-00	37 - 17	69W-82575-00	19 - 21
688-45978-60-98	29 - 27	704-48228-00	36 - 38	704-48281-00	36 - 15	68V-81410-00	12 - 4	6G5-82119-00	14 - 13	6K1-82575-00	38 - 6
6E5-45987-01	29 - 22	704-48228-10	36 - 70	EL8-48281-00	36 - 13	68V-81450-00	12 - 1	703-82119-00	23 - 4	688-82575-01	35 - 47
	31 - 22	704-48229-00	36 - 40	703-48282-00	35 - 32	68V-81460-00	12 - 2	6E5-82148-00	22 - 6	676-82577-00	19 - 10
688-45997-01	29 - 23	704-48229-10	36 - 68	704-48282-00	36 - 62	68V-81673-00	12 - 8	66K-82149-00	22 - 26	703-82577-00	35 - 45

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
703-82577-00	38 - 4	68V-83626-00	4 - 37	90116-10175	23 - 36	90179-08003	16 - 27	90280-04M05	30 - 31	90445-07ME8	28 - 11
6E3-8257H-00	17 - 50	64E-83672-02	23 - 3	90119-06M10	28 - 16	90179-24002	12 - 15		40 - 32	90445-07ME9	28 - 11
689-8257Y-00	19 - 23	63D-83728-00	19 - 28		30 - 18	90185-05002	29 - 14	90280-04M08	12 - 13		30 - 13
68F-82582-00	16 - 29	6Y5-83728-00	37 - 12	90119-06M49	6 - 13		31 - 14	90282-04010	28 - 67	90445-10M18	1 - 35
63D-82586-01	19 - 32	72X-85075-L0	25 - 21	90119-06M59	13 - 4	90185-08057	20 - 14		30 - 71	90445-13M11	10 - 15
6E5-82587-00	15 - 23	689-85547-00	10 - 1		14 - 25	90185-09M01	32 - 6	90340-08002	28 - 6	90445-13M27	10 - 4
68V-82588-00	15 - 5	68V-85548-00	14 - 28	90119-06M82	6 - 16		33 - 11		30 - 8	90445-15M03	5 - 20
6E5-82588-00	17 - 26	68V-85580-00	12 - 3	90119-06M83	10 - 29	90185-10051	18 - 66	90340-14M06	2 - 6	90446-24M79	19 - 1
61A-82588-01	21 - 7	6Y5-85752-01	37 - 24	90119-06M92	12 - 22		23 - 37		27 - 3	90447-07007	14 - 36
61B-8258A-01	38 - 24	68V-85753-00	15 - 15	90119-06MA2	2 - 25	90185-10M14	20 - 9	90340-18M09	2 - 16	90447-10003	14 - 35
688-8258A-20	35 - 49		39 - 8	90119-06MA4	2 - 19	90185-12M12	18 - 63	90344-51019	4 - 4	90464-06001	13 - 11
6K1-8258A-40	38 - 23	67F-85757-00	15 - 14	90119-06ME1	6 - 17		23 - 34	90386-06M12	21 - 16	90464-12M58	14 - 27
68V-82590-10	14 - 32	67F-85790-00	15 - 13	90119-07234	4 - 7	90185-22M11	22 - 20	90386-08032	18 - 10	90464-20258	17 - 47
704-82590-10	36 - 67	6K1-85830-01	38 - 13	90119-07235	4 - 5	90201-06068	17 - 12	90386-10M16	22 - 31	90465-06M86	15 - 18
703-82591-00	35 - 53	68V-85885-00	7 - 15		10 - 35	90201-06M31	21 - 44	90386-12M93	18 - 61	90465-08M23	17 - 28
703-82592-00	35 - 54	65L-85886-00	6 - 18	90119-08M14	28 - 33	90201-08M01	20 - 3	90386-15M73	17 - 10	90465-08M63	1 - 36
68V-82594-00	14 - 26	68V-8591A-12	13 - 1		30 - 35	90201-08M12	10 - 33	90386-22M98	22 - 37		22 - 23
703-82594-00	35 - 25	6Y5-87122-S0	37 - 14		40 - 31	90201-08M14	24 - 30		24 - 33	90465-11M10	2 - 34
704-82594-00	36 - 37	68V-8A360-00	8 - 2	90119-08M22	17 - 2	90201-09M02	21 - 20	90386-25M31	22 - 18		6 - 7
68F-8259F-00	21 - 6	K1C-A3275-00	3 - 8	90119-08M58	26 - 30	90201-10M02	21 - 32	90386-26MA3	18 - 49		8 - 29
68V-8259M-00	15 - 4	K0A-A3721-00	5 - 7	90119-08M66	2 - 5	90201-10M20	32 - 7	90386-38M32	23 - 13		10 - 3
68V-8259N-00	7 - 33	K0A-A3722-00	5 - 8	90119-08M68	6 - 2	90201-10M76	20 - 10	90386-90M90	21 - 19		15 - 9
703-83383-02	35 - 51	68V-W0001-02	39 - 1	90119-08M74	20 - 2		33 - 8	90387-06M21	21 - 34		17 - 38
688-83383-11	19 - 34	68V-W0001-03	39 - 1	90119-08M91	4 - 20	90201-12M05	22 - 41	90387-06M43	17 - 45		22 - 21
	38 - 12	68V-W0001-21	40 - 1	90119-10M06	5 - 15	90201-12M09	23 - 32	90387-06M64	27 - 12		23 - 6
6H5-83386-00	19 - 35	68V-W0070-10	1 - 29	90119-10M08	26 - 19	90201-13M01	22 - 40	90387-06M71	12 - 20		29 - 19
6Y5-83500-S5	37 - 6	68V-W0078-00	40 - 23	90119-10M72	5 - 22	90201-15M58	23 - 21	90387-08M32	6 - 3		31 - 19
6Y5-8350F-00	37 - 21	67G-W0084-12-4D	18 - 1	90119-10M88	2 - 4	90201-16M55	23 - 20	90387-08M37	17 - 4		37 - 13
6Y5-8350T-03	37 - 1	68V-W009A-03-1S	4 - 1	90119-10M89	29 - 8	90201-22M01	28 - 21	90387-10M05	22 - 33	90465-12M03	6 - 9
6Y5-83533-T2	37 - 10	68V-W009B-04-1S	2 - 1		31 - 8		30 - 23	90387-10M08	4 - 18	90465-13M11	19 - 24
6Y5-83553-00	37 - 15	68V-W009B-05-1S	2 - 1	90149-05M05	38 - 19	90201-24014	12 - 14	90387-10M61	32 - 3	90465-13M18	6 - 22
6H5-83553-12	19 - 31	68V-W1164-00	3 - 7	90149-05M13	18 - 7	90201-26M00	30 - 50	90387-12M02	18 - 60		15 - 8
6Y5-83553-F1	37 - 23	68V-W1164-10	3 - 7	90152-05M07	29 - 13	90201-26M59	22 - 19	90401-20145	2 - 42	90465-13M24	19 - 29
6Y5-83553-M0	37 - 15	90101-09M70	33 - 9		31 - 13	90201-30M92	28 - 66	90430-06014	8 - 25	90465-13M30	19 - 30
6K3-83557-00	19 - 2	90101-12M05	22 - 39	90158-06002	37 - 25	90201-38M60	23 - 11		39 - 18	90467-20M15	2 - 35
6Y5-83557-10	37 - 19	90101-12M09	18 - 57	90159-06M18	18 - 47	90202-07M07	21 - 13	90430-08020	28 - 8		6 - 8
6Y5-83557-31	37 - 11	90105-10M00	29 - 16	90159-06M28	17 - 42	90202-32M19	23 - 19		30 - 10	90468-10005	18 - 39
6E5-83558-00	29 - 18		31 - 16	90159-06M29	4 - 30	90202-40M47	23 - 14		40 - 2	90468-18008	21 - 4
	31 - 18	90105-10M89	4 - 19	90167-06002	17 - 32	90206-10M04	21 - 33	90430-08143	4 - 16	90480-12072	2 - 11
6E5-83558-10	28 - 12	90109-06M80	17 - 15	90170-09M05	33 - 10	90206-12M22	18 - 59		39 - 2		4 - 25
	30 - 14	90109-06M81	17 - 27	90170-14M06	33 - 6	90206-15M18	17 - 11	90430-14115	2 - 7	90480-13M24	17 - 44
6Y5-83570-S5	37 - 7	90109-06M82	17 - 8	90170-16M01	28 - 45	90206-22M19	28 - 22		39 - 6	90480-15M31	12 - 21
67F-83614-00	15 - 24	90109-06M86	15 - 25		30 - 47		30 - 24	90430-14M09	27 - 4	90480-20M05	2 - 22
6K1-83614-01	38 - 8		17 - 21	90170-40003	5 - 24	90250-08M07	28 - 55		40 - 20	90480-22M15	17 - 3
6K1-83623-41	12 - 27		21 - 2	90171-18M04	29 - 25		30 - 58	90430-18130	2 - 17	90501-11M10	28 - 19
6K1-83623-50	12 - 28	90109-12M37	23 - 30		31 - 25	90269-02M09	18 - 6		39 - 12		30 - 21
6A1-83625-41	12 - 25	90109-14MA7	23 - 22	90179-06M28	1 - 19	90280-04008	5 - 25	90445-076K2	29 - 17	90501-12082	21 - 26
6A1-83625-51	12 - 26	90116-10175	18 - 65		21 - 35	90280-04M05	28 - 29		31 - 17	90501-16M11	2 - 21

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.	PART NO. N° PIECES	REF. NO.
90501-16M37	28 - 51	92995-06600	1 - 7	93210-19MJ1	27 - 29	93501-04M02	21 - 25	97075-10040	23 - 26	97607-04310	25 - 32
	30 - 54		2 - 10		40 - 12	93503-16003	28 - 54	97075-10045	29 - 6	97780-50620	1 - 37
90501-23215	18 - 9		4 - 11	93210-24M79	4 - 36		30 - 57		31 - 6	97780-50625	1 - 26
90506-16M34	17 - 16		6 - 11		39 - 3	93507-32009	28 - 52	97080-08016	24 - 31	97780-60525	23 - 2
90506-16M39	5 - 19		10 - 14	93210-30682	10 - 28		30 - 55	97095-06010	8 - 24	97780-60620	14 - 9
90506-20011	22 - 35		12 - 12		39 - 16	93511-32017	28 - 53		14 - 10	97780-60625	14 - 6
90560-12M01	32 - 4		13 - 9	93210-32738	10 - 8		30 - 56		15 - 19	97880-06012	22 - 11
91490-20010	18 - 14		14 - 12	93210-37160	28 - 27	93604-12M07	27 - 28		22 - 7	97880-06016	26 - 24
91490-20015	21 - 21		15 - 3		30 - 29	93605-10108	5 - 13		26 - 28	97885-04016	21 - 8
91490-40030	29 - 26		18 - 33		40 - 6	93606-12019	2 - 3	97095-06012	1 - 6	97885-06010	12 - 17
	31 - 26		19 - 8	93210-37MH7	23 - 12		27 - 7		6 - 10	97885-06016	18 - 53
91609-25014	10 - 32		21 - 11	93210-48MG8	7 - 27		28 - 32		15 - 6		19 - 26
91690-30020	22 - 34		22 - 8		39 - 15		30 - 34	97095-06014	18 - 34		23 - 5
91690-30025	18 - 20		26 - 8	93210-48MJ9	6 - 15		40 - 30		19 - 7	97885-06040	18 - 51
91690-50014	6 - 4		27 - 6		39 - 19	93606-19M23	26 - 13	97095-06016	10 - 13	97890-05016	36 - 2
91809-08006	4 - 6	92995-08100	22 - 17	93210-55M14	28 - 39	93608-12M05	29 - 5		15 - 2	97890-05025	36 - 16
	10 - 36	92995-08600	2 - 32		30 - 41		31 - 5		17 - 13	97890-06018	36 - 50
92780-06020	36 - 30		4 - 14		40 - 9	93608-16M16	26 - 3	97095-06020	2 - 9	98507-04008	4 - 23
92903-06100	14 - 3		6 - 21	93210-58144	28 - 14	93700-06M03	22 - 13		13 - 18	98580-03015	35 - 38
92903-06600	14 - 4		18 - 31		30 - 16	94702-00400	4 - 38		14 - 39	98580-04006	35 - 36
92903-08100	16 - 33		20 - 13		40 - 3	95333-08600	16 - 32		15 - 10		36 - 32
92903-08600	16 - 31		28 - 42	93210-86M38	28 - 26	95380-04600	37 - 5		19 - 17	98580-04010	35 - 35
92903-10600	18 - 8		30 - 44		30 - 28	95380-05600	35 - 7	97095-06025	2 - 38	98580-05010	35 - 37
92907-04600	4 - 24	92995-10100	23 - 27		40 - 5		36 - 23		4 - 33	98780-04016	2 - 14
92907-06600	27 - 11		29 - 7	93210-86M39	28 - 64		38 - 11		13 - 7	98780-05018	36 - 33
92990-04100	37 - 4		31 - 7		30 - 69	95380-05700	7 - 30		19 - 15	98785-05014	18 - 28
92990-05100	38 - 10	92995-10600	23 - 9		40 - 11	95380-06600	1 - 4	97095-06030	4 - 27	98980-05010	38 - 9
92990-05200	1 - 25	92995-14600	23 - 24	93306-208U0	28 - 59		17 - 41		12 - 10	98980-06020	38 - 14
92990-05300	36 - 41	93101-28M16	28 - 35	93315-345VW0	30 - 4		18 - 13		18 - 32	99001-08600	28 - 18
92990-05600	38 - 22		30 - 37	93315-425U7	28 - 47		35 - 40		19 - 19		30 - 20
92990-06100	1 - 3		40 - 8		30 - 49		36 - 42		22 - 4	99530-08012	12 - 9
	38 - 16	93101-30M17	28 - 63	93315-430U8	28 - 62		38 - 15	97095-06035	21 - 39	99530-10114	7 - 26
92990-06300	36 - 51		30 - 68	93315-628U9	28 - 3	95380-08600	10 - 12	97095-06040	21 - 10	9E450-04433	37 - 2
92990-06600	22 - 12		40 - 10		30 - 3	95380-12600	22 - 42	97095-06045	27 - 26	9E450-04533	37 - 3
	26 - 25	93101-48002	3 - 3	93317-330U2	28 - 36	95380-14600	23 - 23	97095-08014	4 - 15		
	38 - 17		39 - 11		30 - 38	95380-14700	33 - 7	97095-08020	6 - 20		
92990-08600	35 - 34	93102-08M43	25 - 36	93317-330U5	30 - 67	95780-10300	23 - 8		22 - 16		
92990-12200	18 - 58	93102-38M59	5 - 16	93332-000U7	28 - 4	97013-06020	14 - 2	97095-08025	20 - 12		
92990-12600	18 - 62		39 - 5	93332-000V7	30 - 62	97013-08045	16 - 30		28 - 41		
92990-18200	29 - 24	93102-48009	3 - 2	93341-360U8	30 - 5	97027-06025	27 - 10		30 - 43		
	31 - 24		39 - 10	93341-440U5	30 - 65	97075-06020	2 - 28	97095-08040	18 - 30		
92995-04100	21 - 9	93106-09014	28 - 15	93341-930V2	28 - 38		4 - 10	97380-05025	35 - 8		
92995-06100	12 - 11		30 - 17		30 - 40	97075-06025	21 - 23	97380-06018	36 - 20		
	13 - 8		40 - 4	93410-22M11	22 - 38		27 - 5	97380-08030	35 - 33		
	14 - 11	93210-09165	21 - 18	93410-37M04	23 - 16	97075-06030	26 - 11	97575-08445	23 - 29		
	15 - 11		40 - 17	93420-36M01	26 - 22	97075-06070	26 - 7	97575-08540	6 - 1		
	21 - 40	93210-10M74	24 - 4	93430-06024	35 - 10	97075-08025	2 - 31		26 - 2		
	22 - 5	93210-16275	32 - 9		36 - 6		4 - 13	97607-04110	12 - 6		

F115A/FL115A
PARTS CATALOGUE
©2003 by Yamaha Motor Co., Ltd.
1st edition, December 2003
All rights reserved.
Any reprinting or unauthorized use
without the written permission of
Yamaha Motor Co., Ltd.
is expressly prohibited.
Printed in Japan.

F115A/FL115A
CATALOGUE DE PIECES DETACHEES
©2003 par Yamaha Motor Co., Ltd.
1^{re} édition, décembre 2003
Tous droits réservés
Toute réimpression ou utilisation
non autorisée sans la permission écrite
de la Yamaha Motor Co., Ltd.
est formellement interdite.
Imprimé au Japon